

NORMAL WEAR NORMAL CONTAMINATION **FLUID CONDITION** NORMAL

Area FOOD GRADE 46 **KAESER 1097 - ADM ENDERLIN ND** omponer Compressor

RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
Resample at the next service interval to monitor.	Sample Number		Client Info		UCS06231534	UCS05977513	
	Sample Date		Client Info	_	20 Jun 2024	06 Oct 2023	
	Machine Age	hrs	Client Info		62198	58744	
	Oil Age	hrs	Client Info	_	0	0	
	Filter Age	hrs	Client Info		0	0	
	Oil Changed		Client Info		Changed	N/A	
	Filter Changed		Client Info		Changed	N/A	
	Sample Status				NORMAL	NORMAL	
WEAR	Iron	ppm	ASTM D5185m	>50	5	0	
All component wear rates are normal.	Chromium	ppm	ASTM D5185m	>10	<1	0	
	Nickel	ppm	ASTM D5185m	>3	<1	0	
	Titanium	ppm	ASTM D5185m	>3	<1	0	
	Silver	ppm	ASTM D5185m	>2	<1	0	
	Aluminum	ppm	ASTM D5185m	>10	2	0	
	Lead	ppm	ASTM D5185m	>10	<1	0	
	Copper	ppm	ASTM D5185m	>50	1	0	
	Tin	ppm	ASTM D5185m	>10	<1	0	
	Vanadium	ppm	ASTM D5185m		<1	0	
	White Metal	scalar	*Visual	NONE	NONE	NONE	
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	
CONTAMINATION	Silicon	ppm	ASTM D5185m	>25	1	0	
There is no indication of any contamination in the oil.	Potassium	ppm	ASTM D5185m		2	<1	
	Water		WC Method	>0.05	NEG	NEG	
	Silt	scalar	*Visual	NONE	NONE	NONE	
	Debris	scalar	*Visual	NONE	NONE	NONE	
	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	
	Appearance	scalar	*Visual	NORML	NORML	NORML	
	Odor	scalar	*Visual	NORML	NORML	NORML	
	Emulsified Water	scalar	*Visual	>0.05	NEG	NEG	
FLUID CONDITION	Sodium	ppm	ASTM D5185m		0	<1	
	Boron	ppm	ASTM D5185m		0	0	
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.	Barium	ppm	ASTM D5185m		ہ <1	0	
	Molybdenum	ppm	ASTM D5185m		<1	0	
	Manganese	ppm	ASTM D5185m		<1	0	
	Magnesium	ppm	ASTM D5185m		<1	0	
	Calcium	ppm	ASTM D5185m		0	0	
	Phosphorus	ppm	ASTM D5185m		401	11	
	Zinc	ppm	ASTM D5185m		32	0	
	Sulfur	ppm	ASTM D5185m		900	46	
		1.1.					

Acid Number (AN) mg KOH/g ASTM D8045 .10

Visc @ 40°C cSt

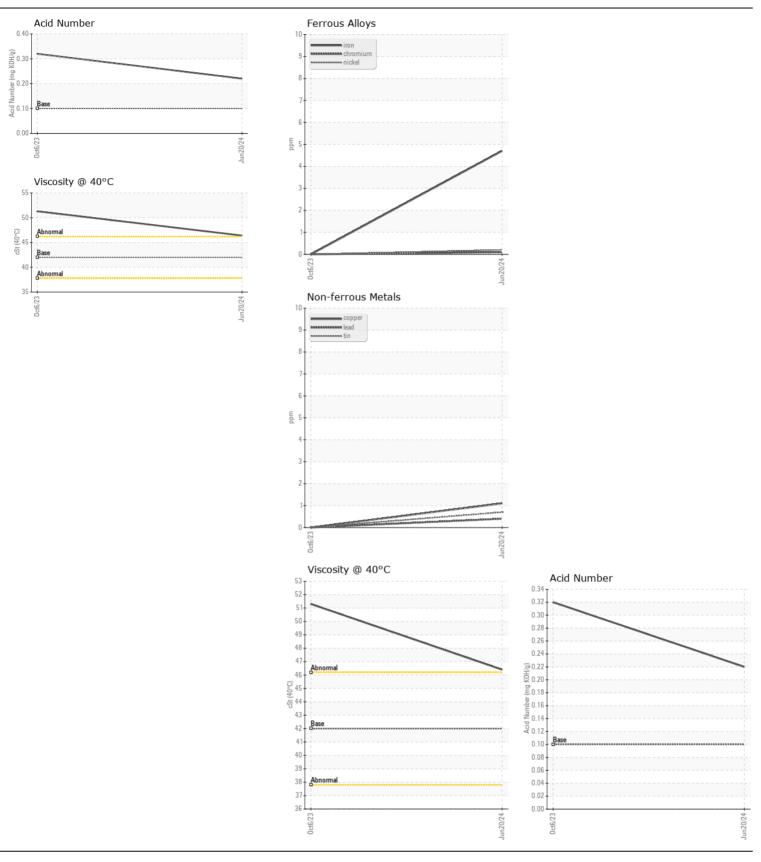
ASTM D445 42 Contact/Location: DALE K - UCJEMWES

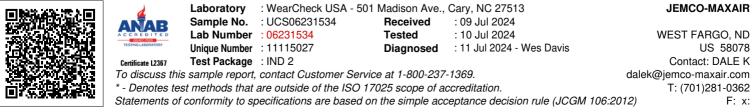
0.22

46.4

0.32

51.3





Contact/Location: DALE K - UCJEMWES Page 2 of 2