

WEAR NORMAL CONTAMINATION ATTENTION FLUID CONDITION NORMAL

Machine Id **2567** Component **Hydraulic System** Fluid **HYDREX AW 32 (--- QTS)**

RECOMMENDATION

The filter change at the time of sampling has been noted. Resample at the next service interval to monitor. Please specify the component make and model with your next sample.

WEAR

All component wear rates are normal.

CONTAMINATION

There is a light amount of silt (particulates < 14 microns in size) present in the oil.

FLUID CONDITION

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

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Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		RW0005349	RW0003000	
Sample Date		Client Info		28 May 2024	23 Feb 2022	
Machine Age	hrs	Client Info		4170	3532	
Oil Age	hrs	Client Info		640	0	
Filter Age	hrs	Client Info		320	0	
Oil Changed		Client Info		Changed	Changed	
Filter Changed		Client Info		Changed	Changed	
Sample Status				ATTENTION	ABNORMAL	
Iron	ppm	ASTM D5185m	>20	3	0	
Chromium	ppm	ASTM D5185m	>10	<1	0	
Nickel	ppm	ASTM D5185m	>10	<1	0	
Titanium	ppm	ASTM D5185m		<1	0	
Silver	ppm	ASTM D5185m		<1	0	
Aluminum	ppm	ASTM D5185m	>10	2	0	
Lead	ppm	ASTM D5185m	>10	<1	0	
Copper	ppm	ASTM D5185m	>75	4	0	
Tin	ppm	ASTM D5185m	>10	<1	0	
Vanadium	ppm	ASTM D5185m		<1	0	
White Metal	scalar	*Visual	NONE	NONE	NONE	
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	
Silicon	ppm	ASTM D5185m	>20	<1	0	
Potassium	ppm	ASTM D5185m	>20	1	<1	
Water		WC Method	>0.1	NEG	NEG	
Particles >4µm		ASTM D7647	>5000	7407	<u> </u>	
Particles >6µm		ASTM D7647	>1300	572	250	
Particles >14µm		ASTM D7647	>160	14	11	
Particles >21µm		ASTM D7647	>40	4	1	
Particles >38µm		ASTM D7647	>10	0	0	
Particles >71µm		ASTM D7647	>3	0	0	
Oil Cleanliness		ISO 4406 (c)	>19/17/14	20/16/11	A 21/15/11	
Silt	scalar	*Visual	NONE	NONE	NONE	
Debris	scalar	*Visual	NONE	NONE	NONE	
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	
Appearance	scalar	*Visual	NORML	NORML	NORML	
Odor	scalar	*Visual	NORML	NORML	NORML	
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	
Sodium	nom	AGTM DE185m		0	0	
Boron	ppm	ASTM D5185m		0	0	
Barium	nnm	ASTM D5185m		-1	0	
Molybdenum	nnm	ASTM D5185m		~1	0	
Manganese	ppm	ASTM D5185m		<1 21	0	
Magnesium	nnm	ASTM D5185m		1	0	
Calcium	ppill	ASTM D5185m		46	-1	
Phoenhorue	ppm	ASTM D5195m		3/0	6	
Zinc	ppill	ASTM D5185m		405	0	
Sulfur	nnm	ASTM D5185m		810	g	
Acid Number (AN)	ma KOH/a			0.20	0.28	
	niy NUTI/g	ASTM D445		16.0	18.1	
	001	TO IN DTTJ		10.3	10.1	





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