

[W/O 11061] VOLVO ECR145E 317114

Hydraulic System

VOLVO SUPER HYDRAULIC OIL 46 (30 GAL)

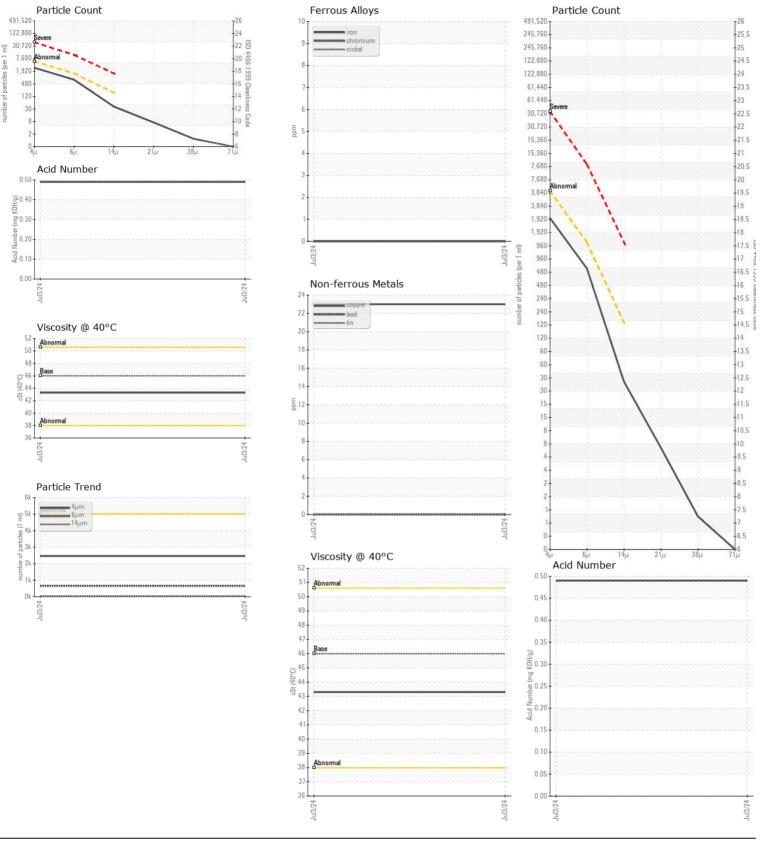
RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
Resample at the next service interval to monitor.	Sample Number		Client Info		ML0002030		
	Sample Date		Client Info		03 Jul 2024		
	Machine Age	hrs	Client Info		491		
	Oil Age	hrs	Client Info		491		
	Filter Age	hrs	Client Info		491		
	Oil Changed		Client Info		Not Changd		
	Filter Changed		Client Info		Changed		
	Sample Status				NORMAL		
	·····						
WEAR All component wear rates are normal.	Iron	ppm	ASTM D5185m	>20	0		
	Chromium	ppm	ASTM D5185m	>10	0		
	Nickel	ppm	ASTM D5185m	>10	0		
	Titanium	ppm	ASTM D5185m		0		
	Silver	ppm	ASTM D5185m		0		
	Aluminum	ppm	ASTM D5185m	>10	0		
	Lead	ppm	ASTM D5185m	>10	0		
	Copper	ppm	ASTM D5185m	>75	23		
	Tin	ppm	ASTM D5185m	>10	0		
	Vanadium	ppm	ASTM D5185m		0		
	White Metal	scalar	*Visual	NONE	NONE		
	Yellow Metal	scalar	*Visual	NONE	NONE		
CONTAMINATION The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil.	Silicon	ppm	ASTM D5185m	>20	5		
	Potassium	ppm	ASTM D5185m	>20	0		
	Water		WC Method	>0.1	NEG		
	Particles >4µm		ASTM D7647	>5000	2461		
	Particles >6µm		ASTM D7647	>1300	654		
	Particles >14µm		ASTM D7647	>160	34		
	Particles >21µm		ASTM D7647	>40	6		
	Particles >38µm		ASTM D7647	>10	1		
	Particles >71µm		ASTM D7647	>3	0		
	Oil Cleanliness		ISO 4406 (c)	>19/17/14	18/17/12		
	Silt	scalar	*Visual	NONE	NONE		
	Debris	scalar	*Visual	NONE	NONE		
	Sand/Dirt	scalar	*Visual	NONE	NONE		
	Appearance	scalar	*Visual	NORML	NORML		
	Odor	scalar	*Visual	NORML	NORML		
	Emulsified Water	scalar	*Visual	>0.1	NEG		
FLUID CONDITION	Sodium	ppm	ASTM D5185m		<1		
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.	Boron	ppm	ASTM D5185m		0		
	Barium	ppm	ASTM D5185m		0		
	Molybdenum	ppm	ASTM D5185m		0		
	Manganese	ppm			0		
	Magnesium	ppm	ASTM D5185m		6		
	Calcium	ppm	ASTM D5185m	49	92		
	Phosphorus	ppm	ASTM D5185m	354	474		
	Zinc	ppm	ASTM D5185m	419	611		
	Sulfur	ppm	ASTM D5185m	3719	1355		
	A stal Mississian are (AMI)		ACTN DOG 45		0.40		

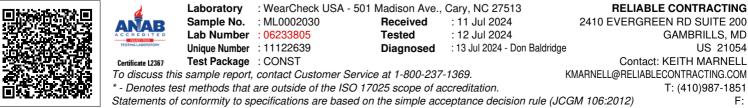
Acid Number (AN) mg KOH/g ASTM D8045

Visc @ 40°C cSt ASTM D445 46

0.49

43.3





Submitted By: DELANO GREGORY Page 2 of 2