

## WEAR NORMAL CONTAMINATION ABNORMAL FLUID CONDITION ABNORMAL



## Machine Id VOLVO 12726 Component Diesel Engine

SHELL ROTELLA T4 15W40 (39 QTS)

RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
	Sample Number		Client Info		WC0888364	WC0692808	WC0567238
The oil change at the time of sampling has been noted. We recommend an early resample to monitor this condition.	Sample Date		Client Info		18 Jun 2024	09 Jun 2022	06 Jun 2021
	Machine Age	mls	Client Info		587870	516323	468705
	Oil Age	mls	Client Info		24450	24030	20685
	Filter Age	mls	Client Info		24450	24030	20685
	Oil Changed		Client Info		Changed	Changed	Changed
	Filter Changed		Client Info		Changed	Changed	Changed
	Sample Status				ABNORMAL	MARGINAL	ABNORMAL
WEAR	Iron	ppm	ASTM D5185m	>80	16	17	8
	Chromium	ppm	ASTM D5185m	>6	<1	<1	<1
All component wear rates are normal.	Nickel	ppm	ASTM D5185m	>2	0	0	<1
	Titanium	ppm	ASTM D5185m	>2	<1	2	1
	Silver	ppm	ASTM D5185m	>2	0	0	0
	Aluminum	ppm	ASTM D5185m	>20	5	5	<1
	Lead	ppm	ASTM D5185m	>95	<1	2	<1
	Copper	ppm	ASTM D5185m	>85	3	4	2
	Tin	ppm	ASTM D5185m	>9	0	1	<1
	Vanadium	ppm	ASTM D5185m		0	0	0
	White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
CONTAMINATION	Silicon	ppm	ASTM D5185m	>25	5	5	3
There is a moderate amount of fuel present in the oil. Tests confirm the presence of fuel in the oil.	Potassium	ppm	ASTM D5185m	>20	6	0	2
	Fuel	%	ASTM D3524	>4.0	<b>4</b> .1	<b>A</b> 3.6	<b>4</b> .3
	Water		WC Method	>0.1	NEG	NEG	NEG
	Glycol		WC Method		NEG	NEG	NEG
	Soot %	%	*ASTM D7844		0.4	0.4	0.3
	Nitration	Abs/cm	*ASTM D7624	>20	10.2	11.1	10.1
	Sulfation	Abs/.1mm	*ASTM D7415		27.6	17.3	25.1
	Silt	scalar	*Visual	NONE	NONE	NONE	NONE
	Debris	scalar	*Visual	NONE	NONE	NONE	NONE
	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
	Appearance	scalar	*Visual	NORML	NORML	NORML	NORM
	Odor	scalar	*Visual	NORML	NORML	NORML	NORM
	Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	NEG
FLUID CONDITION	Sodium	ppm	ASTM D5185m		14	4	7
The DN requiring indicates that there is suitable elitable remaining in the	Boron	ppm	ASTM D5185m		13	0	6
The BN result indicates that there is suitable alkalinity remaining in the oil. Fuel is present in the oil and is lowering the viscosity. The oil is no longer serviceable due to the presence of contaminants.	Barium	ppm	ASTM D5185m		0	4	0
	Molybdenum	ppm	ASTM D5185m		13	6	7
	Manganese	ppm	ASTM D5185m		<1	<1	<1
	Magnesium	ppm	ASTM D5185m		74	65	66
	Calcium	ppm	ASTM D5185m		2188	2293	2125
	Phosphorus	ppm	ASTM D5185m		912	816	861
	Zinc	ppm	ASTM D5185m		1134	1078	973
	Sulfur	ppm	ASTM D5185m		3384	3681	2956
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Oxidation

Visc @ 100°C cSt

Abs/.1mm \*ASTM D7414 >25

ASTM D445 15

Base Number (BN) mg KOH/g ASTM D2896 10.1

11.4

6.5

13.3

13.6

5.1

12.4

22.7

3.4

12.4

