



OIL ANALYSIS REPORT

WEAR	NORMAL
CONTAMINATION	ABNORMAL
FLUID CONDITION	NORMAL

Machine Id
492084.01
 Component
Hydraulic System
 Fluid
AW HYDRAULIC OIL ISO 46 (--- QTS)

RECOMMENDATION

No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor. (before filtration)

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		KL0014384	---	---
Sample Date		Client Info		25 Jun 2024	---	---
Machine Age	hrs	Client Info		0	---	---
Oil Age	hrs	Client Info		0	---	---
Filter Age	hrs	Client Info		0	---	---
Oil Changed		Client Info		Not Changed	---	---
Filter Changed		Client Info		Changed	---	---
Sample Status				ABNORMAL	---	---

WEAR

All component wear rates are normal.

Iron	ppm	ASTM D5185m	>20	2	---	---
Chromium	ppm	ASTM D5185m	>20	0	---	---
Nickel	ppm	ASTM D5185m	>20	0	---	---
Titanium	ppm	ASTM D5185m		0	---	---
Silver	ppm	ASTM D5185m		0	---	---
Aluminum	ppm	ASTM D5185m	>20	0	---	---
Lead	ppm	ASTM D5185m	>20	0	---	---
Copper	ppm	ASTM D5185m	>20	2	---	---
Tin	ppm	ASTM D5185m	>20	<1	---	---
Vanadium	ppm	ASTM D5185m		0	---	---
White Metal	scalar	*Visual	NONE	NONE	---	---
Yellow Metal	scalar	*Visual	NONE	NONE	---	---

CONTAMINATION

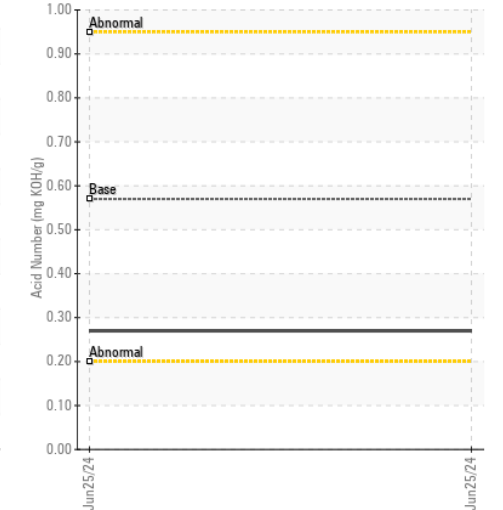
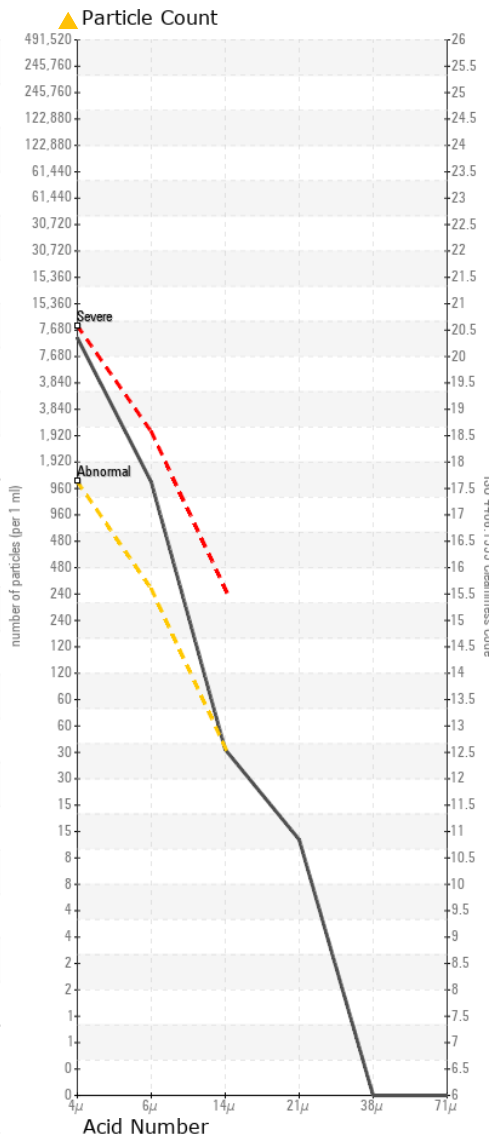
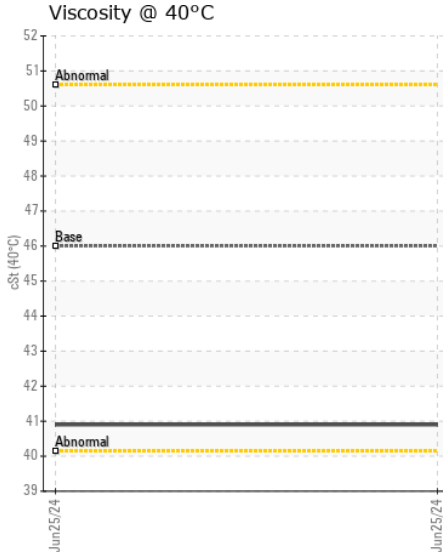
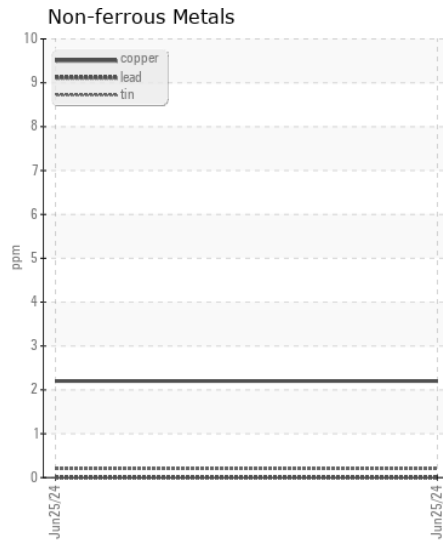
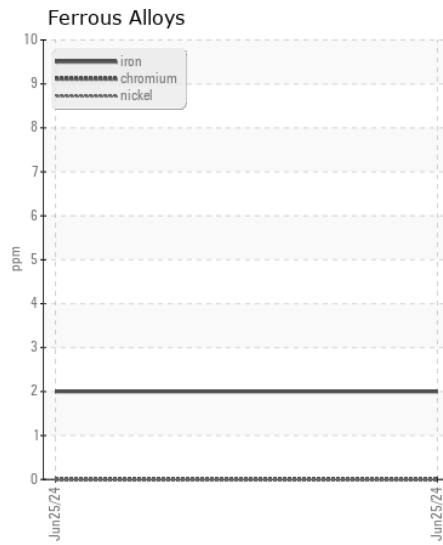
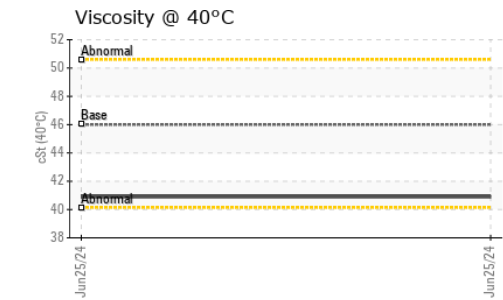
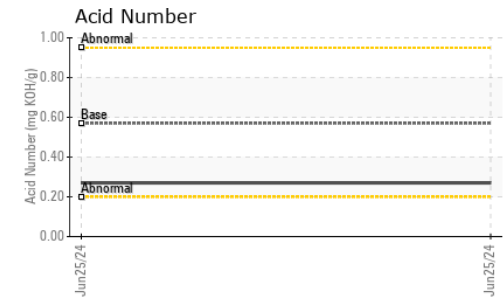
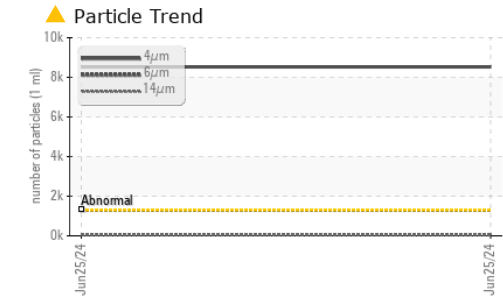
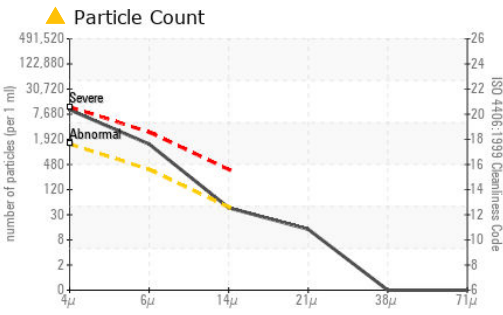
There is a high amount of silt (particulates < 14 microns in size) present in the oil.

Silicon	ppm	ASTM D5185m	>15	4	---	---
Potassium	ppm	ASTM D5185m	>20	2	---	---
Water		WC Method	>0.05	NEG	---	---
Particles >4µm		ASTM D7647	>1300	8528	---	---
Particles >6µm		ASTM D7647	>320	1293	---	---
Particles >14µm		ASTM D7647	>40	39	---	---
Particles >21µm		ASTM D7647	>10	12	---	---
Particles >38µm		ASTM D7647	>3	0	---	---
Particles >71µm		ASTM D7647	>3	0	---	---
Oil Cleanliness		ISO 4406 (c)	>17/15/12	20/17/12	---	---
Silt	scalar	*Visual	NONE	NONE	---	---
Debris	scalar	*Visual	NONE	NONE	---	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---	---
Appearance	scalar	*Visual	NORML	NORML	---	---
Odor	scalar	*Visual	NORML	NORML	---	---
Emulsified Water	scalar	*Visual	>0.05	NEG	---	---

FLUID CONDITION

The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.

Sodium	ppm	ASTM D5185m		2	---	---
Boron	ppm	ASTM D5185m	5	0	---	---
Barium	ppm	ASTM D5185m	5	0	---	---
Molybdenum	ppm	ASTM D5185m	5	0	---	---
Manganese	ppm	ASTM D5185m		0	---	---
Magnesium	ppm	ASTM D5185m	25	2	---	---
Calcium	ppm	ASTM D5185m	200	46	---	---
Phosphorus	ppm	ASTM D5185m	300	302	---	---
Zinc	ppm	ASTM D5185m	370	360	---	---
Sulfur	ppm	ASTM D5185m	2500	6418	---	---
Acid Number (AN)	mg KOH/g	ASTM D8045	0.57	0.27	---	---
Visc @ 40°C	cSt	ASTM D445	46	40.9	---	---



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513

Sample No. : KL0014384

Lab Number : 06232249

Unique Number : 11115742

Test Package : MOB 2

Received : 10 Jul 2024

Tested : 11 Jul 2024

Diagnosed : 11 Jul 2024 - Don Baldrige

FREUDENBERG-NOK

50 AMMON DR #3308

MANCHESTER, NH

US 03103

Contact: CHRIS SMITH

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F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)