

0.28

46.6 46.3

225

Machine Id

JOHN DEERE 350G 1FF350GXVMF815188 omponent Hydraulic System

HITACHI HYDRAULIC SUPER EX 46HN (220 QTS)

RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
Resample at the next service interval to monitor.	Sample Number		Client Info		JR0224435		JR016995
	Sample Date		Client Info		08 Jul 2024	08 Jan 2024	23 Aug 202
	Machine Age	hrs	Client Info		5051	4476	4002
	Oil Age	hrs	Client Info		0	0	0
	Filter Age	hrs	Client Info		0	0	0
	Oil Changed		Client Info		Not Changd	Not Changd	Not Chang
	Filter Changed		Client Info		Changed	Not Changd	Changed
	Sample Status				NORMAL	NORMAL	NORMAL
WEAR	PQ		ASTM D8184	>50	14	12	16
	Iron	ppm	ASTM D5185m	>32	3	7	9
All component wear rates are normal.	Chromium	ppm	ASTM D5185m	>9	0	0	0
	Nickel	ppm	ASTM D5185m	>5	0	0	0
	Titanium	ppm	ASTM D5185m		0	0	0
	Silver	ppm	ASTM D5185m		0	0	0
	Aluminum	ppm	ASTM D5185m	>9	0	0	1
	Lead	ppm	ASTM D5185m	>28	0	0	0
	Copper	ppm	ASTM D5185m	>50	0	1	2
	Tin	ppm	ASTM D5185m	>5	0	0	<1
	Vanadium	ppm	ASTM D5185m		0	0	<1
	White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
CONTAMINATION	Silicon	ppm	ASTM D5185m	>11	<1	2	2
	Potassium	ppm	ASTM D5185m	>20	0	0	2
There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.	Water		WC Method	>0.075	NEG	NEG	NEG
	Particles >4µm		ASTM D7647	>80000	7694	10382	24060
	Particles >6µm		ASTM D7647		951	243	561
	Particles >14µm		ASTM D7647	>640	32	13	10
	Particles >21µm		ASTM D7647	>160	6	5	5
	Particles >38µm		ASTM D7647	>40	0	0	0
	Particles >71µm		ASTM D7647	>10	0	0	0
	Oil Cleanliness		ISO 4406 (c)	>23/21/16	20/17/12	21/15/11	22/16/1
	Silt	scalar	*Visual	NONE	NONE	NONE	NONE
	Debris	scalar	*Visual	NONE	NONE	NONE	NONE
	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
	Appearance	scalar	*Visual	NORML	NORML	NORML	NORM
	Odor	scalar	*Visual	NORML	NORML	NORML	NORN
	Emulsified Water	scalar	*Visual	>0.075	NEG	NEG	NEG
FLUID CONDITION	Sodium	ppm	ASTM D5185m	>21	<1	<1	<1
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.	Boron	ppm	ASTM D5185m		0	0	0
	Barium	ppm	ASTM D5185m		0	0	0
	Molybdenum	ppm	ASTM D5185m		0	0	0
	Manganese	ppm	ASTM D5185m		0	0	<1
	Magnesium	ppm	ASTM D5185m		2	0	4
	Calcium	ppm	ASTM D5185m		31	39	65
	Phosphorus	ppm	ASTM D5185m	827	543	499	516
	Zinc	ppm	ASTM D5185m	0	47	42	65
	0.16		AOTH DELOF	10		100	0.05

139

0.28

210

0.24

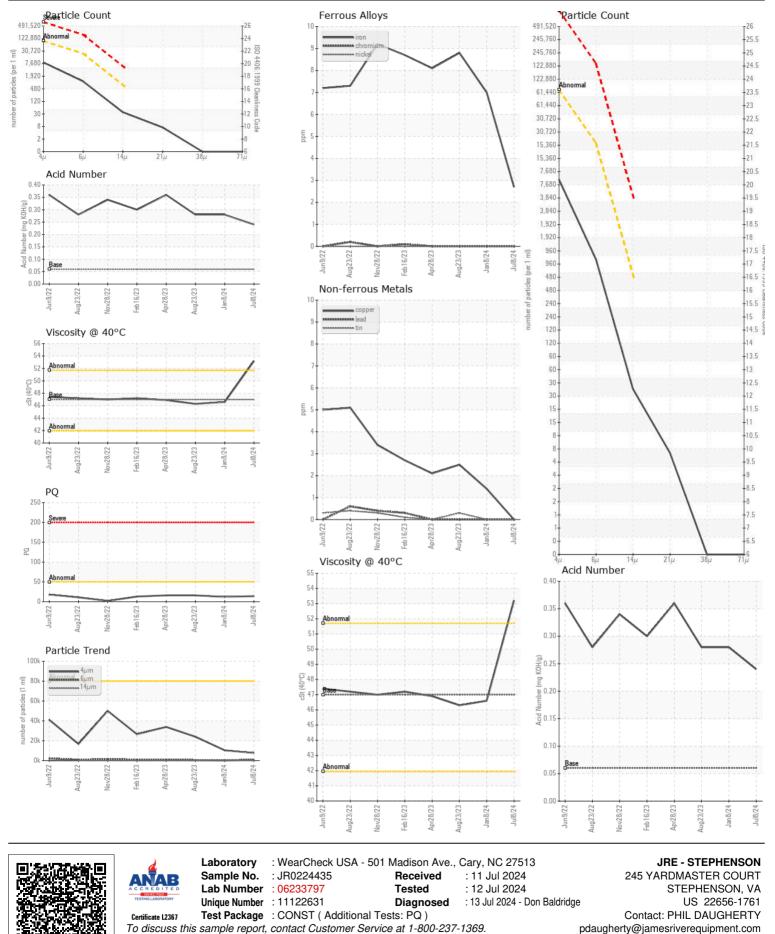
53.2

ppm ASTM D5185m 13

Acid Number (AN) mg KOH/g ASTM D8045 0.06

Visc @ 40°C cSt ASTM D445 47

Sulfur



* - Denotes test methods that are outside of the ISO 17025 scope of accreditation. Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

Submitted By: TOM DAVIS Page 2 of 2

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