



OIL ANALYSIS REPORT

WEAR	NORMAL
CONTAMINATION	NORMAL
FLUID CONDITION	NORMAL

Machine Id
PAC LINE 1
 Component
Hydraulic System
 Fluid
AW HYDRAULIC OIL ISO 46 (--- GAL)

RECOMMENDATION

Resample at the next service interval to monitor.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		PTK0005302	PTK0004404	PTK0003593
Sample Date		Client Info		01 May 2024	28 Aug 2023	19 Sep 2022
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Filter Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Filter Changed		Client Info		N/A	N/A	N/A
Sample Status				NORMAL	NORMAL	ABNORMAL

WEAR

All component wear rates are normal.

Iron	ppm	ASTM D5185m	>20	2	2	3
Chromium	ppm	ASTM D5185m	>10	0	0	0
Nickel	ppm	ASTM D5185m	>10	0	0	0
Titanium	ppm	ASTM D5185m		0	0	0
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>10	0	0	<1
Lead	ppm	ASTM D5185m	>10	0	0	0
Copper	ppm	ASTM D5185m	>75	10	10	12
Tin	ppm	ASTM D5185m	>10	0	0	0
Vanadium	ppm	ASTM D5185m		0	0	0
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE

CONTAMINATION

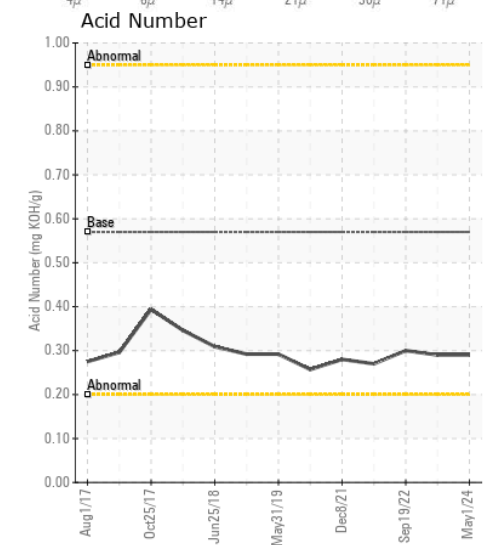
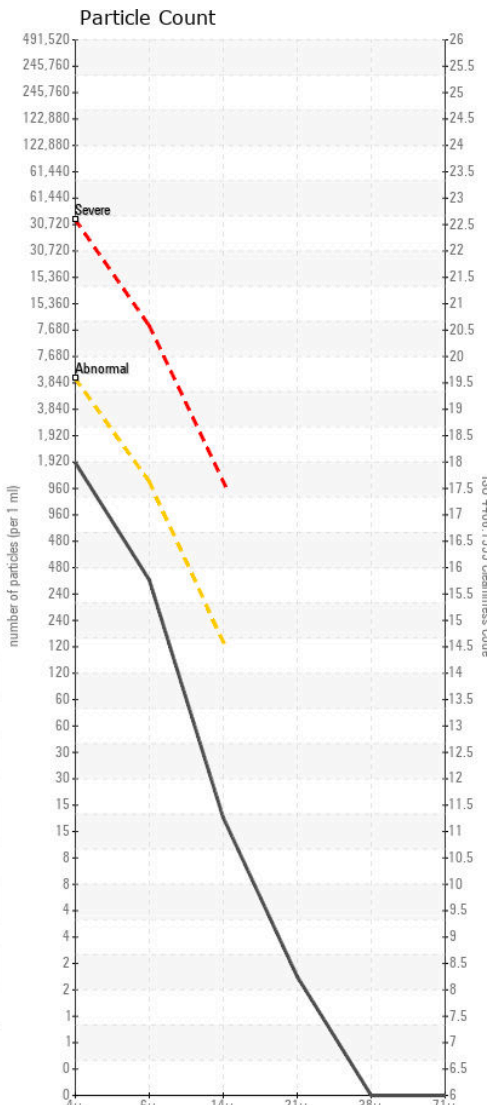
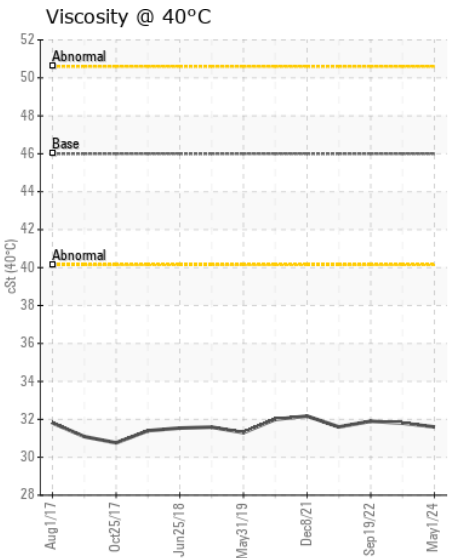
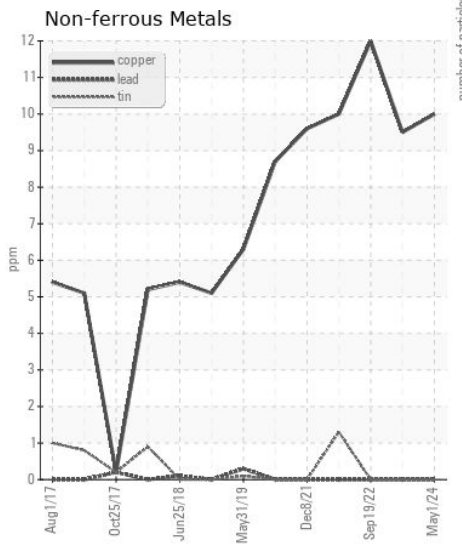
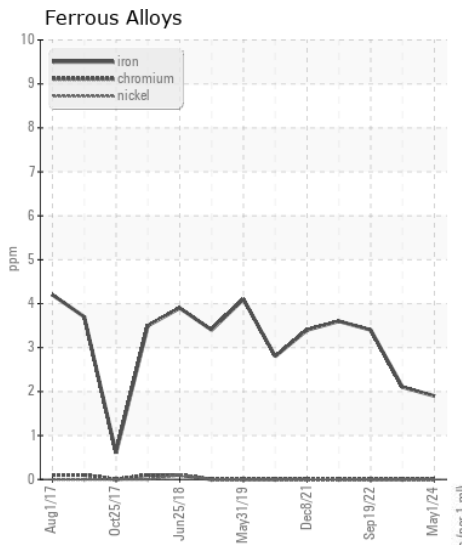
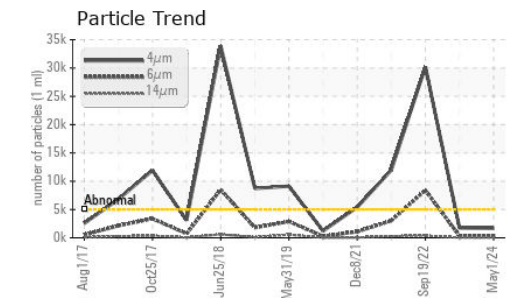
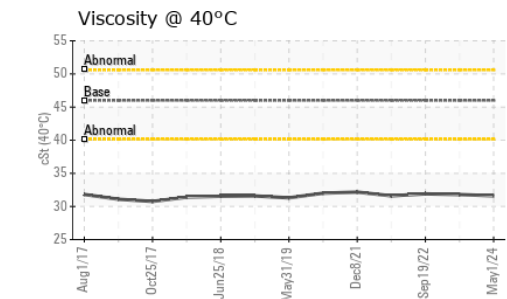
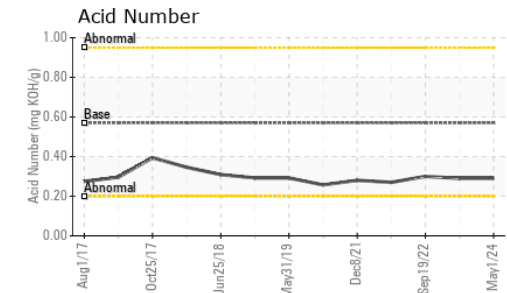
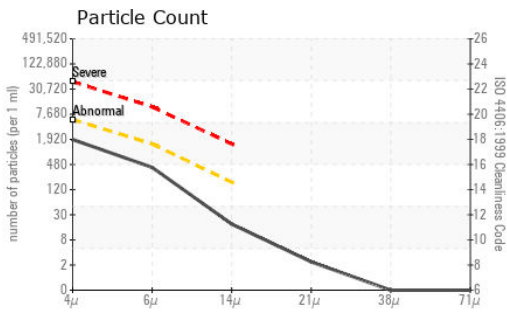
The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil.

Silicon	ppm	ASTM D5185m	>20	<1	0	<1
Potassium	ppm	ASTM D5185m	>20	0	0	0
Water		WC Method	>0.1	NEG	NEG	NEG
Particles >4µm		ASTM D7647	>5000	1664	1729	30210
Particles >6µm		ASTM D7647	>1300	359	329	▲ 8398
Particles >14µm		ASTM D7647	>160	16	29	▲ 374
Particles >21µm		ASTM D7647	>40	2	7	76
Particles >38µm		ASTM D7647	>10	0	1	1
Particles >71µm		ASTM D7647	>3	0	0	0
Oil Cleanliness		ISO 4406 (c)	>19/17/14	18/16/11	18/16/12	▲ 22/20/16
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	NEG

FLUID CONDITION

Confirm oil type. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

Sodium	ppm	ASTM D5185m		2	0	<1
Boron	ppm	ASTM D5185m	5	0	0	0
Barium	ppm	ASTM D5185m	5	0	6	0
Molybdenum	ppm	ASTM D5185m	5	<1	0	<1
Manganese	ppm	ASTM D5185m		0	0	<1
Magnesium	ppm	ASTM D5185m	25	<1	5	1
Calcium	ppm	ASTM D5185m	200	84	79	96
Phosphorus	ppm	ASTM D5185m	300	322	326	329
Zinc	ppm	ASTM D5185m	370	354	380	365
Sulfur	ppm	ASTM D5185m	2500	1031	1111	1210
Acid Number (AN)	mg KOH/g	ASTM D8045	0.57	0.29	0.29	0.30
Visc @ 40°C	cSt	ASTM D445	46	31.6	31.8	31.9



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513

Sample No. : PTK0005302

Lab Number : 06234840

Unique Number : 11123674

Test Package : MOB 2

Received : 12 Jul 2024

Tested : 15 Jul 2024

Diagnosed : 15 Jul 2024 - Don Baldrige

HEITMAN STEEL

10 NORTHGATE INDUSTRIAL DR

GRANITE CITY, IL

US 62040

Contact: Rudy Villar

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T:

F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)