

WEAR NORMAL CONTAMINATION NORMAL FLUID CONDITION ATTENTION

[610698] Machine Id PALFINGER T-46

Hydraulic System

AW HYDRAULIC OIL ISO 68 (--- GAL)

RECOMMENDATION

Resample at the next service interval to monitor.

WEAR

All component wear rates are normal.

CONTAMINATION

The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil.

Particles >14 Particles >21µ Particles >38µ Particles >71µ Oil Cleanlines Silt Debris Sand/Dirt Appearance Odor Emulsified Wat

FLUID CONDITION

Viscosity of sample indicates oil is within ISO 32 range, advise investigate. Confirm oil type. The AN level is acceptable for this fluid.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		WC0881233		
Sample Date		Client Info		02 Jul 2024		
Machine Age	hrs	Client Info		109		
Oil Age	hrs	Client Info		0		
Filter Age	hrs	Client Info		0		
Oil Changed		Client Info		Not Changd		
Filter Changed		Client Info		Changed		
Sample Status				ATTENTION		
Iron	ppm	ASTM D5185m	>20	0		
Chromium	ppm	ASTM D5185m	>10	0		
Nickel	ppm	ASTM D5185m	>10	0		
Titanium	ppm	ASTM D5185m		0		
Silver	ppm	ASTM D5185m	10	0		
Aluminum	ppm	ASTM D5185m	>10	0		
Lead	ppm	ASTM D5185m	>10	0		
Copper	ppm	ASTM D5185m	>75	0		
Tin	ppm	ASTM D5185m	>10	0		
Vanadium	ppm	ASTM D5185m	NIGNE	0		
White Metal	scalar	*Visual	NONE	NONE		
Yellow Metal	scalar	*Visual	NONE	NONE		
Silicon	ppm	ASTM D5185m	>20	0		
Potassium	ppm	ASTM D5185m	>20	0		
Water	ррпп	WC Method	>0.1	NEG		
Particles >4µm		ASTM D7647	>5000	3661		
Particles >6µm		ASTM D7647	>1300	516		
Particles >14µm		ASTM D7647		26		
Particles >21µm		ASTM D7647	>40	6		
Particles >38µm		ASTM D7647		0		
Particles >71µm		ASTM D7647	>3	0		
Oil Cleanliness		ISO 4406 (c)	>19/17/14	19/16/12		
Silt	scalar	*Visual	NONE	NONE		
Debris	scalar	*Visual	NONE	NONE		
Sand/Dirt	scalar	*Visual	NONE	NONE		
Appearance	scalar	*Visual	NORML	NORML		
Odor	scalar	*Visual	NORML	NORML		
Emulsified Water	scalar	*Visual	>0.1	NEG		
Sodium	ppm	ASTM D5185m		0		
Boron	ppm	ASTM D5185m		0		
Barium	ppm	ASTM D5185m	5	0		
Molybdenum	ppm	ASTM D5185m	5	0		
Manganese	ppm	ASTM D5185m		0		
Magnesium	ppm	ASTM D5185m	25	9		
Calcium	ppm	ASTM D5185m	200	75		
Phosphorus	ppm	ASTM D5185m	300	365		
Zinc	ppm	ASTM D5185m	370	476		
Sulfur	ppm	ASTM D5185m	2500	1477		
Acid Number (AN)	mg KOH/g	ASTM D8045	0.57	0.32		
Visc @ 40°C	cSt	ASTM D445	68	9 30.8		

