



OIL ANALYSIS REPORT

WEAR	NORMAL
CONTAMINATION	NORMAL
FLUID CONDITION	NORMAL

Machine Id
LIEBHERR 22701
 Component
Left Final Drive
 Fluid
GEAR OIL SAE 80W90 (4 QTS)

RECOMMENDATION

Resample at the next service interval to monitor.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		WC0950506	WC0688991	LH0216972
Sample Date		Client Info		09 Jul 2024	29 Aug 2022	26 Jan 2022
Machine Age	hrs	Client Info		5329	3691	3069
Oil Age	hrs	Client Info		1500	250	500
Filter Age	hrs	Client Info		1500	0	0
Oil Changed		Client Info		Not Changed	Not Changed	Changed
Filter Changed		Client Info		Not Changed	Changed	Changed
Sample Status				NORMAL	NORMAL	NORMAL

WEAR

All component wear rates are normal.

Iron	ppm	ASTM D5185m	>500	61	28	16
Chromium	ppm	ASTM D5185m	>10	<1	<1	<1
Nickel	ppm	ASTM D5185m	>10	0	<1	0
Titanium	ppm	ASTM D5185m		0	0	0
Silver	ppm	ASTM D5185m		0	<1	<1
Aluminum	ppm	ASTM D5185m	>25	<1	2	<1
Lead	ppm	ASTM D5185m	>25	0	0	0
Copper	ppm	ASTM D5185m	>50	37	20	16
Tin	ppm	ASTM D5185m	>10	<1	2	1
Vanadium	ppm	ASTM D5185m		0	0	0
White Metal	scalar	*Visual	NONE	NONE	NONE	VLITE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE

CONTAMINATION

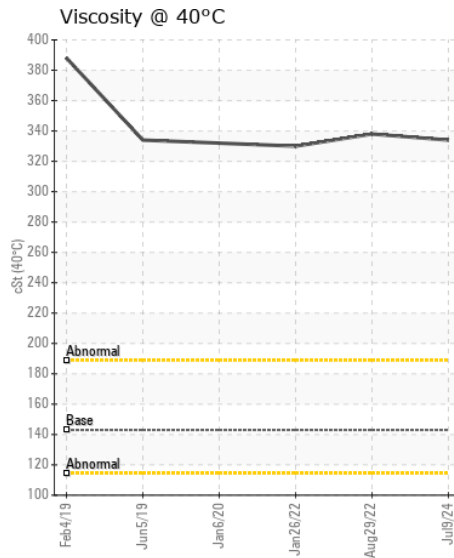
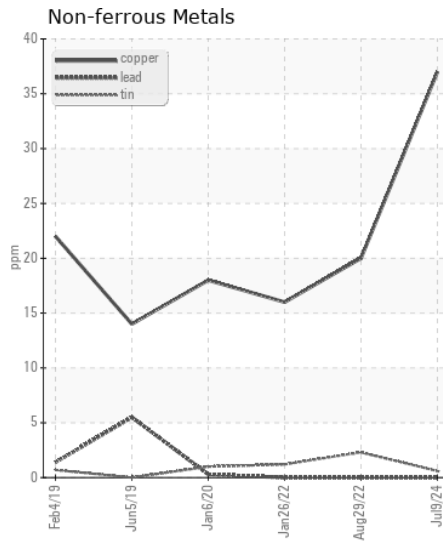
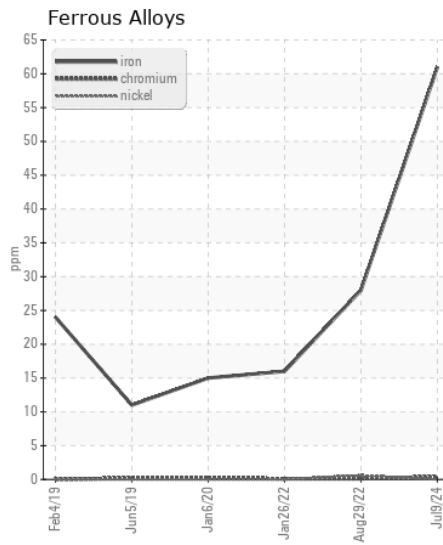
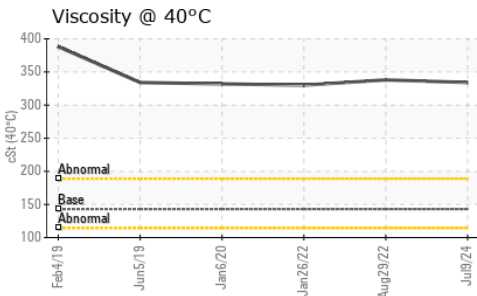
There is no indication of any contamination in the oil.

Silicon	ppm	ASTM D5185m	>75	6	4	2
Potassium	ppm	ASTM D5185m	>20	19	5	2
Water		WC Method	>0.2	NEG	NEG	NEG
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	VLITE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	NEG

FLUID CONDITION

Confirm oil type. The condition of the oil is acceptable for the time in service.

Sodium	ppm	ASTM D5185m	>170	4	<1	1
Boron	ppm	ASTM D5185m	400	132	125	124
Barium	ppm	ASTM D5185m	200	0	0	0
Molybdenum	ppm	ASTM D5185m	12	0	0	<1
Manganese	ppm	ASTM D5185m		2	<1	<1
Magnesium	ppm	ASTM D5185m	12	0	0	<1
Calcium	ppm	ASTM D5185m	150	22	16	28
Phosphorus	ppm	ASTM D5185m	1650	1050	936	826
Zinc	ppm	ASTM D5185m	125	56	21	21
Sulfur	ppm	ASTM D5185m	22500	26263	21986	18840
Visc @ 40°C	cSt	ASTM D445	143	334	338	330



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0950506
Lab Number : 06233613
Unique Number : 11117106
Test Package : CONST

Received : 11 Jul 2024
Tested : 12 Jul 2024
Diagnosed : 13 Jul 2024 - Don Baldrige

SULLIVAN EASTERN INC-LIEBHERR
 2860 C SLATER RD
 MORRISVILLE, NC
 US 27560
 Contact: CHRIS CALTON

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:
 F: (919)484-2136