

WEAR ATTENTION CONTAMINATION SEVERE FLUID CONDITION NORMAL

CHAD STEELE

24-061S1-4

Component Compressor

{not provided} (--- QTS)

RECOMMENDATION

We advise that you check all areas where dirt can enter the system. We recommend that you drain the oil from the component if this has not already been done. We recommend an early resample to monitor this condition. Please specify the brand, type, and viscosity of the oil on your next sample.

WEAR

All component wear rates are normal.

CONTAMINATION

Elemental levels of silicon (Si) and aluminum (Al) indicate aluminasilicate (coarse dirt) ingress. There is a high concentration of water present in the oil.

	Test	UOM	Method	Limit/Abn	Current	History1	History2
	Sample Number		Client Info		WC0881606		
	Sample Date		Client Info		02 Jul 2024		
	Machine Age	hrs	Client Info		0		
	Oil Age	hrs	Client Info		0		
	Filter Age	hrs	Client Info		0		
	Oil Changed		Client Info		N/A		
	Filter Changed		Client Info		N/A		
	Sample Status				SEVERE		
				50			
	Iron	ppm	ASTM D5185m	>50	24		
	Chromium	ppm	ASTM D5185m	>5	<1		
	NICKEI	ppm	ASTM D5185m		2		
	Silver	ppm	ASTM D5185M		-1		
	Silver	ppm		. 15	<1		
	Aluminum	ppm	ASTM D5185M	>10 . CT	28		
	Lead	ppm		C0<	J .1		
	Copper	ppm	ASTM D5185m	>65	<1		
	l in	ppm	ASTM D5185m	>10	2		
	Vanadium	ppm	ASIM D5185m	NONE	<1		
	White Metal	scalar	*Visual	NONE	NONE		
	Yellow Metal	scalar	visual	NONE	NONE		
	Silicon	mqq	ASTM D5185m	>35	222		
	Potassium	ppm	ASTM D5185m	>20	5		
	Water	%	ASTM D6304	>0.1	7.21		
	ppm Water	ppm	ASTM D6304	>1000	A 72100		
	Silt	scalar	*Visual	NONE	NONE		
	Debris	scalar	*Visual	NONE	NONE		
	Sand/Dirt	scalar	*Visual	NONE	NONE		
	Appearance	scalar	*Visual	NORML	NORML		
	Odor	scalar	*Visual	NORML	NORML		
	Emulsified Water	scalar	*Visual	>0.1	0.2%		
					10		
	Sodium	ppm			19		
	Doron	ррп	AGTM DE105m		1		
	Danum	ppm	ACTM DE105m		0		
	Manganaga	ppm	ASTM DE105m		10		
	Magganese	ppm	ASTM D5185m		10		
	Caloium	ppm	ASTM D5185m		232		
	Phoenhorus	ppm	ASTM D5185m		23340 //1		
	Zinc	nnm	ASTM D5185m		23		
	Sulfur	nnm	ASTM D5185m		21080		
		cSt	ASTM D3103III		1596		
		cSt	ASTM D445		108		
	Viscosity Index (VI)	Scale	ASTM D2270		155		
					/		

FLUID CONDITION

The AN level is acceptable for this fluid. The oil is no longer serviceable due to the presence of contaminants.





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