



OIL ANALYSIS REPORT

WEAR	NORMAL
CONTAMINATION	NORMAL
FLUID CONDITION	ATTENTION

Machine Id
KAESER 1634
 Component
Compressor
 Fluid
KAESER SIGMA (OEM) FG-460 (--- GAL)

RECOMMENDATION

Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

WEAR

All component wear rates are normal.

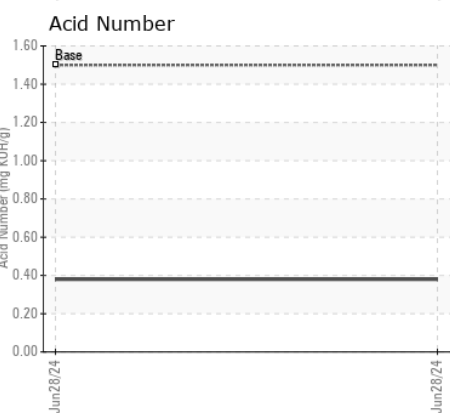
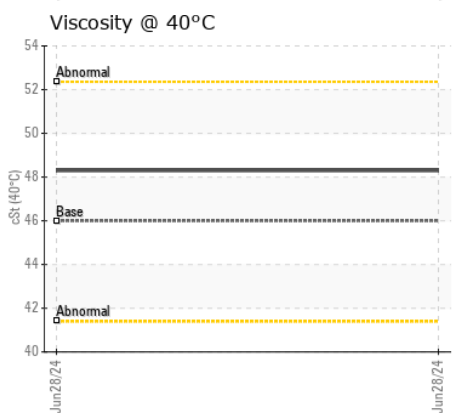
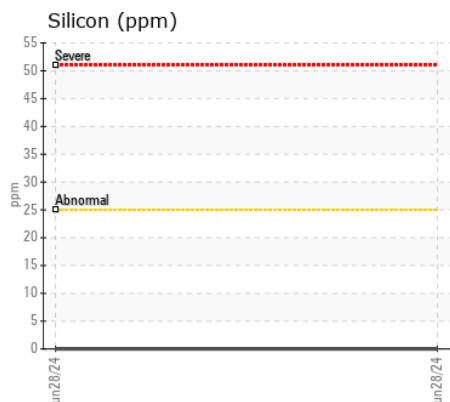
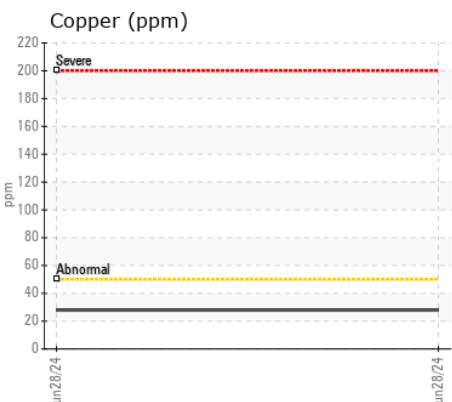
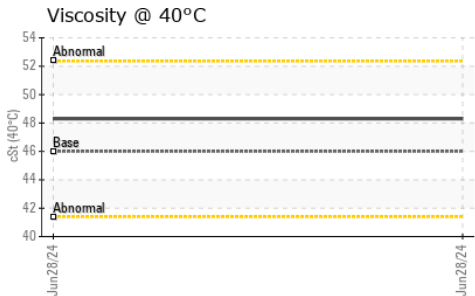
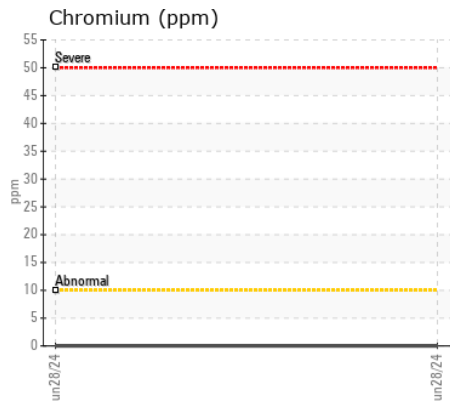
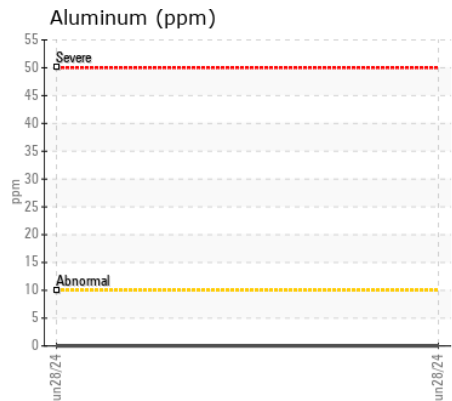
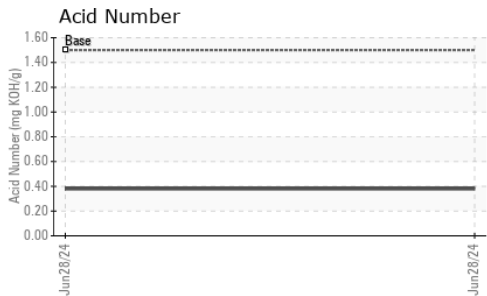
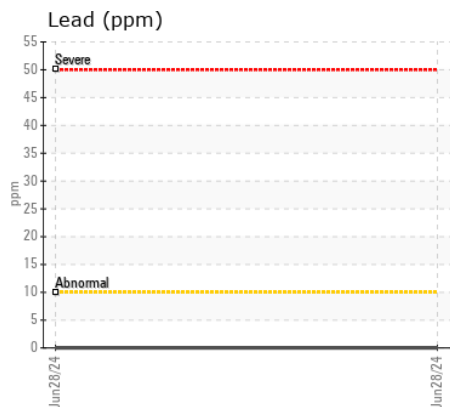
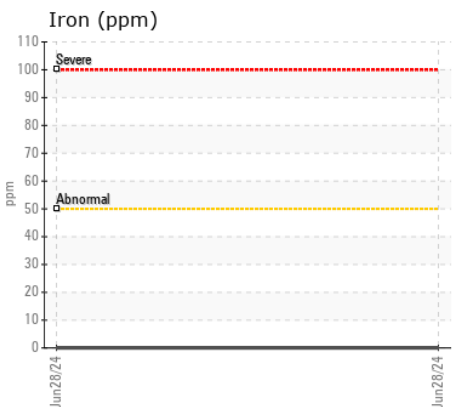
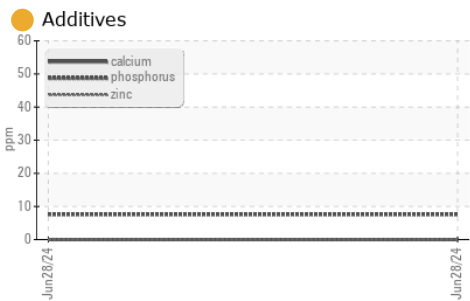
CONTAMINATION

There is no indication of any contamination in the oil.

FLUID CONDITION

Additive levels indicate the addition of a different brand, or type of oil. The AN level is acceptable for this fluid.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		WC0725962	---	---
Sample Date		Client Info		28 Jun 2024	---	---
Machine Age	hrs	Client Info		36150	---	---
Oil Age	hrs	Client Info		6341	---	---
Filter Age	hrs	Client Info		6341	---	---
Oil Changed		Client Info		Changed	---	---
Filter Changed		Client Info		Changed	---	---
Sample Status				ATTENTION	---	---
Iron	ppm	ASTM D5185m	>50	0	---	---
Chromium	ppm	ASTM D5185m	>10	0	---	---
Nickel	ppm	ASTM D5185m	>3	0	---	---
Titanium	ppm	ASTM D5185m	>3	0	---	---
Silver	ppm	ASTM D5185m	>2	0	---	---
Aluminum	ppm	ASTM D5185m	>10	0	---	---
Lead	ppm	ASTM D5185m	>10	0	---	---
Copper	ppm	ASTM D5185m	>50	28	---	---
Tin	ppm	ASTM D5185m	>10	0	---	---
Vanadium	ppm	ASTM D5185m		0	---	---
White Metal	scalar	*Visual	NONE	NONE	---	---
Yellow Metal	scalar	*Visual	NONE	NONE	---	---
Silicon	ppm	ASTM D5185m	>25	0	---	---
Potassium	ppm	ASTM D5185m	>20	0	---	---
Water		WC Method	>0.05	NEG	---	---
Silt	scalar	*Visual	NONE	NONE	---	---
Debris	scalar	*Visual	NONE	NONE	---	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---	---
Appearance	scalar	*Visual	NORML	NORML	---	---
Odor	scalar	*Visual	NORML	NORML	---	---
Emulsified Water	scalar	*Visual	>0.05	NEG	---	---
Sodium	ppm	ASTM D5185m		2	---	---
Boron	ppm	ASTM D5185m		0	---	---
Barium	ppm	ASTM D5185m		0	---	---
Molybdenum	ppm	ASTM D5185m		0	---	---
Manganese	ppm	ASTM D5185m		0	---	---
Magnesium	ppm	ASTM D5185m		2	---	---
Calcium	ppm	ASTM D5185m		0	---	---
Phosphorus	ppm	ASTM D5185m	500	● 8	---	---
Zinc	ppm	ASTM D5185m		● 0	---	---
Sulfur	ppm	ASTM D5185m		● 14526	---	---
Acid Number (AN)	mg KOH/g	ASTM D8045	1.5	0.38	---	---
Visc @ 40°C	cSt	ASTM D445	46	48.3	---	---



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0725962 **Received** : 10 Jul 2024
Lab Number : 06232381 **Tested** : 11 Jul 2024
Unique Number : 11115874 **Diagnosed** : 12 Jul 2024 - Sean Felton
Test Package : MOB 2

INNOVATIVE LABS
 3711 S 1700 E
 ST GEORGE, UT
 US 84790
 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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F: