



OIL ANALYSIS REPORT

WEAR	NORMAL
CONTAMINATION	NORMAL
FLUID CONDITION	NORMAL

Machine Id
12WM/KM/JPBD
 Component
Gearbox
 Fluid
ROYAL PURPLE SYNFILM GT 320 (--- GAL)

RECOMMENDATION

Resample at the next service interval to monitor.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		WC0932134	WC0807322	WC0807303
Sample Date		Client Info		07 Jun 2024	01 Nov 2023	12 May 2023
Machine Age	mths	Client Info		0	0	44
Oil Age	mths	Client Info		56	49	0
Filter Age	mths	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Filter Changed		Client Info		N/A	N/A	N/A
Sample Status				NORMAL	NORMAL	NORMAL

WEAR

All component wear rates are normal.

Iron	ppm	ASTM D5185m	>200	7	8	12
Chromium	ppm	ASTM D5185m	>15	0	0	<1
Nickel	ppm	ASTM D5185m	>15	0	<1	0
Titanium	ppm	ASTM D5185m		0	0	0
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>25	0	0	0
Lead	ppm	ASTM D5185m	>100	0	<1	0
Copper	ppm	ASTM D5185m	>200	2	<1	<1
Tin	ppm	ASTM D5185m	>25	0	0	0
Vanadium	ppm	ASTM D5185m		0	0	0
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE

CONTAMINATION

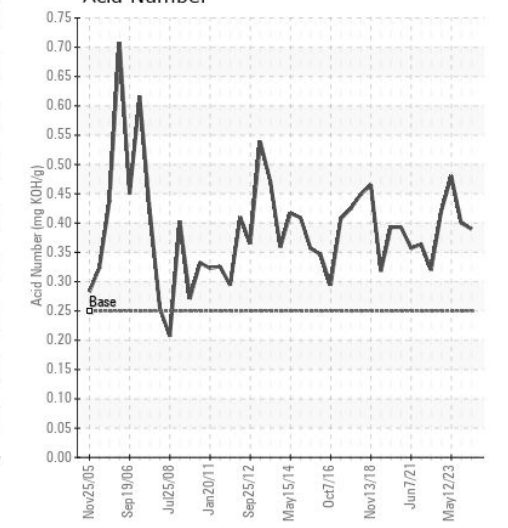
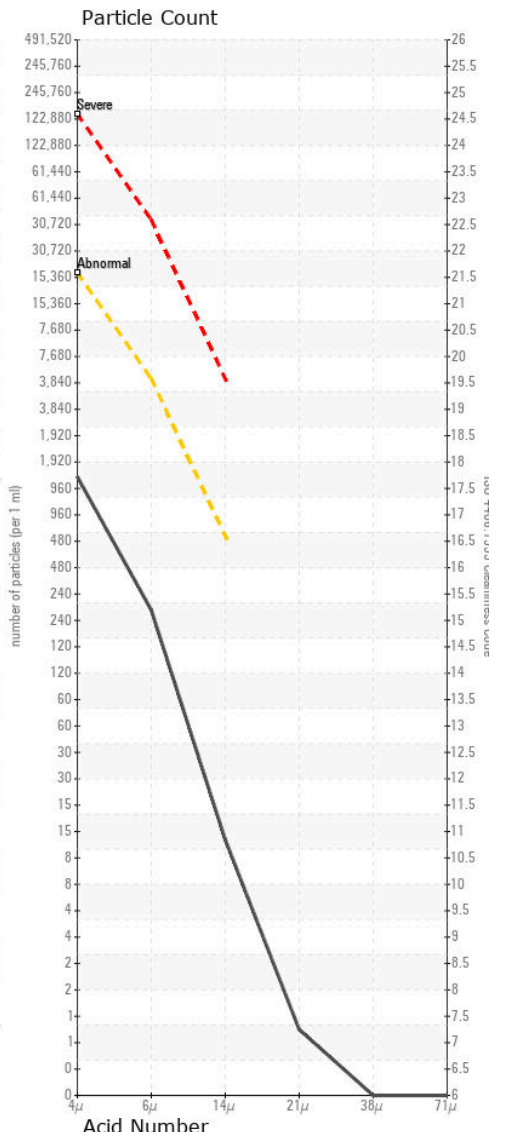
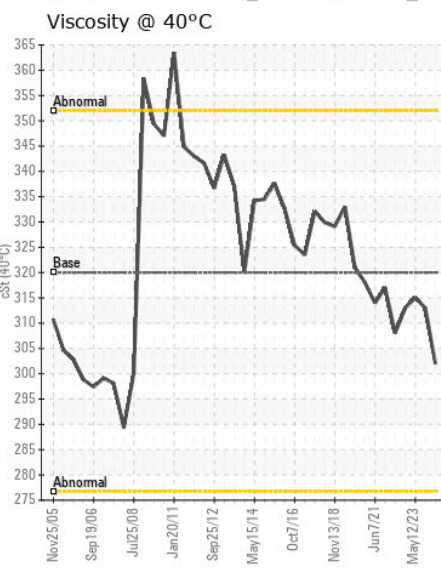
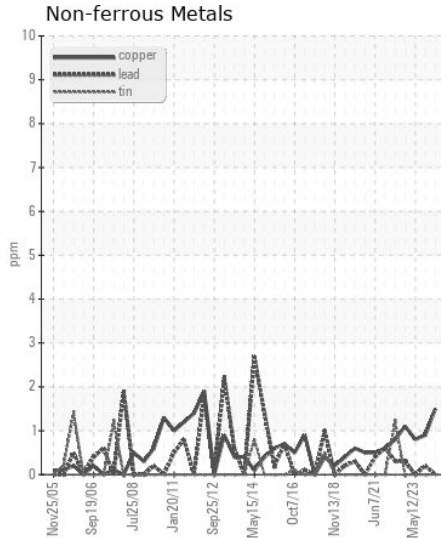
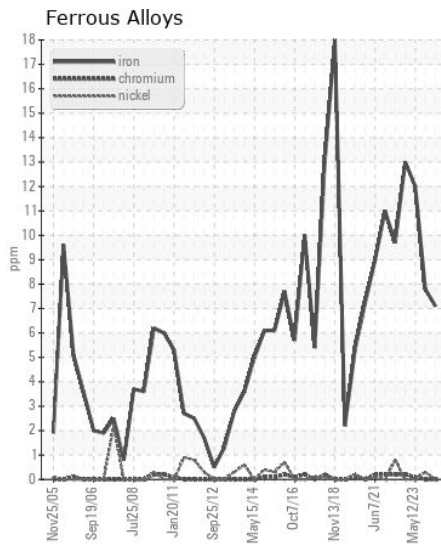
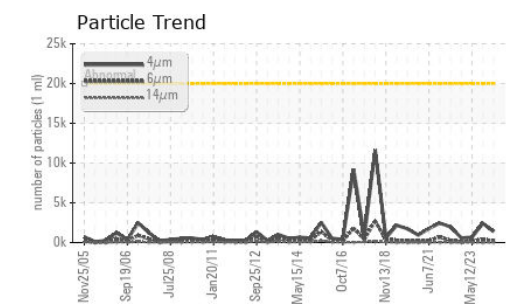
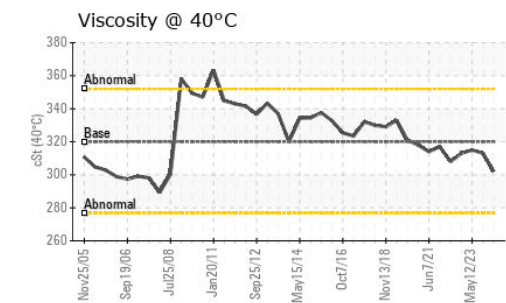
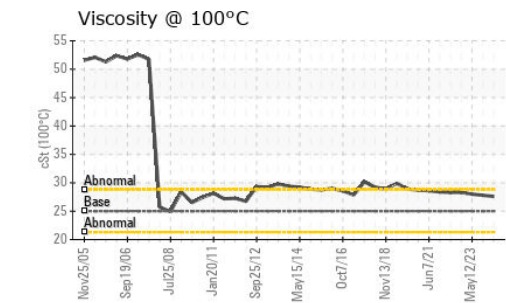
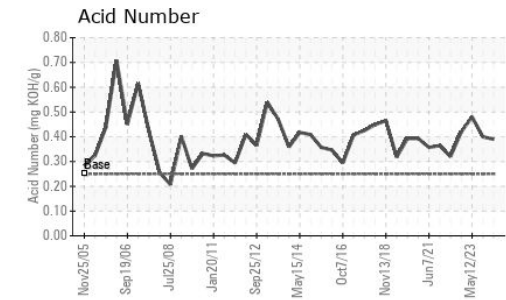
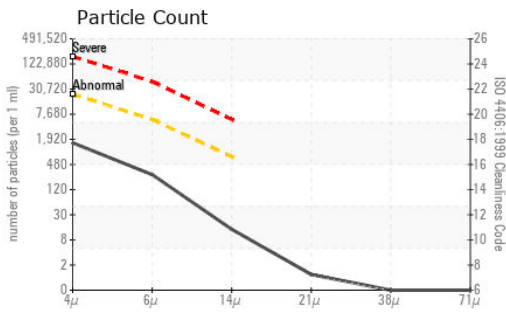
The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil.

Silicon	ppm	ASTM D5185m	>50	1	1	<1
Potassium	ppm	ASTM D5185m	>20	0	2	1
Water		WC Method	>0.2	NEG	NEG	NEG
Particles >4µm		ASTM D7647	>20000	1387	2427	666
Particles >6µm		ASTM D7647	>5000	242	364	204
Particles >14µm		ASTM D7647	>640	12	17	16
Particles >21µm		ASTM D7647	>160	1	3	5
Particles >38µm		ASTM D7647	>40	0	0	0
Particles >71µm		ASTM D7647	>10	0	0	0
Oil Cleanliness		ISO 4406 (c)	>21/19/16	18/15/11	18/16/11	17/15/11
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	NEG

FLUID CONDITION

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

Sodium	ppm	ASTM D5185m		5	5	6
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m		0	0	0
Molybdenum	ppm	ASTM D5185m		0	0	0
Manganese	ppm	ASTM D5185m		<1	<1	<1
Magnesium	ppm	ASTM D5185m	90	16	50	79
Calcium	ppm	ASTM D5185m		3	0	3
Phosphorus	ppm	ASTM D5185m		6	1	6
Zinc	ppm	ASTM D5185m		7	0	0
Sulfur	ppm	ASTM D5185m		19999	18075	23057
Acid Number (AN)	mg KOH/g	ASTM D8045	0.25	0.39	0.40	0.48
Visc @ 40°C	cSt	ASTM D445	320	302	313	315
Visc @ 100°C	cSt	ASTM D445	25	27.6	27.8	28.0
Viscosity Index (VI)	Scale	ASTM D2270	100	121	119	119



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0932134 **Received** : 12 Jul 2024
Lab Number : 06234872 **Tested** : 15 Jul 2024
Unique Number : 11123706 **Diagnosed** : 15 Jul 2024 - Don Baldridge
Test Package : PLANT (Additional Tests: KV100, VI)

JPHYTEC
 JP
 Contact: Service

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)