

Machine Id VOLVO EC750E 314256 Component Diesel Engine Fluid VOLVO ULTRA DIESEL ENGINE OIL 15W40 VDS-3 (14 GAL)

| RECOMMENDATION | Test | UOM | Method | Limit/Abn | Current | History1 | History2 |
|---|------------------|----------|-------------|-----------|-------------|----------|----------|
| | Sample Number | 00IVI | Client Info | LIIIUAUI | ML0002197 | | |
| Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor. | Sample Date | | Client Info | | 26 Jun 2024 | | |
| | Machine Age | days | Client Info | | 472 | | |
| | Oil Age | days | Client Info | | 472 | | |
| | Filter Age | days | Client Info | | 472 | | |
| | Oil Changed | uays | Client Info | | Changed | | |
| | Filter Changed | | Client Info | | Changed | | |
| | Sample Status | | | | ABNORMAL | | |
| | Sample Status | | | | | | |
| WEAR | Iron | ppm | ASTM D5185m | >100 | 15 | | |
| The copper level is abnormal. In the absence of other significant wear metals, suspect copper due to sources other than wear (i.e. cooling core). | Chromium | ppm | ASTM D5185m | >20 | 2 | | |
| | Nickel | ppm | ASTM D5185m | >2 | 1 | | |
| | Titanium | ppm | ASTM D5185m | | 0 | | |
| | Silver | ppm | ASTM D5185m | >2 | 0 | | |
| | Aluminum | ppm | ASTM D5185m | | 2 | | |
| | Lead | ppm | ASTM D5185m | | 4 | | |
| | Copper | ppm | ASTM D5185m | >330 | 443 | | |
| | Tin | ppm | ASTM D5185m | | 2 | | |
| | Vanadium | ppm | ASTM D5185m | | 0 | | |
| | White Metal | scalar | *Visual | NONE | NONE | | |
| | Yellow Metal | scalar | *Visual | NONE | NONE | | |
| | | | | | | | |
| CONTAMINATION | Silicon | ppm | ASTM D5185m | >25 | 🔺 25 | | |
| Fuel content negligible. Elemental level of silicon (Si) above normal indicating ingress of seal material. | Potassium | ppm | ASTM D5185m | >20 | 2 | | |
| | Fuel | % | ASTM D3524 | >6.0 | 0.4 | | |
| | Water | | WC Method | >0.2 | NEG | | |
| | Glycol | % | *ASTM D2982 | | NEG | | |
| | Soot % | % | *ASTM D7844 | >3 | 0.2 | | |
| | Nitration | Abs/cm | *ASTM D7624 | >20 | 9.1 | | |
| | Sulfation | Abs/.1mm | *ASTM D7415 | >30 | 19.0 | | |
| | Silt | scalar | *Visual | NONE | NONE | | |
| | Debris | scalar | *Visual | NONE | NONE | | |
| | Sand/Dirt | scalar | *Visual | NONE | NONE | | |
| | Appearance | scalar | *Visual | NORML | NORML | | |
| | Odor | scalar | *Visual | NORML | NORML | | |
| | Emulsified Water | scalar | *Visual | >0.2 | NEG | | |
| | ····· | | | | _ | | |
| FLUID CONDITION | Sodium | ppm | ASTM D5185m | 0.5 | 5 | | |
| The oil viscosity is lower than normal. The BN result indicates that there is suitable alkalinity remaining in the oil. Confirm oil type. | Boron | ppm | ASTM D5185m | | 58 | | |
| | Barium | ppm | ASTM D5185m | | <1 | | |
| | Molybdenum | ppm | ASTM D5185m | | 82 | | |
| | Manganese | ppm | ASTM D5185m | | 2 | | |
| | Magnesium | ppm | ASTM D5185m | | 54 | | |
| | Calcium | ppm | ASTM D5185m | 2057 | 2285 | | |
| | Phosphorus | ppm | ASTM D5185m | | 974 | | |
| | Zinc | ppm | | 1223 | 1103 | | |
| | Sulfur | ppm | ASTM D5185m | 4079 | 3812 | | |
| | | | | | | | |

Oxidation

Visc @ 100°C cSt

14.5

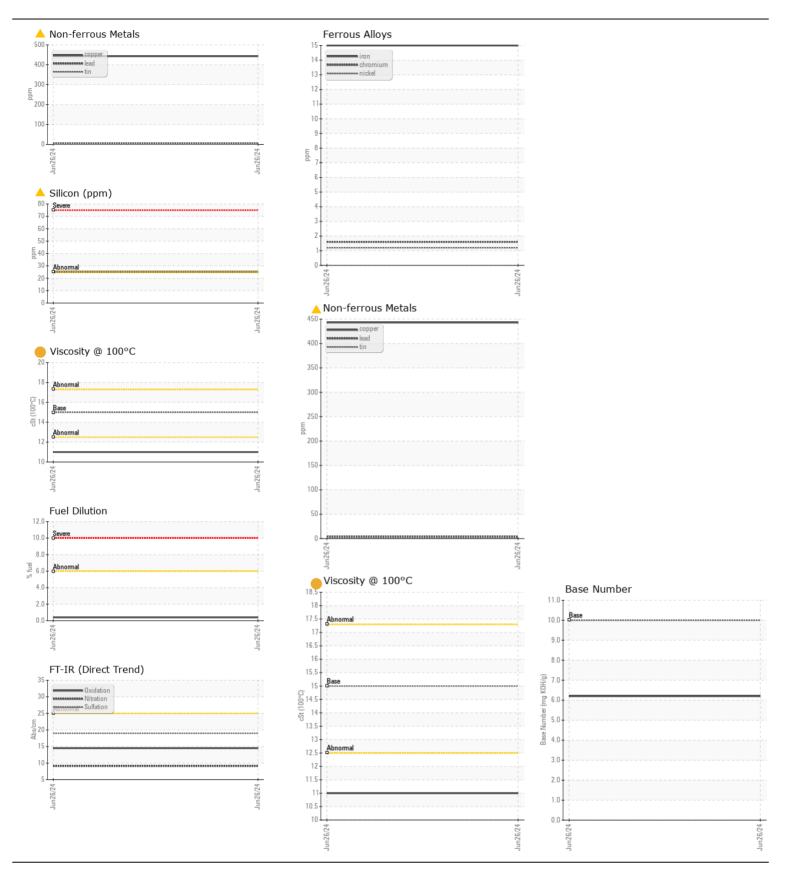
6.2

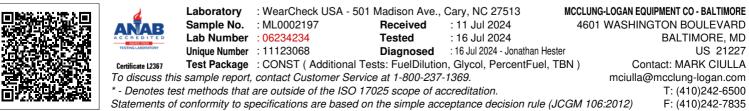
11.0

Abs/.1mm *ASTM D7414 >25

ASTM D445 15.0

Base Number (BN) mg KOH/g ASTM D2896 10





Submitted By: Emylio Pineda Page 2 of 2