



OIL ANALYSIS REPORT

WEAR	NORMAL
CONTAMINATION	ATTENTION
FLUID CONDITION	NORMAL

Machine Id
GCS-2
 Component
Hydraulic System
 Fluid
AW HYDRAULIC OIL ISO 46 (--- GAL)

RECOMMENDATION

No corrective action is recommended at this time. Resample at the next service interval to monitor.

WEAR

All component wear rates are normal.

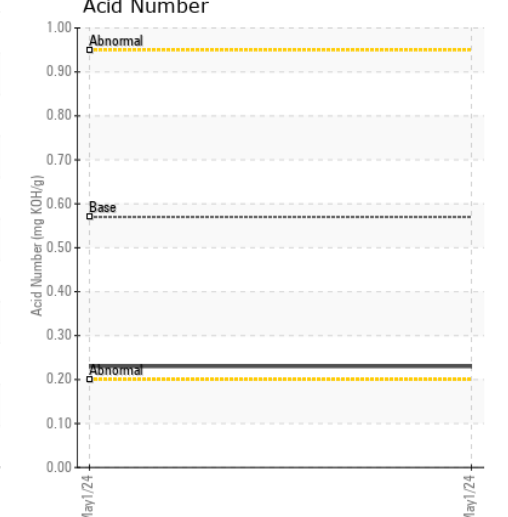
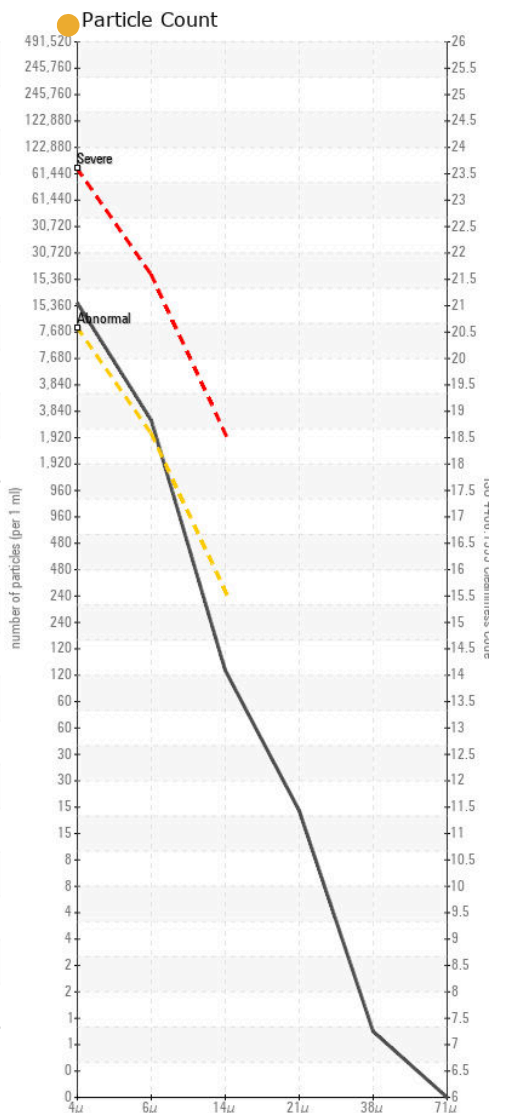
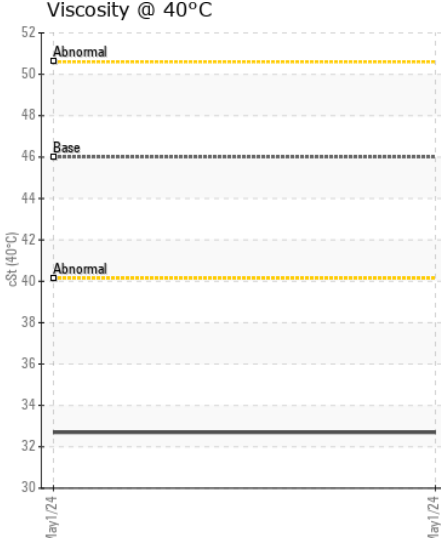
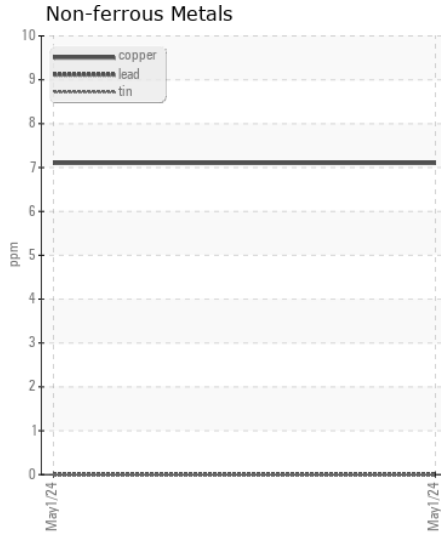
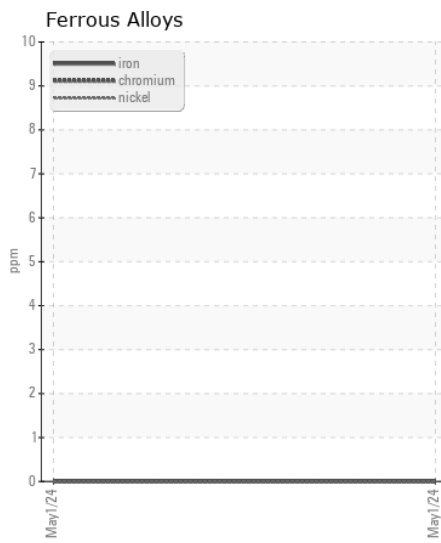
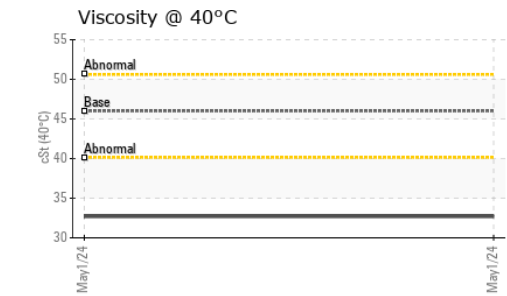
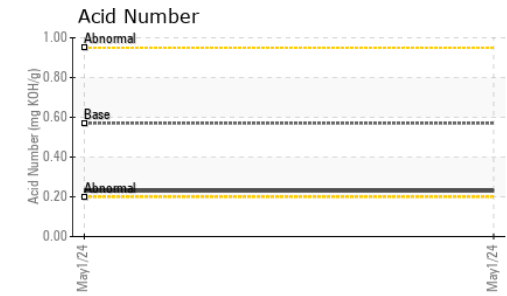
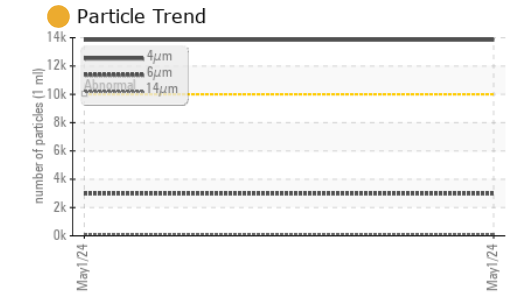
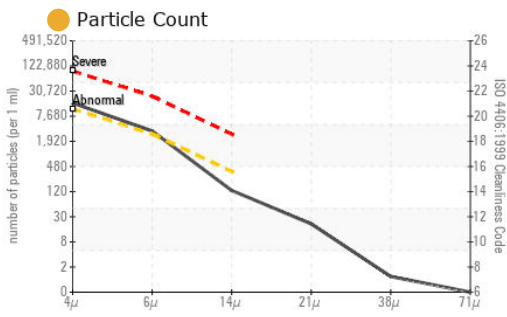
CONTAMINATION

There is a moderate amount of silt (particulates < 14 microns in size) present in the oil.

FLUID CONDITION

Confirm oil type. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		PTK0005303	---	---
Sample Date		Client Info		01 May 2024	---	---
Machine Age	hrs	Client Info		0	---	---
Oil Age	hrs	Client Info		0	---	---
Filter Age	hrs	Client Info		0	---	---
Oil Changed		Client Info		N/A	---	---
Filter Changed		Client Info		N/A	---	---
Sample Status				ATTENTION	---	---
Iron	ppm	ASTM D5185m	>20	0	---	---
Chromium	ppm	ASTM D5185m	>10	0	---	---
Nickel	ppm	ASTM D5185m	>10	0	---	---
Titanium	ppm	ASTM D5185m		0	---	---
Silver	ppm	ASTM D5185m		0	---	---
Aluminum	ppm	ASTM D5185m	>10	0	---	---
Lead	ppm	ASTM D5185m	>10	0	---	---
Copper	ppm	ASTM D5185m	>75	7	---	---
Tin	ppm	ASTM D5185m	>10	0	---	---
Vanadium	ppm	ASTM D5185m		0	---	---
White Metal	scalar	*Visual	NONE	NONE	---	---
Yellow Metal	scalar	*Visual	NONE	NONE	---	---
Silicon	ppm	ASTM D5185m	>20	0	---	---
Potassium	ppm	ASTM D5185m	>20	0	---	---
Water		WC Method	>0.1	NEG	---	---
Particles >4µm		ASTM D7647	>10000	13841	---	---
Particles >6µm		ASTM D7647	>2500	2980	---	---
Particles >14µm		ASTM D7647	>320	113	---	---
Particles >21µm		ASTM D7647	>80	18	---	---
Particles >38µm		ASTM D7647	>20	1	---	---
Particles >71µm		ASTM D7647	>4	0	---	---
Oil Cleanliness		ISO 4406 (c)	>20/18/15	21/19/14	---	---
Silt	scalar	*Visual	NONE	NONE	---	---
Debris	scalar	*Visual	NONE	NONE	---	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---	---
Appearance	scalar	*Visual	NORML	NORML	---	---
Odor	scalar	*Visual	NORML	NORML	---	---
Emulsified Water	scalar	*Visual	>0.1	NEG	---	---
Sodium	ppm	ASTM D5185m		2	---	---
Boron	ppm	ASTM D5185m	5	0	---	---
Barium	ppm	ASTM D5185m	5	0	---	---
Molybdenum	ppm	ASTM D5185m	5	0	---	---
Manganese	ppm	ASTM D5185m		0	---	---
Magnesium	ppm	ASTM D5185m	25	0	---	---
Calcium	ppm	ASTM D5185m	200	67	---	---
Phosphorus	ppm	ASTM D5185m	300	347	---	---
Zinc	ppm	ASTM D5185m	370	429	---	---
Sulfur	ppm	ASTM D5185m	2500	951	---	---
Acid Number (AN)	mg KOH/g	ASTM D8045	0.57	0.23	---	---
Visc @ 40°C	cSt	ASTM D445	46	32.7	---	---



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : PTK0005303
Lab Number : 06234841
Unique Number : 11123675
Test Package : MOB 2
Received : 12 Jul 2024
Tested : 15 Jul 2024
Diagnosed : 15 Jul 2024 - Don Baldridge

HEIDTMAN STEEL
 10 NORTHGATE INDUSTRIAL DR
 GRANITE CITY, IL
 US 62040
 Contact: Rudy Villar
 Rudy.Villar@Heidtm.com
 T:
 F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)