WEAR CONTAMINATION FLUID CONDITION

NORMAL

ABNORMAL

NORMAL

Machine Id

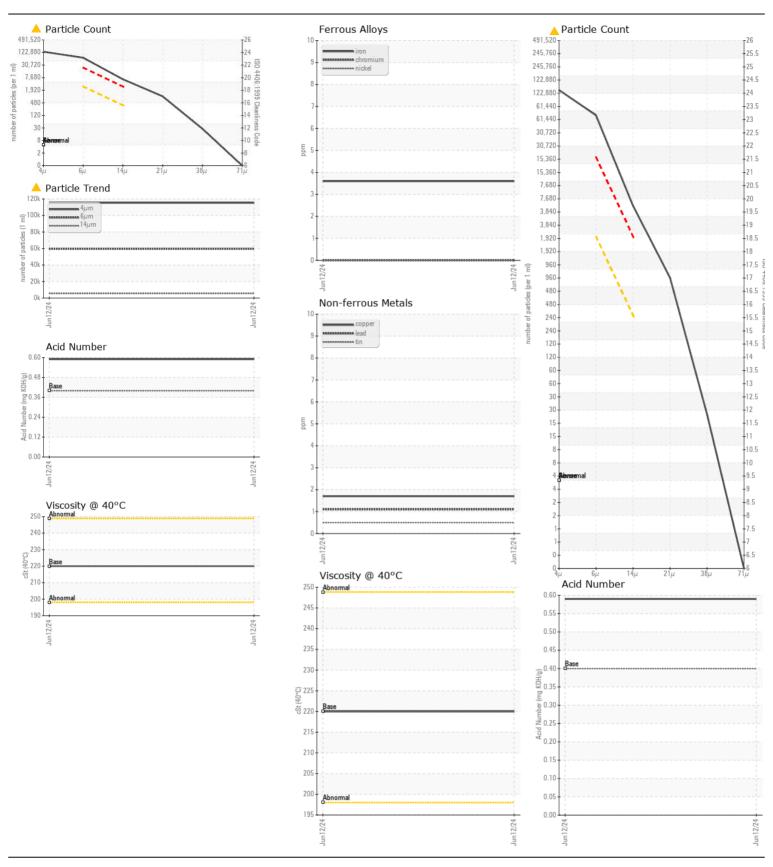
7308

Component Hydraulic System

COMP OIL (POE) ISO 220 (--- GAL)

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		PTK0000363		
Sample Date		Client Info		12 Jun 2024		
Machine Age	hrs	Client Info		0		
Oil Age	hrs	Client Info		0		
Filter Age	hrs	Client Info		0		
Oil Changed		Client Info		N/A		
Filter Changed		Client Info		N/A		
Sample Status				ABNORMAL		
	ppm		>10			
	ppm					
Silver	ppm			0		
Aluminum	ppm	ASTM D5185m	>10	<1		
Lead	ppm			1		
Copper	ppm			2		
Tin	ppm	ASTM D5185m	>10	<1		
Vanadium	ppm	ASTM D5185m		0		
White Metal	scalar	*Visual	NONE	NONE		
Yellow Metal	scalar	*Visual	NONE	NONE		
Silicon	ppm	ASTM D5185m	>20	9		
Potassium	ppm	ASTM D5185m	>20	3		
Water		WC Method	>0.1	NEG		
Particles >4µm		ASTM D7647		115255		
Particles >6µm		ASTM D7647	>2500	59469		
Particles >14µm		ASTM D7647	>320	△ 5592		
Particles >21µm		ASTM D7647	>80	4 851		
Particles >38µm		ASTM D7647	>20	4 24		
Particles >71µm		ASTM D7647	>4	0		
Oil Cleanliness		ISO 4406 (c)	>18/15	23/20		
Silt	scalar	*Visual	NONE	▲ MODER		
Debris	scalar	*Visual	NONE	▲ MODER		
Sand/Dirt	scalar	*Visual	NONE	NONE		
Appearance	scalar	*Visual	NORML	NORML		
Odor	scalar	*Visual	NORML	NORML		
		*Visual	>0.1	NEG		
Sodium	ppm	ASTM D5185m	_	1		
	ppm					
	ppm			0		
	ppm		5	<1		
Manganese	ppm	ASTM D5185m		<1		
Magnesium	ppm			2		
Calcium	ppm			3		
Phosphorus	ppm	ASTM D5185m	400	408		
Zinc	ppm	ASTM D5185m	5	13		
		ACTM DE10E	100	407		
Sulfur	ppm	ASTM D5185m	100	197		
Sulfur Acid Number (AN)	mg KOH/g	ASTM D5185m		0.59		
	Sample Number Sample Date Machine Age Oil Age Filter Age Oil Changed Filter Changed Sample Status Iron Chromium Nickel Titanium Silver Aluminum Lead Copper Tin Vanadium White Metal Yellow Metal Silicon Potassium Water Particles >4µm Particles >6µm Particles >14µm Particles >38µm Particles >38µm Particles >38µm Particles >71µm Oil Cleanliness Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus	Sample Number Sample Date Machine Age hrs Oil Age hrs Filter Age hrs Oil Changed Filter Changed Sample Status Iron ppm Chromium ppm Nickel ppm Titanium ppm Silver ppm Aluminum ppm Lead ppm Copper ppm Tin ppm Vanadium ppm White Metal scalar Yellow Metal scalar Silicon ppm Potassium ppm Water Particles >6µm Particles >6µm Particles >14µm Particles >38µm Particles >71µm Oil Cleanliness Silt scalar Soli scalar Sand/Dirt scalar Sand/Dirt scalar Sand/Dirt scalar Sodium ppm Boron ppm Boron ppm Boron ppm Manganese ppm Magnesium ppm Magnesium ppm Calcium ppm Calcium ppm Phosphorus	Sample Number Sample Date Machine Age Oil Age hrs Client Info Clie	Sample Number Sample Date Client Info Machine Age hrs Client Info Oil Age hrs Client Info Client Info Client Info Client Info Oil Changed Filter Age Oil Changed Client Info Filter Changed Sample Status Iron ppm ASTM D5185m Silver ppm ASTM D5185m Silver ppm ASTM D5185m Aluminum ppm ASTM D5185m Aluminum ppm ASTM D5185m Aluminum ppm ASTM D5185m ASTM D5185m Aluminum ppm ASTM D5185m ASTM D7647 ASTM D5185m Boron ASTM D5185m ASTM D5185	Sample Number Client Info Sample Date Client Info Client Info Date Client Info Date Client Info Date Date	Sample Number Client Info Sample Date Client Info 12 Jun 2024

Contact/Location: TONY HILDY - GRAELK





Certificate L2367

Laboratory Sample No.

: PTK0000363 Lab Number : 06232758 Unique Number : 11116251 Test Package : MOB 2

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 Received : 10 Jul 2024 **Tested** : 11 Jul 2024

: 15 Jul 2024 - Jonathan Hester Diagnosed

GRAPHIC PACKAGING 1500 NICHOLAS BLVD ELK GROVE, IL US 60017 Contact: TONY HILDY

anthonyhildy@graphicpkg.com T: (847)437-1700

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation. Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

F: