

Machine Id JOHN DEERE 331G 1T0331GKLNF424449 Component Left Final Drive Fluid GEAR OIL SAE 80W90 (--- GAL)

RECOMMENDATION

We recommend that you drain the oil from the component if this has not already been done. We advise that you inspect for the source(s) of wear. We recommend an early resample to monitor this condition.

WEAR

Gear wear is indicated.

CONTAMINATION

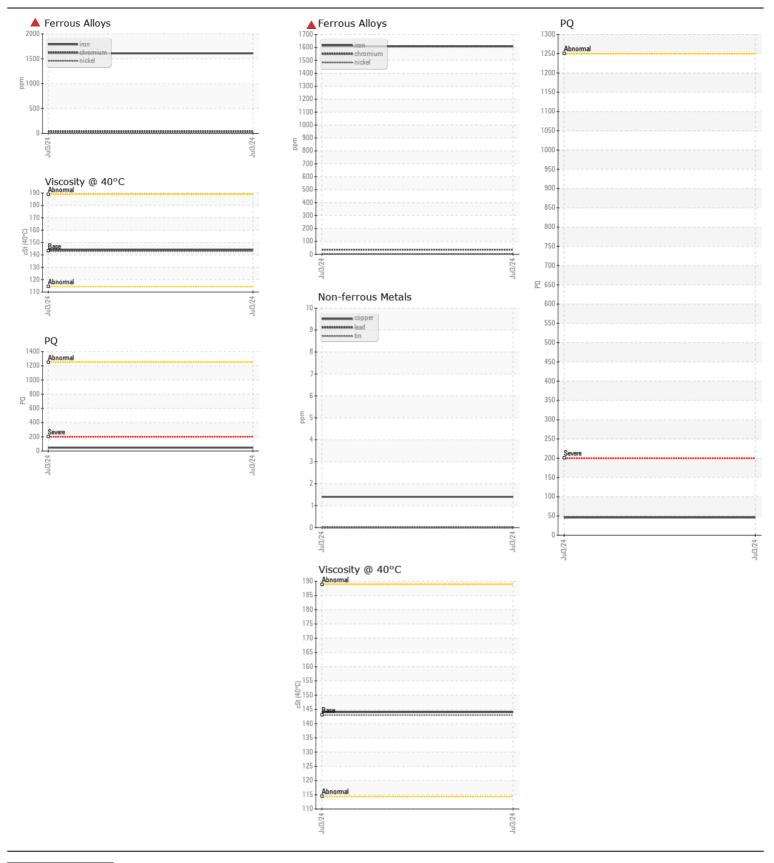
There is no indication of any contamination in the oil.

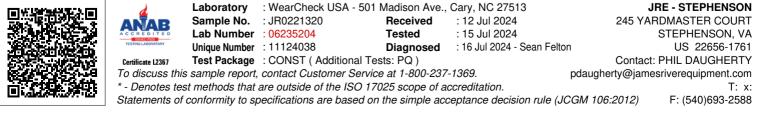
FLUID CONDITION

The oil is no longer serviceable as a result of the abnormal and/or severe wear.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		JR0221320		
Sample Date		Client Info		03 Jul 2024		
Machine Age	hrs	Client Info		559		
Oil Age	hrs	Client Info		0		
Filter Age	hrs	Client Info		0		
Oil Changed		Client Info		Not Changd		
Filter Changed		Client Info		Not Changd		
Sample Status				SEVERE		
PQ		ASTM D8184	>1250	46		
Iron	ppm	ASTM D5185m	>750	1608		
Chromium	ppm	ASTM D5185m	>9	▲ 36		
Nickel	ppm	ASTM D5185m	>10	3		
Titanium	ppm	ASTM D5185m	210	2		
Silver	ppm	ASTM D5185m		0		
Aluminum	ppm	ASTM D5185m	>40	10		
Lead	ppm	ASTM D5185m	>15	0		
Copper	ppm	ASTM D5185m	>40	1		
Tin	ppm	ASTM D5185m	>10	0		
Vanadium	ppm	ASTM D5185m	>10	۰ <1		
White Metal	scalar	*Visual	NONE	NONE		
Yellow Metal	scalar	*Visual	NONE	NONE		
Silicon	ppm	ASTM D5185m	>75	35		
Potassium	ppm	ASTM D5185m	>20	66		
Water		WC Method	>0.075	NEG		
Silt	scalar	*Visual	NONE	NONE		
Debris	scalar	*Visual	NONE	NONE		
Sand/Dirt	scalar	*Visual	NONE	NONE		
Appearance	scalar	*Visual	NORML	NORML		
Odor	scalar	*Visual	NORML	NORML		
Emulsified Water	scalar	*Visual	>0.075	NEG		
Sodium	ppm	ASTM D5185m	>170	16		
Boron	ppm	ASTM D5185m	400	85		
Barium	ppm	ASTM D5185m	200	105		
Molybdenum	ppm	ASTM D5185m	12	4		
Manganese	ppm	ASTM D5185m		17		
Magnesium	ppm	ASTM D5185m	12	10		
Calcium	ppm	ASTM D5185m	150	25		
Phosphorus	ppm	ASTM D5185m	1650	948		
Zinc	ppm	ASTM D5185m	125	52		
Sulfur	ppm	ASTM D5185m	22500	23789		
Visc @ 40°C	cSt	ASTM D445	143	144		

Contact/Location: PHIL DAUGHERTY - JAMWIN





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