



# OIL ANALYSIS REPORT

|                 |        |
|-----------------|--------|
| WEAR            | NORMAL |
| CONTAMINATION   | NORMAL |
| FLUID CONDITION | NORMAL |

Area

**PRESS**

Machine Id

**PRESS COOLING AND FILTERING (S/N PR205F20)**

Component

**Hydraulic System**

Fluid

**AW HYDRAULIC OIL ISO 68 (--- GAL)**

## RECOMMENDATION

Resample at the next service interval to monitor. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. Please specify the brand, type, and viscosity of the oil on your next sample.

| Test           | UOM  | Method      | Limit/Abn | Current            | History1    | History2    |
|----------------|------|-------------|-----------|--------------------|-------------|-------------|
| Sample Number  |      | Client Info |           | <b>WC0895150</b>   | WC0895142   | WC0895058   |
| Sample Date    |      | Client Info |           | <b>08 Jul 2024</b> | 30 May 2024 | 23 Apr 2024 |
| Machine Age    | days | Client Info |           | <b>0</b>           | 0           | 0           |
| Oil Age        | days | Client Info |           | <b>0</b>           | 0           | 0           |
| Filter Age     | days | Client Info |           | <b>0</b>           | 0           | 0           |
| Oil Changed    |      | Client Info |           | <b>N/A</b>         | N/A         | N/A         |
| Filter Changed |      | Client Info |           | <b>N/A</b>         | N/A         | N/A         |
| Sample Status  |      |             |           | <b>NORMAL</b>      | ABNORMAL    | ATTENTION   |

## WEAR

All component wear rates are normal.

|              |        |             |      |             |      |      |
|--------------|--------|-------------|------|-------------|------|------|
| Iron         | ppm    | ASTM D5185m | >20  | <b>0</b>    | 0    | <1   |
| Chromium     | ppm    | ASTM D5185m | >20  | <b>0</b>    | 0    | 0    |
| Nickel       | ppm    | ASTM D5185m | >20  | <b>0</b>    | 0    | 0    |
| Titanium     | ppm    | ASTM D5185m |      | <b>0</b>    | 0    | 0    |
| Silver       | ppm    | ASTM D5185m |      | <b>0</b>    | 0    | 0    |
| Aluminum     | ppm    | ASTM D5185m | >20  | <b>0</b>    | 0    | 0    |
| Lead         | ppm    | ASTM D5185m | >20  | <b>0</b>    | 0    | 0    |
| Copper       | ppm    | ASTM D5185m | >20  | <b>0</b>    | 3    | 2    |
| Tin          | ppm    | ASTM D5185m | >20  | <b>0</b>    | <1   | 0    |
| Vanadium     | ppm    | ASTM D5185m |      | <b>0</b>    | 0    | 0    |
| White Metal  | scalar | *Visual     | NONE | <b>NONE</b> | NONE | NONE |
| Yellow Metal | scalar | *Visual     | NONE | <b>NONE</b> | NONE | NONE |

## CONTAMINATION

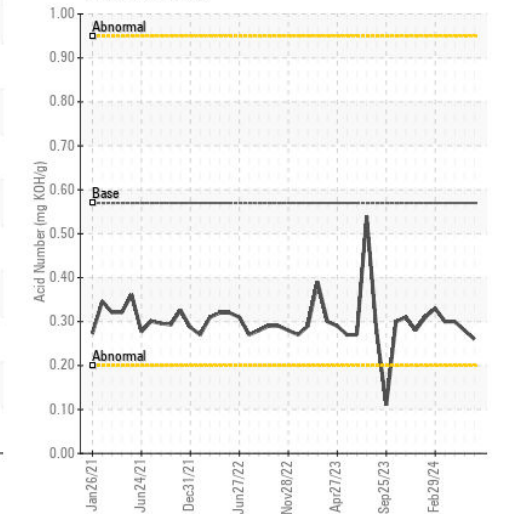
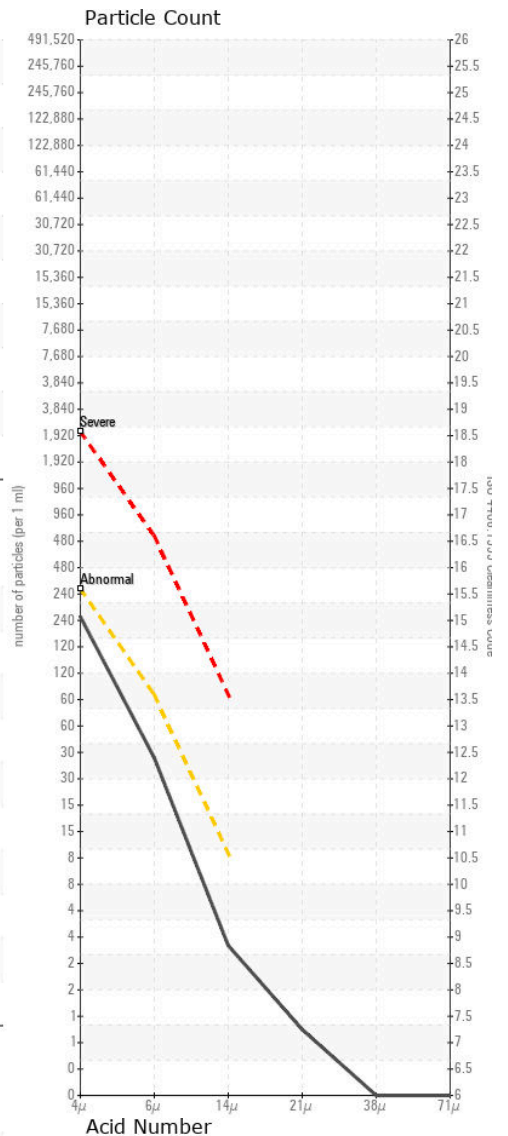
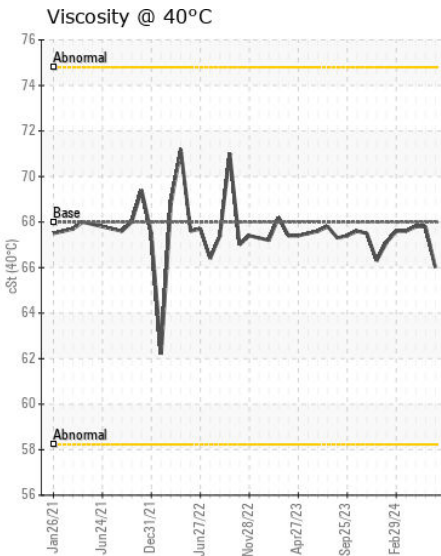
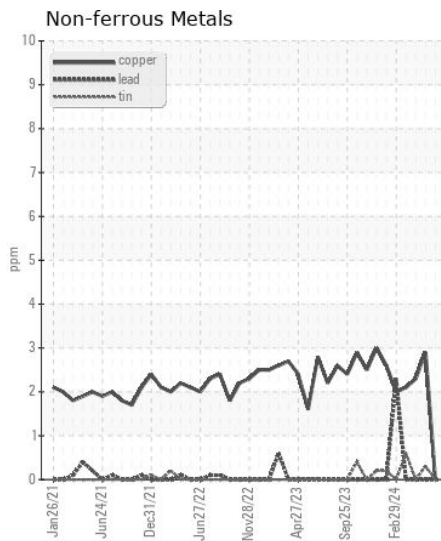
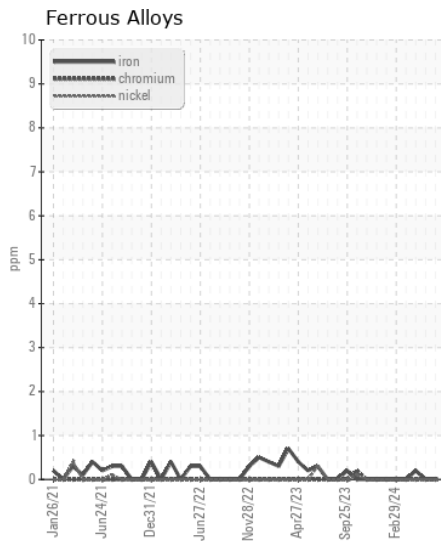
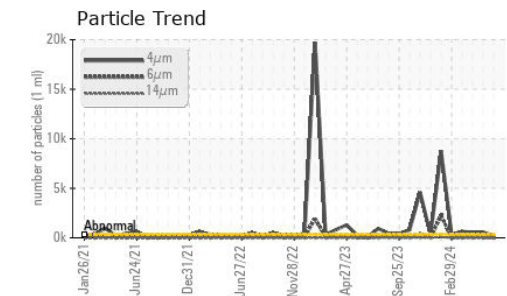
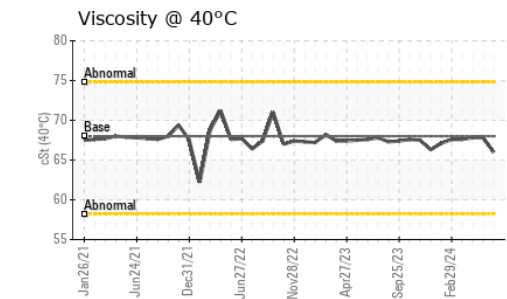
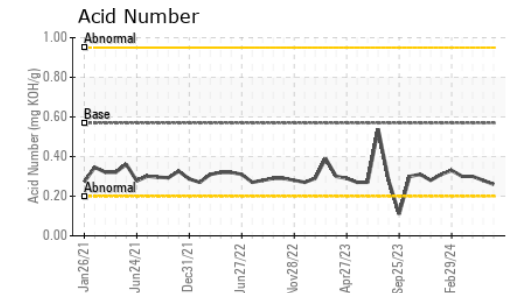
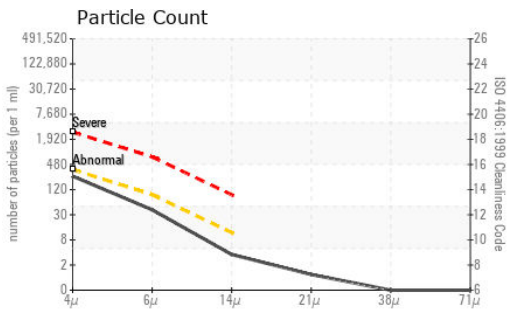
The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable.

|                  |        |              |           |                |          |          |
|------------------|--------|--------------|-----------|----------------|----------|----------|
| Silicon          | ppm    | ASTM D5185m  | >15       | <b>0</b>       | <1       | <1       |
| Potassium        | ppm    | ASTM D5185m  | >20       | <b>0</b>       | 1        | <1       |
| Water            |        | WC Method    | >0.05     | <b>NEG</b>     | NEG      | NEG      |
| Particles >4µm   |        | ASTM D7647   | >320      | <b>222</b>     | 574      | 546      |
| Particles >6µm   |        | ASTM D7647   | >80       | <b>35</b>      | 56       | 84       |
| Particles >14µm  |        | ASTM D7647   | >10       | <b>3</b>       | 11       | 7        |
| Particles >21µm  |        | ASTM D7647   | >3        | <b>1</b>       | 7        | 2        |
| Particles >38µm  |        | ASTM D7647   | >3        | <b>0</b>       | 5        | 0        |
| Particles >71µm  |        | ASTM D7647   | >3        | <b>0</b>       | 3        | 0        |
| Oil Cleanliness  |        | ISO 4406 (c) | >15/13/10 | <b>15/12/9</b> | 16/13/11 | 16/14/10 |
| Silt             | scalar | *Visual      | NONE      | <b>NONE</b>    | NONE     | NONE     |
| Debris           | scalar | *Visual      | NONE      | <b>NONE</b>    | NONE     | NONE     |
| Sand/Dirt        | scalar | *Visual      | NONE      | <b>NONE</b>    | NONE     | NONE     |
| Appearance       | scalar | *Visual      | NORML     | <b>NORML</b>   | NORML    | NORML    |
| Odor             | scalar | *Visual      | NORML     | <b>NORML</b>   | NORML    | NORML    |
| Emulsified Water | scalar | *Visual      | >0.05     | <b>NEG</b>     | NEG      | NEG      |

## FLUID CONDITION

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

|                  |          |             |      |              |      |      |
|------------------|----------|-------------|------|--------------|------|------|
| Sodium           | ppm      | ASTM D5185m |      | <b>&lt;1</b> | <1   | 1    |
| Boron            | ppm      | ASTM D5185m | 5    | <b>0</b>     | 0    | 0    |
| Barium           | ppm      | ASTM D5185m | 5    | <b>0</b>     | 0    | 0    |
| Molybdenum       | ppm      | ASTM D5185m | 5    | <b>0</b>     | <1   | <1   |
| Manganese        | ppm      | ASTM D5185m |      | <b>0</b>     | <1   | 0    |
| Magnesium        | ppm      | ASTM D5185m | 25   | <b>5</b>     | 4    | 2    |
| Calcium          | ppm      | ASTM D5185m | 200  | <b>65</b>    | 68   | 80   |
| Phosphorus       | ppm      | ASTM D5185m | 300  | <b>370</b>   | 373  | 351  |
| Zinc             | ppm      | ASTM D5185m | 370  | <b>479</b>   | 448  | 456  |
| Sulfur           | ppm      | ASTM D5185m | 2500 | <b>1052</b>  | 976  | 991  |
| Acid Number (AN) | mg KOH/g | ASTM D8045  | 0.57 | <b>0.26</b>  | 0.28 | 0.30 |
| Visc @ 40°C      | cSt      | ASTM D445   | 68   | <b>66.0</b>  | 67.8 | 67.8 |



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : WC0895150  
**Lab Number** : 06233827  
**Unique Number** : 11122661  
**Test Package** : IND 2

**Received** : 11 Jul 2024  
**Tested** : 12 Jul 2024  
**Diagnosed** : 12 Jul 2024 - Wes Davis

**J.M. Huber Corporation**  
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To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)