

## Machine Id **CUMMINS 846-5180** Component **1 Diesel Engine** Fluid **MOBIL DELVAC 1300 SUPER 15W40 (--- GAL)**

RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
No corrective action is recommended at this time. Resample at the next service interval to monitor.	Sample Number		Client Info		RPL0021904	RPL0019446	RPL0016834
	Sample Date		Client Info		28 Jun 2024	07 Mar 2024	09 Dec 2023
	Machine Age	mls	Client Info		0	13853	9119
	Oil Age	mls	Client Info		0	13853	9119
	Filter Age	mls	Client Info		0	13853	9119
	Oil Changed		Client Info		Not Changd	Not Changd	Filtered
	Filter Changed		Client Info		Changed	Not Changd	Changed
	Sample Status				ATTENTION	ABNORMAL	ABNORMAL
WEAR Metal levels are typical for a new component breaking in.	Iron	ppm	ASTM D5185m	>90	53	36	24
	Chromium	ppm	ASTM D5185m	>20	1	1	<1
	Nickel	ppm	ASTM D5185m	>2	<1	<1	<1
	Titanium	ppm	ASTM D5185m	>2	<1	<1	<1
	Silver	ppm	ASTM D5185m	>2	<1	<1	<1
	Aluminum	ppm	ASTM D5185m	>20	16	12	7
	Lead	ppm	ASTM D5185m	>40	5	2	2
	Copper	ppm	ASTM D5185m	>330	21	21	20
	Tin	ppm	ASTM D5185m	>15	4	3	2
	Vanadium	ppm	ASTM D5185m		0	0	<1
	White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
<b>CONTAMINATION</b> Elevated aluminum (Al) and/or lead (Pb) and potassium (K) levels in your metals analysis are likely a result of solder flux release into the lubricant and is common on new equipment/components. There is no indication of any contamination in the oil.	Silicon	ppm	ASTM D5185m	>25	43	40	40
	Potassium	ppm	ASTM D5185m	>20	66	<b>5</b> 4	36
	Fuel		WC Method	>3.0	<1.0	<1.0	<b>1</b> .7
	Water		WC Method	>0.2	NEG	NEG	NEG
	Glycol	%	*ASTM D2982		NEG	NEG	NEG
	Soot %	%	*ASTM D7844	>6	0.3	0.3	0.2
	Nitration	Abs/cm	*ASTM D7624	>20	10.4	9.3	8.4
	Sulfation	Abs/.1mm	*ASTM D7415	>30	22.4	19.7	18.9
	Silt	scalar	*Visual	NONE	NONE	NONE	NONE
	Debris	scalar	*Visual	NONE	NONE	NONE	NONE
	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
	Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
	Odor Emulaitie d Water	scalar	"VISUAI	NORML	NORML	NORML	NORML
	Emuisified water	scalar	"visuai	>0.2	NEG	NEG	NEG
FLUID CONDITION	Sodium	ppm	ASTM D5185m		5	4	2
	Boron	ppm	ASTM D5185m	0	33	51	79
The oil viscosity is lower than normal. The BN result indicates that there is suitable alkalinity remaining in the oil. Confirm oil type.	Barium	ppm	ASTM D5185m	0	0	3	0
	Molybdenum	ppm	ASTM D5185m	0	15	13	13
	Manganese	ppm	ASTM D5185m		6	5	5
	Magnesium	ppm	ASTM D5185m	0	733	710	710
	Calcium	ppm	ASTM D5185m		1316	1243	1242
	Phosphorus	ppm	ASTM D5185m		749	708	663
	Zinc	ppm	ASTM D5185m		908	859	826
	Sulfur	ppm	ASTM D5185m		3347	2916	3239

Oxidation

Visc @ 100°C cSt

Abs/.1mm \*ASTM D7414 >25

ASTM D445 14

Base Number (BN) mg KOH/g ASTM D2896 9.4

15.6

6.7

10.6

14.6

7.8

**11.1** 

19.3

5.0

10.4



F: