



# OIL ANALYSIS REPORT

WEAR	<b>NORMAL</b>
CONTAMINATION	<b>NORMAL</b>
FLUID CONDITION	<b>NORMAL</b>

Machine Id  
**Press 4 6653221**  
 Component  
**Hydraulic System**  
 Fluid  
**KLUBER KLUBEROIL 4 UH1-46 N (220 GAL)**

## RECOMMENDATION

Resample at the next service interval to monitor.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		<b>PTK0005646</b>	PTK0005662	PTK0005373
Sample Date		Client Info		<b>28 Jun 2024</b>	31 May 2024	02 May 2024
Machine Age	hrs	Client Info		<b>63391</b>	62797	62108
Oil Age	hrs	Client Info		<b>19103</b>	18509	17820
Filter Age	hrs	Client Info		<b>594</b>	689	595
Oil Changed		Client Info		<b>Not Chngd</b>	Not Chngd	Not Chngd
Filter Changed		Client Info		<b>Changed</b>	Changed	Changed
Sample Status				<b>NORMAL</b>	NORMAL	NORMAL

## WEAR

All component wear rates are normal.

Iron	ppm	ASTM D5185m	>20	<b>2</b>	<1	<1
Chromium	ppm	ASTM D5185m	>10	<b>&lt;1</b>	0	0
Nickel	ppm	ASTM D5185m	>10	<b>&lt;1</b>	0	0
Titanium	ppm	ASTM D5185m		<b>&lt;1</b>	0	0
Silver	ppm	ASTM D5185m		<b>&lt;1</b>	0	<1
Aluminum	ppm	ASTM D5185m	>10	<b>2</b>	0	0
Lead	ppm	ASTM D5185m	>10	<b>&lt;1</b>	0	0
Copper	ppm	ASTM D5185m	>75	<b>2</b>	1	2
Tin	ppm	ASTM D5185m	>10	<b>&lt;1</b>	0	0
Vanadium	ppm	ASTM D5185m		<b>&lt;1</b>	0	<1
White Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE

## CONTAMINATION

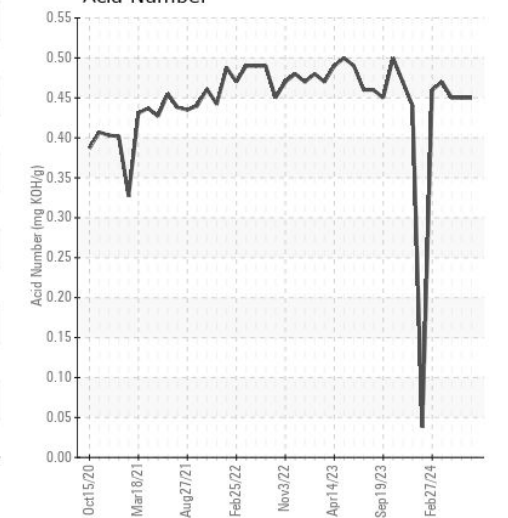
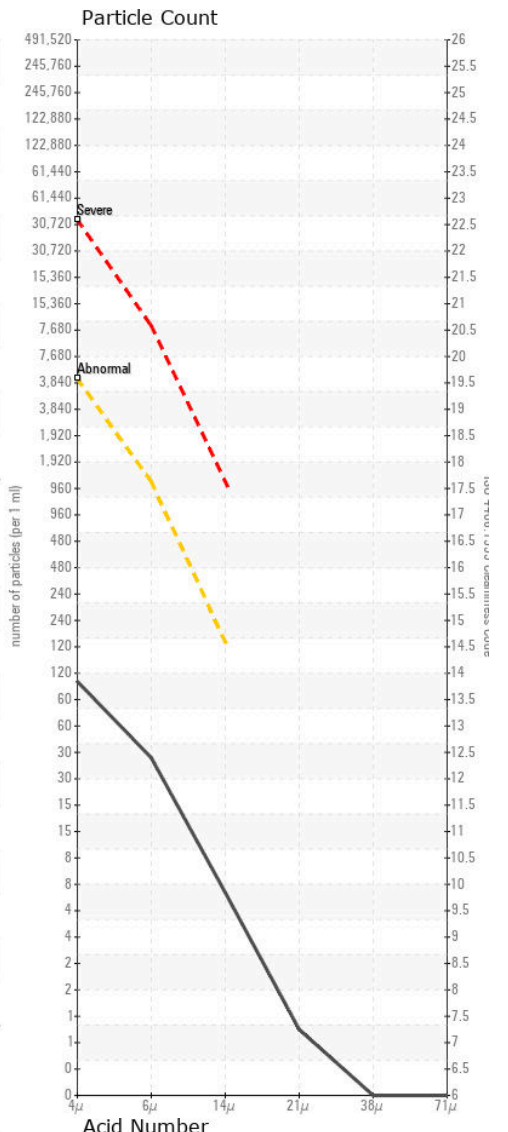
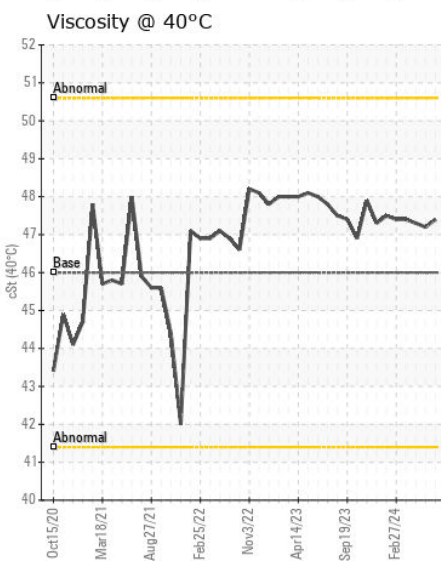
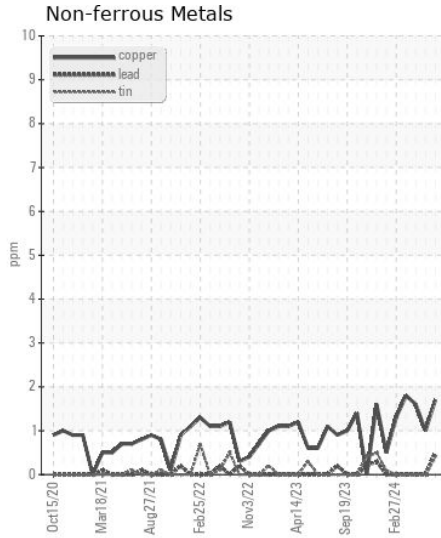
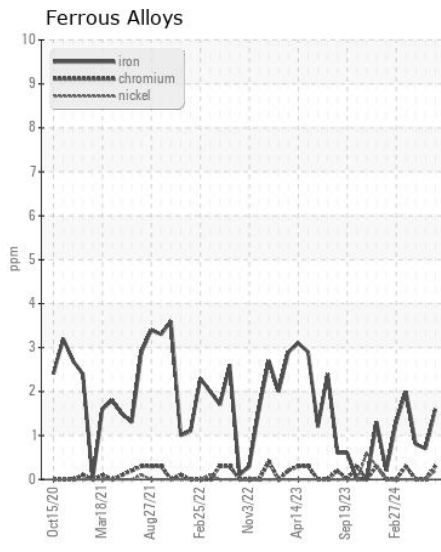
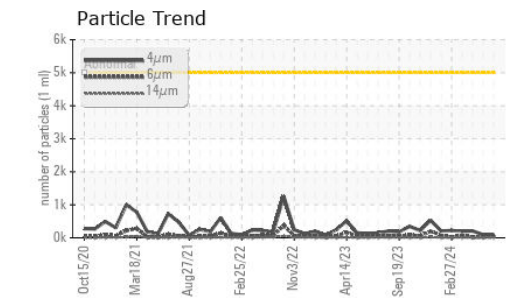
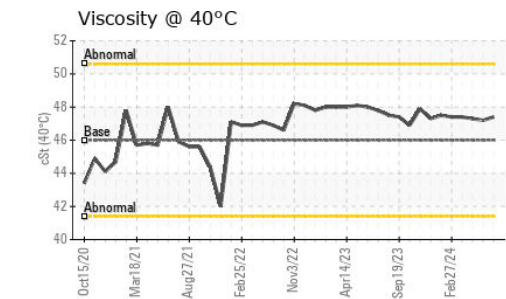
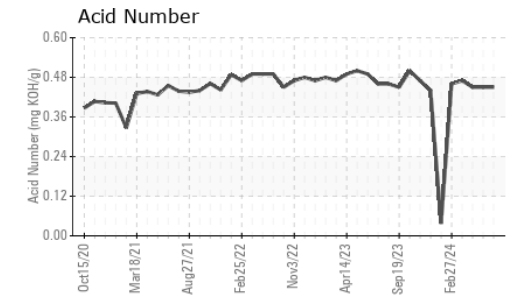
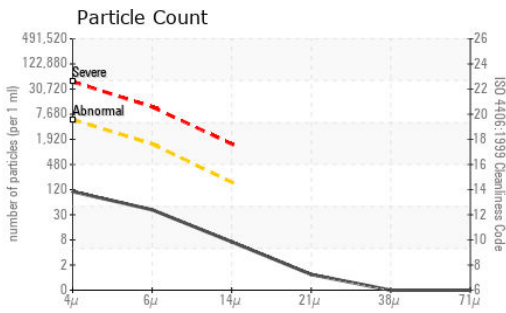
The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable.

Silicon	ppm	ASTM D5185m	>20	<b>6</b>	6	6
Potassium	ppm	ASTM D5185m	>20	<b>1</b>	0	0
Water		WC Method	>0.1	<b>NEG</b>	NEG	NEG
Particles >4µm		ASTM D7647	>5000	<b>95</b>	97	208
Particles >6µm		ASTM D7647	>1300	<b>35</b>	30	23
Particles >14µm		ASTM D7647	>160	<b>6</b>	3	3
Particles >21µm		ASTM D7647	>40	<b>1</b>	2	1
Particles >38µm		ASTM D7647	>10	<b>0</b>	0	0
Particles >71µm		ASTM D7647	>3	<b>0</b>	0	0
Oil Cleanliness		ISO 4406 (c)	>19/17/14	<b>14/12/10</b>	14/12/9	15/12/9
Silt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Debris	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Appearance	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Odor	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	<b>NEG</b>	NEG	NEG

## FLUID CONDITION

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

Sodium	ppm	ASTM D5185m		<b>0</b>	<1	1
Boron	ppm	ASTM D5185m		<b>0</b>	0	0
Barium	ppm	ASTM D5185m		<b>&lt;1</b>	0	0
Molybdenum	ppm	ASTM D5185m		<b>&lt;1</b>	0	0
Manganese	ppm	ASTM D5185m		<b>&lt;1</b>	0	0
Magnesium	ppm	ASTM D5185m		<b>&lt;1</b>	0	0
Calcium	ppm	ASTM D5185m		<b>3</b>	8	7
Phosphorus	ppm	ASTM D5185m		<b>106</b>	113	121
Zinc	ppm	ASTM D5185m		<b>9</b>	20	10
Sulfur	ppm	ASTM D5185m		<b>0</b>	40	10
Acid Number (AN)	mg KOH/g	ASTM D8045		<b>0.45</b>	0.45	0.45
Visc @ 40°C	cSt	ASTM D445	46	<b>47.4</b>	47.2	47.3



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : PTK0005646  
**Lab Number** : 06231453  
**Unique Number** : 11114946  
**Test Package** : MOB 2  
**Received** : 09 Jul 2024  
**Tested** : 10 Jul 2024  
**Diagnosed** : 10 Jul 2024 - Wes Davis

**NIAGARA BOTTLING**  
 11031 88TH AVE  
 PLEASANT PRAIRIE, WI  
 US 53158  
 Contact: AJ

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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