



# OIL ANALYSIS REPORT

|                 |               |
|-----------------|---------------|
| WEAR            | <b>SEVERE</b> |
| CONTAMINATION   | <b>SEVERE</b> |
| FLUID CONDITION | <b>NORMAL</b> |



Machine Id  
**Coopersville CAT 5 CPVM05BE**  
Component  
**Biogas Engine**  
Fluid  
**CHEVRON HDAX 9500 GAS ENGINE OIL 40 (105 GAL)**

## RECOMMENDATION

We recommend that you drain the oil and perform a filter service on this component if not already done. We advise that you inspect for the source(s) of wear. We recommend an early resample to monitor this condition.

| Test           | UOM | Method      | Limit/Abn | Current            | History1    | History2    |
|----------------|-----|-------------|-----------|--------------------|-------------|-------------|
| Sample Number  |     | Client Info |           | <b>WC0871428</b>   | WC0871585   | WC0871582   |
| Sample Date    |     | Client Info |           | <b>09 Jul 2024</b> | 01 Jul 2024 | 30 May 2024 |
| Machine Age    | hrs | Client Info |           | <b>18492</b>       | 18302       | 17545       |
| Oil Age        | hrs | Client Info |           | <b>611</b>         | 421         | 810         |
| Filter Age     | hrs | Client Info |           | <b>611</b>         | 421         | 810         |
| Oil Changed    |     | Client Info |           | <b>Not Changd</b>  | Not Changd  | Not Changd  |
| Filter Changed |     | Client Info |           | <b>Not Changd</b>  | Not Changd  | Not Changd  |
| Sample Status  |     |             |           | <b>SEVERE</b>      | SEVERE      | SEVERE      |

## WEAR

The tin level is severe.

|              |        |             |      |              |            |            |
|--------------|--------|-------------|------|--------------|------------|------------|
| PQ           |        | ASTM D8184  | >21  | <b>18</b>    | 14         | ---        |
| Iron         | ppm    | ASTM D5185m | >15  | <b>4</b>     | 3          | <1         |
| Chromium     | ppm    | ASTM D5185m | >4   | <b>&lt;1</b> | <1         | 0          |
| Nickel       | ppm    | ASTM D5185m |      | <b>&lt;1</b> | <1         | 0          |
| Titanium     | ppm    | ASTM D5185m |      | <b>&lt;1</b> | <1         | 0          |
| Silver       | ppm    | ASTM D5185m |      | <b>&lt;1</b> | <1         | 0          |
| Aluminum     | ppm    | ASTM D5185m | >6   | <b>2</b>     | 2          | 3          |
| Lead         | ppm    | ASTM D5185m | >9   | <b>3</b>     | 3          | 4          |
| Copper       | ppm    | ASTM D5185m | >6   | <b>2</b>     | 2          | 1          |
| Tin          | ppm    | ASTM D5185m | >4   | <b>▲ 8</b>   | <b>▲ 6</b> | <b>▲ 9</b> |
| Vanadium     | ppm    | ASTM D5185m |      | <b>&lt;1</b> | <1         | 0          |
| White Metal  | scalar | *Visual     | NONE | <b>NONE</b>  | NONE       | NONE       |
| Yellow Metal | scalar | *Visual     | NONE | <b>NONE</b>  | NONE       | NONE       |

## CONTAMINATION

Elemental level of silicon (Si) above normal.

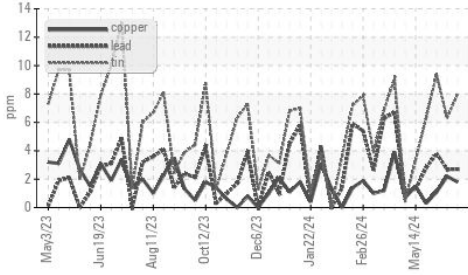
|                  |          |             |       |                |       |              |
|------------------|----------|-------------|-------|----------------|-------|--------------|
| Silicon          | ppm      | ASTM D5185m | >181  | <b>▲ 215</b>   | 164   | <b>▲ 231</b> |
| Potassium        | ppm      | ASTM D5185m | >20   | <b>2</b>       | 2     | 1            |
| Fuel             |          | WC Method   | >4.0  | <b>&lt;1.0</b> | <1.0  | <1.0         |
| Water            |          | WC Method   | >.11  | <b>NEG</b>     | NEG   | NEG          |
| Glycol           |          | WC Method   |       | <b>NEG</b>     | NEG   | NEG          |
| Soot %           | %        | *ASTM D7844 |       | <b>0</b>       | 0.1   | 0            |
| Nitration        | Abs/cm   | *ASTM D7624 |       | <b>5.2</b>     | 4.8   | 6.4          |
| Sulfation        | Abs/.1mm | *ASTM D7415 |       | <b>19.6</b>    | 18.3  | 21.4         |
| Silt             | scalar   | *Visual     | NONE  | <b>NONE</b>    | NONE  | NONE         |
| Debris           | scalar   | *Visual     | NONE  | <b>NONE</b>    | NONE  | NONE         |
| Sand/Dirt        | scalar   | *Visual     | NONE  | <b>NONE</b>    | NONE  | NONE         |
| Appearance       | scalar   | *Visual     | NORML | <b>NORML</b>   | NORML | NORML        |
| Odor             | scalar   | *Visual     | NORML | <b>NORML</b>   | NORML | NORML        |
| Emulsified Water | scalar   | *Visual     | >.11  | <b>NEG</b>     | NEG   | NEG          |

## FLUID CONDITION

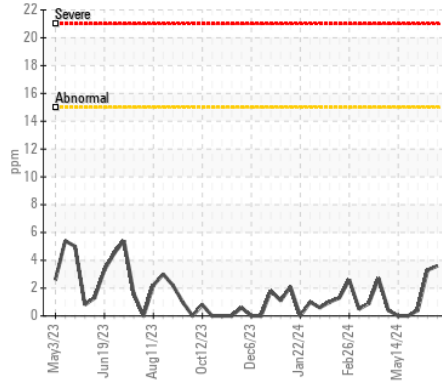
The BN result indicates that there is suitable alkalinity remaining in the oil. The AN level is acceptable for this fluid.

|                  |          |             |      |             |       |      |
|------------------|----------|-------------|------|-------------|-------|------|
| Sodium           | ppm      | ASTM D5185m | >21  | <b>0</b>    | 0     | <1   |
| Boron            | ppm      | ASTM D5185m |      | <b>73</b>   | 90    | 39   |
| Barium           | ppm      | ASTM D5185m |      | <b>0</b>    | 0     | 0    |
| Molybdenum       | ppm      | ASTM D5185m |      | <b>8</b>    | 8     | 6    |
| Manganese        | ppm      | ASTM D5185m |      | <b>0</b>    | <1    | <1   |
| Magnesium        | ppm      | ASTM D5185m |      | <b>43</b>   | 43    | 16   |
| Calcium          | ppm      | ASTM D5185m |      | <b>1716</b> | 1636  | 1839 |
| Phosphorus       | ppm      | ASTM D5185m |      | <b>444</b>  | 427   | 312  |
| Zinc             | ppm      | ASTM D5185m |      | <b>612</b>  | 587   | 389  |
| Sulfur           | ppm      | ASTM D5185m |      | <b>3280</b> | 3373  | 2414 |
| Oxidation        | Abs/.1mm | *ASTM D7414 |      | <b>13.6</b> | 12.3  | 15.3 |
| Acid Number (AN) | mg KOH/g | ASTM D8045  | 1.0  | <b>1.03</b> | 0.809 | 1.54 |
| Base Number (BN) | mg KOH/g | ASTM D2896  | 5.4  | <b>4.16</b> | 4.87  | 4.06 |
| Visc @ 100°C     | cSt      | ASTM D445   | 13.4 | <b>14.6</b> | 14.2  | 14.1 |

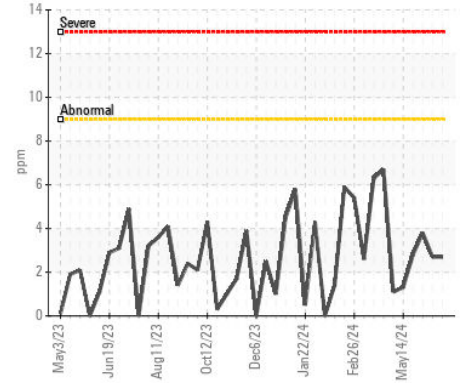
▲ Non-ferrous Metals



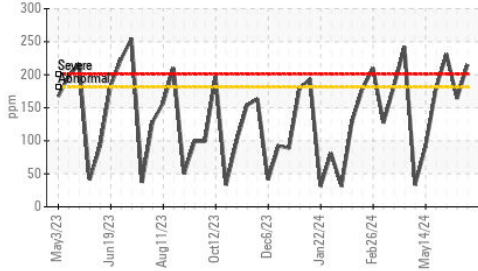
Iron (ppm)



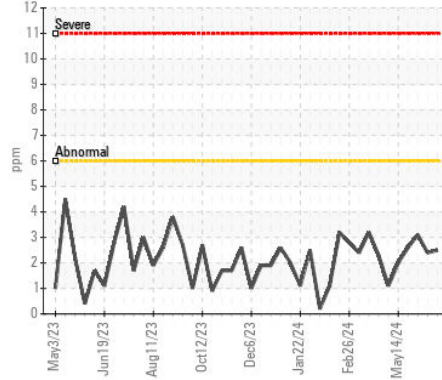
Lead (ppm)



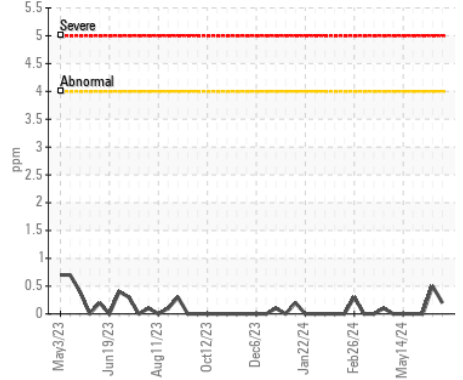
▲ Silicon (ppm)



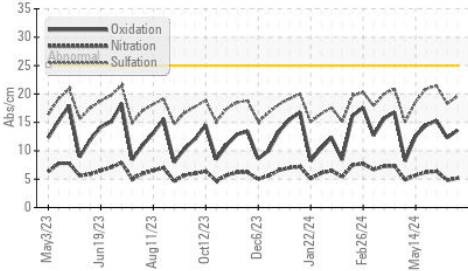
Aluminum (ppm)



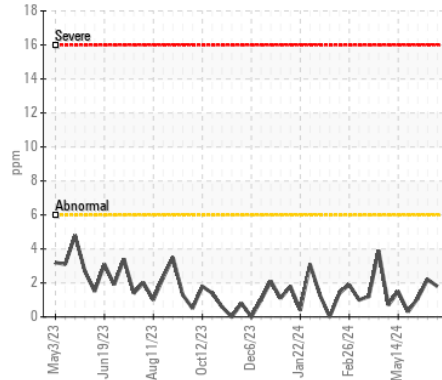
Chromium (ppm)



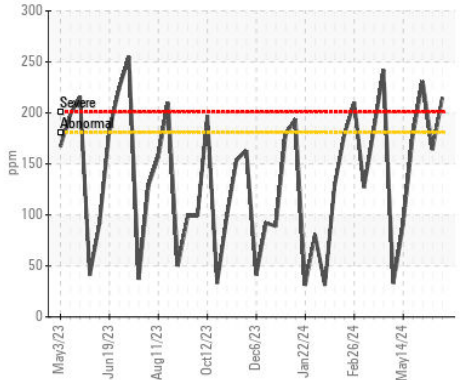
FT-IR (Direct Trend)



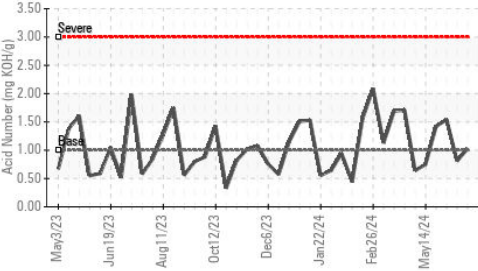
Copper (ppm)



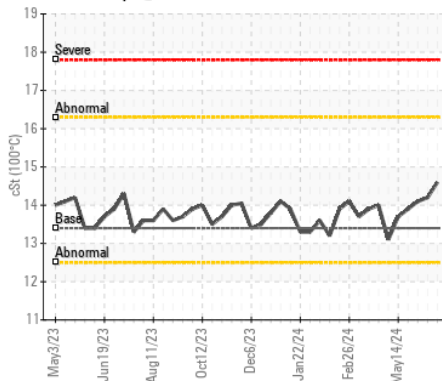
▲ Silicon (ppm)



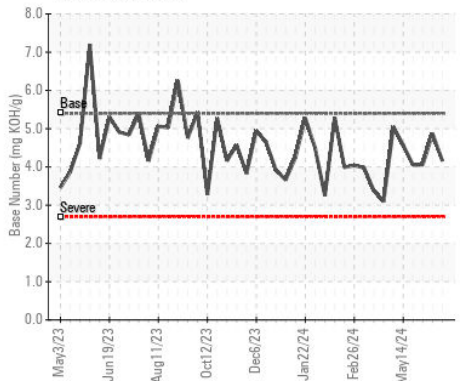
Acid Number



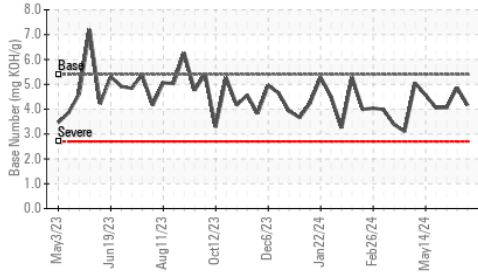
Viscosity @ 100°C



Base Number



Base Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513

Sample No. : WC0871428

Lab Number : 06233417

Unique Number : 11116910

Test Package : MOB 2 ( Additional Tests: PQ )

Received : 11 Jul 2024

Tested : 12 Jul 2024

Diagnosed : 12 Jul 2024 - Don Baldridge

EDL NA Recips-Coopersville

Coopersville Powerstation, 15362 68th Avenue

Coopersville, MI

US 49404

Contact: Daniel Young

daniel.young@edlenergy.com

T:

F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)