

Machine Id TAKEUCHI TB235 123601955

Rear Right Final Drive

GEAR OIL SAE 80W90 (--- GAL)

RECOMMENDATION

Resample at the next service interval to monitor.

WEAR

All component wear rates are normal.

CONTAMINATION

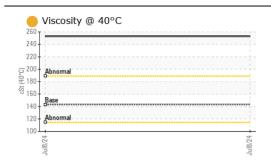
There is no indication of any contamination in the oil.

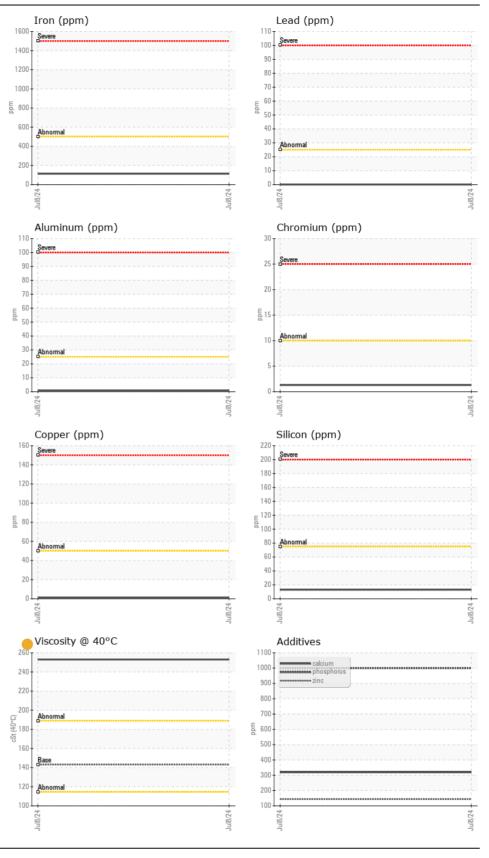
FLUID CONDITION

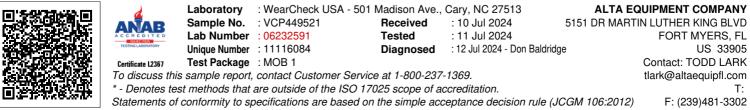
The oil viscosity is higher than normal. Confirm oil type.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		VCP449521		
Sample Date		Client Info		08 Jul 2024		
Machine Age	hrs	Client Info		1610		
Oil Age	hrs	Client Info		0		
Filter Age	hrs	Client Info		0		
Oil Changed		Client Info		Changed		
Filter Changed		Client Info		Not Changd		
Sample Status				ATTENTION		
Iron			. 500	110		
Iron Chromium	ppm	ASTM D5185m ASTM D5185m	>500 >10	113 1		
Nickel	ppm	ASTM D5185m		-		
Titanium	ppm	ASTM D5185m	>10	0		
	ppm			<1		
Silver	ppm	ASTM D5185m	► QE	0		
Aluminum	ppm	ASTM D5185m ASTM D5185m	>25 >25	<1		
Lead	ppm			0		
Copper	ppm	ASTM D5185m ASTM D5185m	>50 >10	0		
Tin	ppm		>10	•		
Vanadium White Metal	ppm	ASTM D5185m	NONE	0 NONE		
	scalar	*Visual				
Yellow Metal	scalar	*Visual	NONE	NONE		
Silicon	ppm	ASTM D5185m	>75	13		
Potassium	ppm	ASTM D5185m	>20	<1		
Water		WC Method	>0.2	NEG		
Silt	scalar	*Visual	NONE	NONE		
Debris	scalar	*Visual	NONE	NONE		
Sand/Dirt	scalar	*Visual	NONE	NONE		
Appearance	scalar	*Visual	NORML	NORML		
Odor	scalar	*Visual	NORML	NORML		
Emulsified Water	scalar	*Visual	>0.2	NEG		
				•		
Sodium	ppm	ASTM D5185m	>170	2		
Boron	ppm	ASTM D5185m	400	138		
Barium	ppm	ASTM D5185m	200	0		
Molybdenum	ppm	ASTM D5185m	12	5		
Manganese	ppm	ASTM D5185m	10	<1 49		
Magnesium	ppm	ASTM D5185m	12	48		
Calcium	ppm	ASTM D5185m	150	319		
Phosphorus	ppm	ASTM D5185m	1650	1000		
Zinc	ppm	ASTM D5185m	125	143		
Sulfur	ppm	ASTM D5185m	22500	28164		
Visc @ 40°C	cSt	ASTM D445	143	253		

Contact/Location: TODD LARK - VOLVO0090







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