

ABNORMAL WEAR NORMAL CONTAMINATION FLUID CONDITION NORMAL

[47518]

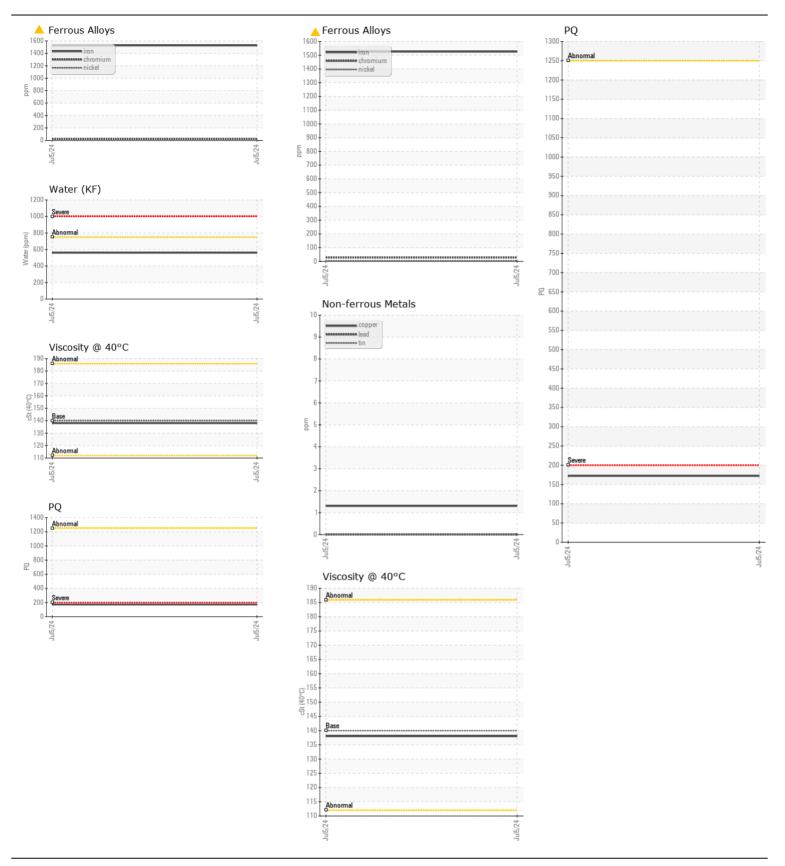
JOHN DEERE 325G 1T0325GKEPJ447890

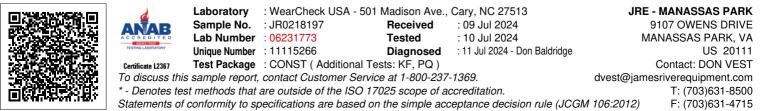
Right Final Drive

GEAR OIL LS 80W90 (--- GAL)

| RECOMMENDATION | Test | UOM | Method | Limit/Abn | Current | History1 | History2 |
|-----------------|---|---------------------------------|--|------------------------|---------------------------|--------------|----------|
| | Sample Number | | Client Info | | JR0218197 | | |
| | Sample Date | | Client Info | | 05 Jul 2024 | | |
| | Machine Age | hrs | Client Info | | 491 | | |
| | Oil Age | hrs | Client Info | | 491 | | |
| | Filter Age | hrs | Client Info | | 0 | | |
| | Oil Changed | | Client Info | | Changed | | |
| | Filter Changed | | Client Info | | N/A | | |
| | Sample Status | | | | ABNORMAL | | |
| WEAR | PQ | | ASTM D8184 | . 1050 | 172 | | |
| | Iron | 222 | | | | | |
| | Chromium | ppm | ASTM D5185m ASTM D5185m | | ▲ 1526 | | |
| | | ppm | | | ▲ 28 2 | | |
| | Nickel | ppm | ASTM D5185m | >10 | 3 | | |
| | Titanium Silver | ppm | ASTM D5185m | | 1 | | |
| | Aluminum | ppm | ASTM D5185m ASTM D5185m | >10 | 0 | | |
| | Lead | ppm | ASTM D5185m | | 8 0 | | |
| | | ppm | ASTM D5185m | | 1 | | |
| | Copper Tin | ppm | ASTM D5185m | | 0 | | |
| | Vanadium | ppm | ASTM D5185m | >10 | 0 | | |
| | White Metal | ppm scalar | *Visual | NONE | NONE | | |
| | Yellow Metal | scalar | *Visual | NONE | NONE | | |
| | | | vi50ai | | | | |
| CONTAMINATION | Silicon | ppm | ASTM D5185m | >75 | 29 | | |
| | Potassium | ppm | ASTM D5185m | >20 | 45 | | |
| | Water | % | ASTM D6304 | >0.075 | 0.056 | | |
| | ppm Water | ppm | ASTM D6304 | >750 | 560 | | |
| | Silt | scalar | *Visual | NONE | NONE | | |
| | Debris | scalar | *Visual | NONE | NONE | | |
| | Sand/Dirt | scalar | *Visual | NONE | NONE | | |
| | Appearance | scalar | *Visual | NORML | NORML | | |
| | Odor | scalar | *Visual | NORML | NORML | | |
| | Emulsified Water | scalar | *Visual | >0.075 | 0.2% | | |
| FLUID CONDITION | Sodium | ppm | ASTM D5185m | >51 | 14 | | |
| | Boron | ppm | ASTM D5185m | | <1 | | |
| | | | | | ~ . | | |
| | | | | | 80 | | |
| | Barium | ppm | ASTM D5185m | | 80 2 | | |
| | Barium Molybdenum | ppm ppm | ASTM D5185m ASTM D5185m | | 2 | | |
| | Barium Molybdenum Manganese | ppm ppm ppm | ASTM D5185m ASTM D5185m ASTM D5185m | | 2 15 | | |
| | Barium Molybdenum Manganese Magnesium | ppm ppm ppm ppm | ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m | 10 | 2 15 5 | | |
| | Barium Molybdenum Manganese Magnesium Calcium | ppm ppm ppm ppm | ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m | 10 70 | 2 15 5 22 | | |
| | Barium Molybdenum Manganese Magnesium Calcium Phosphorus | ppm ppm ppm ppm ppm | ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m | 10 70 2000 | 2 15 5 22 226 | | |
| | Barium Molybdenum Manganese Magnesium Calcium | ppm ppm ppm ppm | ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m | 10 70 2000 50 | 2 15 5 22 | | |

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