

**ABNORMAL** WEAR NORMAL CONTAMINATION FLUID CONDITION NORMAL

## [47518]

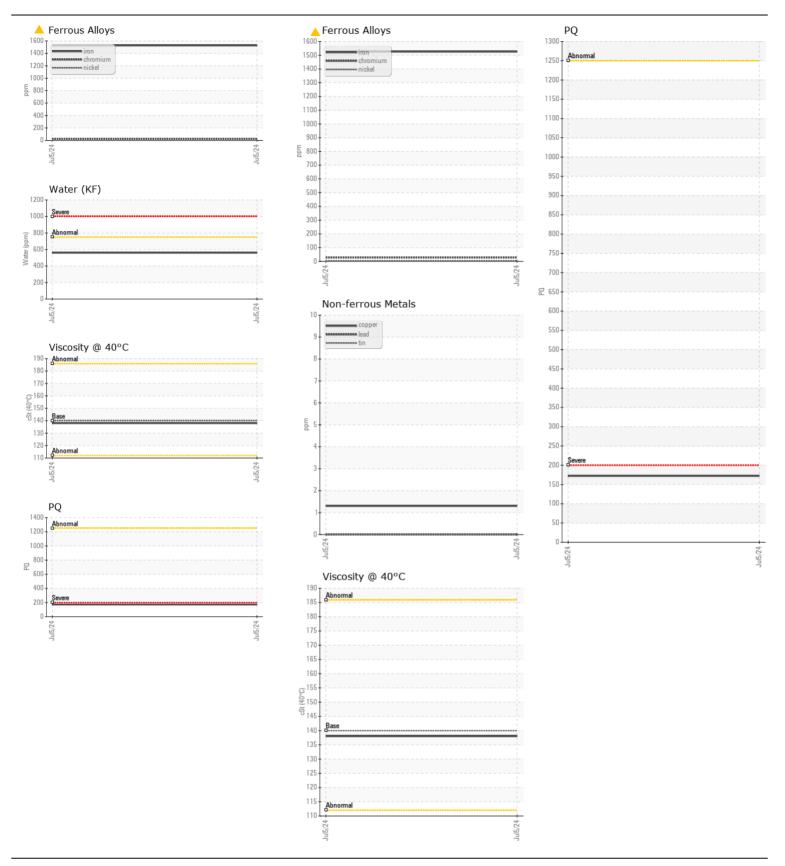
## JOHN DEERE 325G 1T0325GKEPJ447890

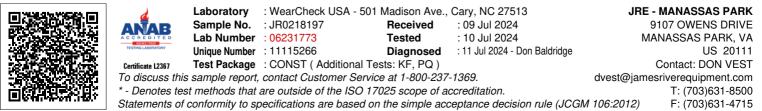
**Right Final Drive** 

GEAR OIL LS 80W90 (--- GAL)

RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
	Sample Number		Client Info		JR0218197		
	Sample Date		Client Info		05 Jul 2024		
	Machine Age	hrs	Client Info		491		
	Oil Age	hrs	Client Info		491		
	Filter Age	hrs	Client Info		0		
	Oil Changed		Client Info		Changed		
	Filter Changed		Client Info		N/A		
	Sample Status				ABNORMAL		
WEAR	PQ		ASTM D8184	. 1050	172		
	Iron	222					
	Chromium	ppm	ASTM D5185m ASTM D5185m		▲ 1526		
		ppm			▲ 28 2		
	Nickel	ppm	ASTM D5185m	>10	3		
	Titanium Silver	ppm	ASTM D5185m		1		
	Aluminum	ppm	ASTM D5185m ASTM D5185m	>10	0		
	Lead	ppm	ASTM D5185m		8 0		
		ppm	ASTM D5185m		1		
	Copper Tin	ppm	ASTM D5185m		0		
	Vanadium	ppm	ASTM D5185m	>10	0		
	White Metal	ppm scalar	*Visual	NONE	NONE		
	Yellow Metal	scalar	*Visual	NONE	NONE		
			vi50ai				
CONTAMINATION	Silicon	ppm	ASTM D5185m	>75	29		
	Potassium	ppm	ASTM D5185m	>20	45		
	Water	%	ASTM D6304	>0.075	0.056		
	ppm Water	ppm	ASTM D6304	>750	560		
	Silt	scalar	*Visual	NONE	NONE		
	Debris	scalar	*Visual	NONE	NONE		
	Sand/Dirt	scalar	*Visual	NONE	NONE		
	Appearance	scalar	*Visual	NORML	NORML		
	Odor	scalar	*Visual	NORML	NORML		
	Emulsified Water	scalar	*Visual	>0.075	0.2%		
FLUID CONDITION	Sodium	ppm	ASTM D5185m	>51	14		
	Boron	ppm	ASTM D5185m		<1		
					~ .		
					80		
	Barium	ppm	ASTM D5185m		80 2		
	Barium Molybdenum	ppm ppm	ASTM D5185m ASTM D5185m		2		
	Barium Molybdenum Manganese	ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m		2 15		
	Barium Molybdenum Manganese Magnesium	ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	10	2 15 5		
	Barium Molybdenum Manganese Magnesium Calcium	ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	10 70	2 15 5 22	  	
	Barium Molybdenum Manganese Magnesium Calcium Phosphorus	ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	10 70 2000	2 15 5 22 226		
	Barium Molybdenum Manganese Magnesium Calcium	ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	10 70 2000 50	2 15 5 22	   	  

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