

WEAR ABNORMAL CONTAMINATION NORMAL FLUID CONDITION NORMAL



Machine Id CATERPILLAR D8R 30835711

Diesel Engine

SHELL ROTELLA T3 15W40 (--- GAL)

RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
HECOMMENDATION	Sample Number	00101	Client Info	Ennie/ ton	PE0004133		
Oil and filter change at the time of sampling has been noted. No corrective action is recommended at this time. Resample at the next service interval to monitor.	Sample Date		Client Info		20 Jun 2024		
	Machine Age	hrs	Client Info		2103		
	Oil Age	hrs	Client Info		250		
	Filter Age	hrs	Client Info		250		
	Oil Changed		Client Info		Changed		
	Filter Changed		Client Info		Changed		
	Sample Status				ABNORMAL		
	·····						
WEAR The copper level is abnormal. In the absence of other significant wear metals, suspect copper due to sources other than wear (i.e. cooling core). All other component wear rates are normal.	Iron	ppm	ASTM D5185m	>86	51		
	Chromium	ppm	ASTM D5185m	>3	<1		
	Nickel	ppm	ASTM D5185m	>3	0		
	Titanium	ppm	ASTM D5185m	>2	0		
	Silver	ppm	ASTM D5185m	>2	0		
	Aluminum	ppm	ASTM D5185m	>15	2		
	Lead	ppm	ASTM D5185m	>16	5		
	Copper	ppm	ASTM D5185m	>250	🔺 425		
	Tin	ppm		>2	0		
	Vanadium	ppm	ASTM D5185m		0		
	White Metal	scalar	*Visual	NONE	NONE		
	Yellow Metal	scalar	*Visual	NONE	NONE		
CONTAMINATION Silicon ppm ASTM D5185m >35					0		
CONTAMINATION		ppm		>35	3		
There is no indication of any contamination in the oil.	Potassium Fuel	ppm	ASTM D5185m WC Method		<1		
	Water				<1.0 NEG		
			WC Method WC Method	>0.2	NEG		
	Glycol Soot %	%	*ASTM D7844	. 2	0.4		
	Nitration	Abs/cm	*ASTM D7644	>3 >20	8.9		
	Sulfation	Abs/.1mm	*ASTM D7024		19.3		
	Silt	scalar	*Visual	NONE	NONE		
	Debris	scalar	*Visual	NONE	NONE		
	Sand/Dirt	scalar	*Visual	NONE	NONE		
	Appearance	scalar	*Visual	NORML	NORML		
	Odor	scalar	*Visual	NORML	NORML		
	Emulsified Water		*Visual	>0.2	NEG		
FLUID CONDITION	Sodium	ppm	ASTM D5185m		2		
The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.	Boron	ppm	ASTM D5185m	10	45		
	Barium	ppm	ASTM D5185m	0	0		
	Molybdenum	ppm	ASTM D5185m	10	48		
	Manganese	ppm	ASTM D5185m		<1		
	Magnesium	ppm	ASTM D5185m	10	311		
	Calcium	ppm	ASTM D5185m	2600	2220		
	Phosphorus	ppm	ASTM D5185m	1050	1052		
	7		AOTH DELOS	1050	4007		

Zinc

Sulfur

Oxidation

Visc @ 100°C cSt

1287

3776

16.1 7.0

13.2

ASTM D5185m 1250

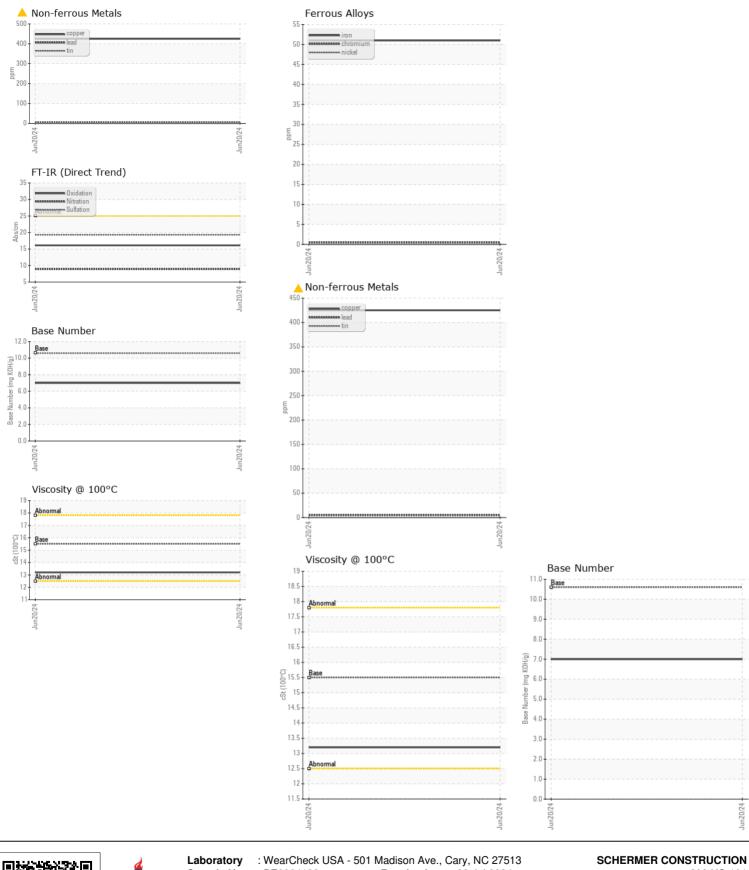
ASTM D445 15.5

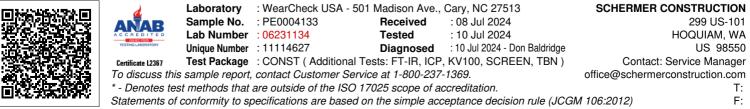
ppm ASTM D5185m 3900

Abs/.1mm *ASTM D7414 >25

ppm

Base Number (BN) mg KOH/g ASTM D2896 10.6





Contact/Location: Service Manager - SCHHOQ Page 2 of 2