

#### [609354] PALFINGER 1 - 1100099861 Component Hydraulic System Fluid AW HYDRAULIC OIL ISO 68 (--- GAL)

### RECOMMENDATION

No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

# WEAR

All component wear rates are normal.

## CONTAMINATION

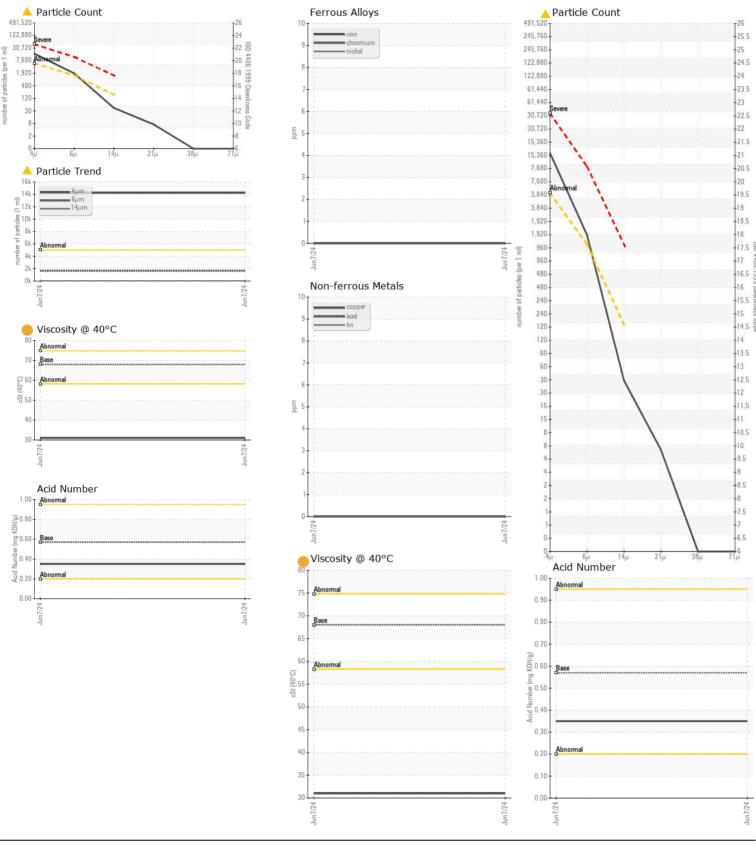
There is a high amount of silt (particulates < 14 microns in size) present in the oil.

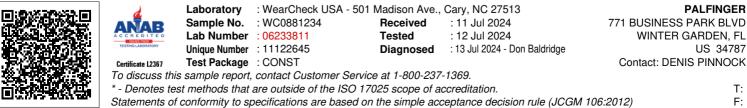
### FLUID CONDITION

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Viscosity of sample indicates oil is within ISO 32 range, advise investigate. Confirm oil type. The AN level is acceptable for this fluid.

TestUOMMethodLimit/AbnCurrentHistory1Sample NumberClient InfoWC0881234Sample DateClient Info07 Jun 2024Machine AgehrsClient Info109Oil AgehrsClient Info0Filter AgehrsClient Info0Oil ChangedClient InfoMot Changed	History2     
Sample DateClient Info07 Jun 2024Machine AgehrsClient Info109Oil AgehrsClient Info0Filter AgehrsClient Info0	
Machine AgehrsClient Info109Oil AgehrsClient Info0Filter AgehrsClient Info0	
Oil Age  hrs  Client Info  0     Filter Age  hrs  Client Info  0	
Filter Age hrs Client Info 0	
3.	
Oil Changed Client Info Not Changed	
Filter Changed Client Info Changed	
Sample Status ABNORMAL	
Iron ppm ASTM D5185m >20 0	
Chromium  ppm  ASTM D5185m  >10  0	
Nickel ppm ASTM D5185m >10 0	
Titanium ppm ASTM D5185m 0	
Silver ppm ASTM D5185m 0	
Aluminum ppm ASTM D5185m >10 0	
Lead ppm ASTM D5185m >10 0	
Copper  ppm  ASTM D5185m  >75  0	
Tin ppm ASTM D5185m >10 0	
Vanadium ppm ASTM D5185m 0	
White Metal scalar *Visual NONE NONE	
Yellow Metal scalar *Visual NONE NONE	
Silicon ppm ASTM D5185m >20 0	
Potassium ppm ASTM D5185m >20 0	
Water WC Method >0.1 NEG	
Particles >4μm  ASTM D7647  >5000  A 14235	
Particles >6μm ASTM D7647 >1300 - 1664	
Particles >14μm  ASTM D7647  >160  37	
Particles >21μm  ASTM D7647  >40  6	
Particles >38μm  ASTM D7647  >10  0	
Particles >71μm  ASTM D7647  >3  0	
Oil Cleanliness ISO 4406 (c) >19/17/14 🔺 21/18/12	
Silt scalar *Visual NONE NONE	
Debris scalar *Visual NONE NONE	
Sand/Dirt scalar *Visual NONE NONE	
Appearance scalar *Visual NORML NORML	
Odor scalar *Visual NORML NORML	
Emulsified Water scalar *Visual >0.1 NEG	
Sodium ppm ASTM D5185m 0	
Boron ppm ASTM D5185m 5 0	
Barium ppm ASTM D5185m 5 0	
Molybdenum ppm ASTM D5185m 5 0	
Manganese ppm ASTM D5185m 0	
Magnesium  ppm  ASTM D5185m  25  37	
Calcium ppm ASTM D5185m 200 100	
Phosphorus  ppm  ASTM D5185m  300  379	
Zinc ppm ASTM D5185m 370 478	
Sulfur ppm ASTM D5185m 2500 1581	
Acid Number (AN) mg KOH/g ASTM D8045 0.57 0.35	
Visc @ 40°C cSt ASTM D445 68	





Contact/Location: WEBCHECK IN PALWESWC - DENIS PINNOCK - PALWINFL