WEAR CONTAMINATION FLUID CONDITION

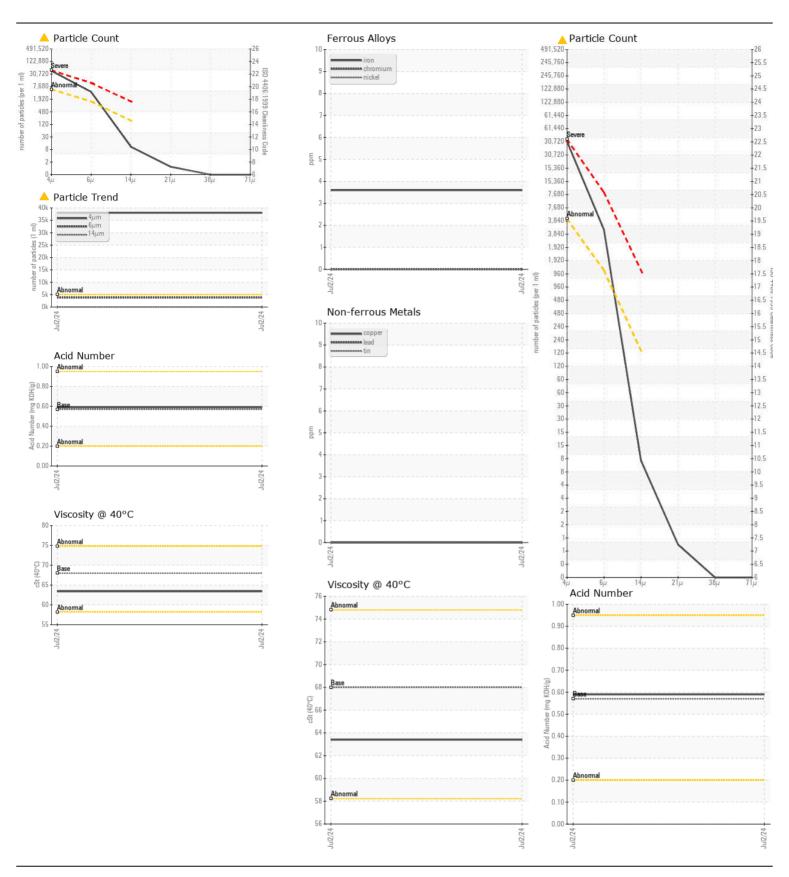
NORMAL
ABNORMAL
NORMAL

Machine Id

22666

Component Hydraulic System Fluid

RECOMMENDATION The filter change at the time of sampling has been noted. We recommend an early resample to monitor this condition. Please specify the component make and model with your next sample. Please specify the brand, type, and viscosity of the oil on your next sample.	Test	UOM	Method	Limit/Abn	Current	History1	History2
	Sample Number		Client Info		WC0950721		
	Sample Date		Client Info		02 Jul 2024		
	Machine Age	hrs	Client Info		12663		
	Oil Age	hrs	Client Info		1000		
	Filter Age	hrs	Client Info		1000		
	Oil Changed		Client Info		Not Changd		
	Filter Changed		Client Info		Changed		
	Sample Status				ABNORMAL		
VEAR	Iron	ppm	ASTM D5185m	>20	4		
	Chromium	ppm	ASTM D5185m	>10	0		
All component wear rates are normal.	Nickel	ppm	ASTM D5185m		0		
	Titanium	ppm	ASTM D5185m		<1		
	Silver	ppm	ASTM D5185m		0		
	Aluminum	ppm	ASTM D5185m	>10	2		
	Lead	ppm	ASTM D5185m		0		
	Copper	ppm	ASTM D5185m	>75	0		
	Tin	ppm	ASTM D5185m	>10	0		
	Vanadium	ppm	ASTM D5185m		0		
	White Metal	scalar	*Visual	NONE	NONE		
	Yellow Metal	scalar	*Visual	NONE	NONE		
CONTAMINATION	Silicon	ppm	ASTM D5185m	> 20	6		
CONTAMINATION	Potassium	ppm	ASTM D5185m		0		
There is a moderate amount of silt (particulates < 14 microns in size) present in the oil.	Water	ppiii	WC Method		NEG		
	Particles >4µm		ASTM D7647		<u> </u>		
	Particles >6µm		ASTM D7647		<u>▲</u> 3769		
	Particles >14µm		ASTM D7647		9		
	Particles >21µm		ASTM D7647		1		
	Particles >38µm		ASTM D7647	>10	0		
	Particles >71µm		ASTM D7647	>3	0		
	Oil Cleanliness		ISO 4406 (c)	>19/17/14	<u>^</u> 22/19/10		
	Silt	scalar	*Visual	NONE	NONE		
	Debris	scalar	*Visual	NONE	NONE		
	Sand/Dirt	scalar	*Visual	NONE	NONE		
	Appearance	scalar	*Visual	NORML	NORML		
	Odor	scalar	*Visual	NORML	NORML		
	Emulsified Water	scalar	*Visual	>0.1	NEG		
LUID CONDITION	Sodium	ppm	ASTM D5185m		<1		
LOID CONDITION	Boron	ppm	ASTM D5185m	5	8		
The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.	Barium	ppm	ASTM D5185m		0		
	Molybdenum	ppm	ASTM D5185m		0		
	Manganese	ppm	ASTM D5185m		0		
	Magnesium	ppm	ASTM D5185m	25	22		
	Calcium	ppm	ASTM D5185m	200	358		
	Phosphorus	ppm	ASTM D5185m	300	391		
	Zinc	ppm	ASTM D5185m	370	482		
	Sulfur	ppm	ASTM D5185m	2500	1922		
	Acid Number (AN)	mg KOH/g	ASTM D8045	0.57	0.59		
	Visc @ 40°C	cSt	ASTM D445		63.4		





Certificate L2367

Laboratory Sample No.

Lab Number : 06233215 Unique Number : 11116708 Test Package : CONST

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 : WC0950721

To discuss this sample report, contact Customer Service at 1-800-237-1369.

Received **Tested** Diagnosed

: 11 Jul 2024 : 12 Jul 2024

: 12 Jul 2024 - Wes Davis

US 27560 Contact: SCOTT SULLIVAN ssullivan@sullivaneastern.com T: (919)484-8993

SULLIVAN EASTERN INC

2860 C SLATER RD

MORRISVILLE, NC

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation. Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012) F: (919)484-2136