

#### Area JEFF MCCULLOUGH [SAM] Machine Id VOLVO PENTA 3940021673 Component Port IPS Fluid GEAR OIL SAE 75W90 (4 GAL)

# RECOMMENDATION

Resample at the next service interval to monitor.

### **WEAR**

All component wear rates are normal.

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## **CONTAMINATION**

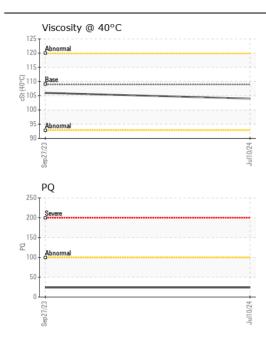
There is no indication of any contamination in the fluid.

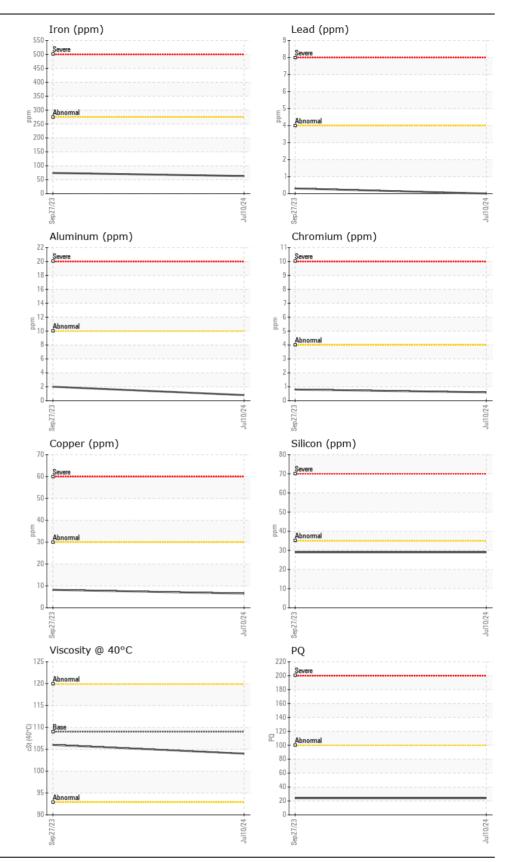
# **FLUID CONDITION**

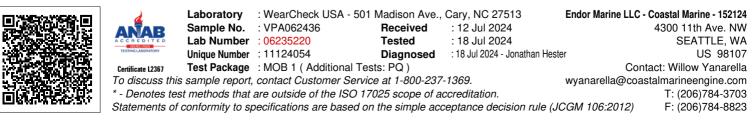
The condition of the fluid is acceptable for the time in service.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		VPA062436	VPA059164	
Sample Date		Client Info		10 Jul 2024	27 Sep 2023	
Machine Age	hrs	Client Info		1425	0	
Oil Age	hrs	Client Info		0	0	
Filter Age	hrs	Client Info		0	0	
Oil Changed		Client Info		Not Changd	N/A	
Filter Changed		Client Info		Not Changd	N/A	
Sample Status				NORMAL	NORMAL	
<b>DO</b>					04	
PQ		ASTM D8184	075	24	24	
Iron	ppm	ASTM D5185m	>275	63	74	
Chromium	ppm	ASTM D5185m	>4	<1	<1	
Nickel	ppm	ASTM D5185m	>4	<1	1	
Titanium	ppm	ASTM D5185m	>3	<1	0	
Silver	ppm	ASTM D5185m	1.6	0	0	
Aluminum	ppm	ASTM D5185m	>10	<1	2	
Lead	ppm	ASTM D5185m	>4	0	<1	
Copper	ppm	ASTM D5185m	>30	6	8	
Tin	ppm	ASTM D5185m	>3	0	0	
Vanadium	ppm	ASTM D5185m		0	0	
White Metal	scalar	*Visual	NONE	NONE	NONE	
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	
Silicon	ppm	ASTM D5185m	>35	29	29	
Potassium	ppm	ASTM D5185m	>20	_0 <1	1	
Water	pp	WC Method	>0.2	NEG	NEG	
Silt	scalar	*Visual	NONE	NONE	NONE	
Debris	scalar	*Visual	NONE	NONE	NONE	
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	
Appearance	scalar	*Visual	NORML	NORML	NORML	
Odor	scalar	*Visual	NORML	NORML	NORML	
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	
Sodium	ppm	ASTM D5185m		3	0	
Boron	ppm	ASTM D5185m	400	288	400	
Barium	ppm	ASTM D5185m	200	<1	0	
Molybdenum	ppm	ASTM D5185m	12	3	<1	
Manganese	ppm	ASTM D5185m		2	2	
Magnesium	ppm	ASTM D5185m	12	6	0	
Calcium	ppm	ASTM D5185m	150	21	46	
Phosphorus	ppm	ASTM D5185m	1650	1368	1440	
Zinc	ppm	ASTM D5185m	125	37	36	
Sulfur	ppm	ASTM D5185m	22500	26509	28624	
Visc @ 40°C	cSt	ASTM D445	109	104	106	

Contact/Location: Willow Yanarella - VP794951







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