



OIL ANALYSIS REPORT

WEAR	NORMAL
CONTAMINATION	ABNORMAL
FLUID CONDITION	NORMAL

Area

STEAM AND POWER

Machine Id

416.0115 (1) PRIMARY CLARIFIER #1 GEARBOX

Component

Circle Gearbox

Fluid

{not provided} (--- GAL)

RECOMMENDATION

We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor. Please specify the brand, type, and viscosity of the oil on your next sample.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		PE0001510	---	---
Sample Date		Client Info		09 Jul 2024	---	---
Machine Age	hrs	Client Info		0	---	---
Oil Age	hrs	Client Info		0	---	---
Filter Age	hrs	Client Info		0	---	---
Oil Changed		Client Info		N/A	---	---
Filter Changed		Client Info		N/A	---	---
Sample Status				ABNORMAL	---	---

WEAR

All component wear rates are normal.

PQ		ASTM D8184		27	---	---
Iron	ppm	ASTM D5185m	>200	14	---	---
Chromium	ppm	ASTM D5185m	>10	<1	---	---
Nickel	ppm	ASTM D5185m	>10	0	---	---
Titanium	ppm	ASTM D5185m		<1	---	---
Silver	ppm	ASTM D5185m		<1	---	---
Aluminum	ppm	ASTM D5185m		14	---	---
Lead	ppm	ASTM D5185m		<1	---	---
Copper	ppm	ASTM D5185m		129	---	---
Tin	ppm	ASTM D5185m		<1	---	---
Vanadium	ppm	ASTM D5185m		<1	---	---
White Metal	scalar	*Visual	NONE	NONE	---	---
Yellow Metal	scalar	*Visual	NONE	NONE	---	---

CONTAMINATION

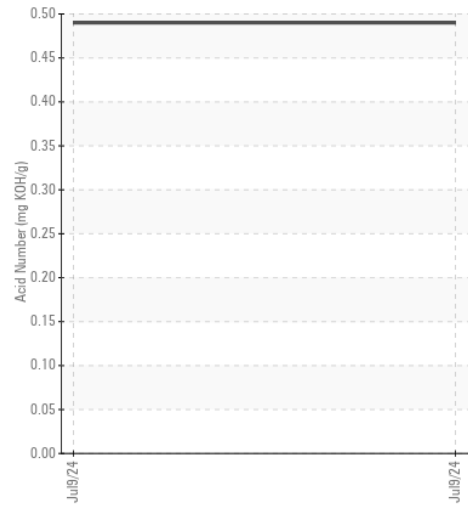
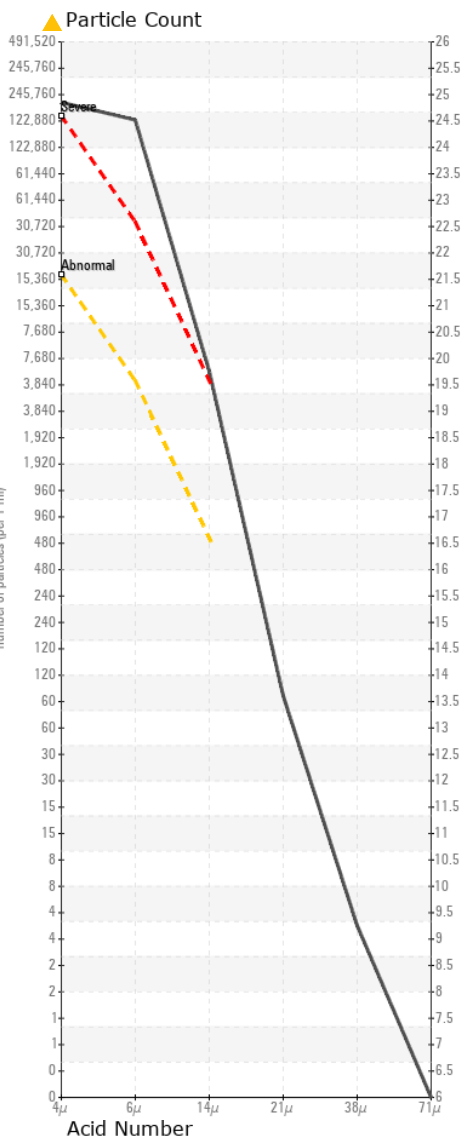
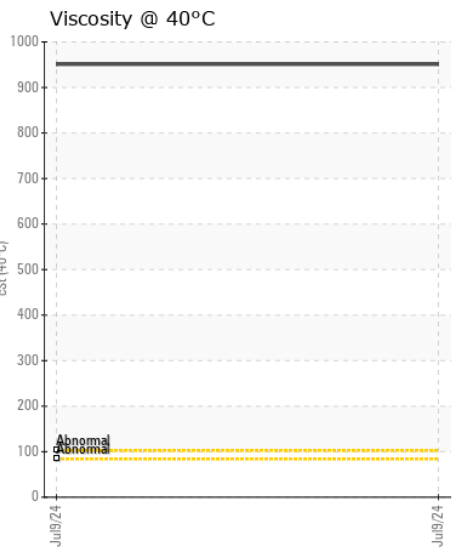
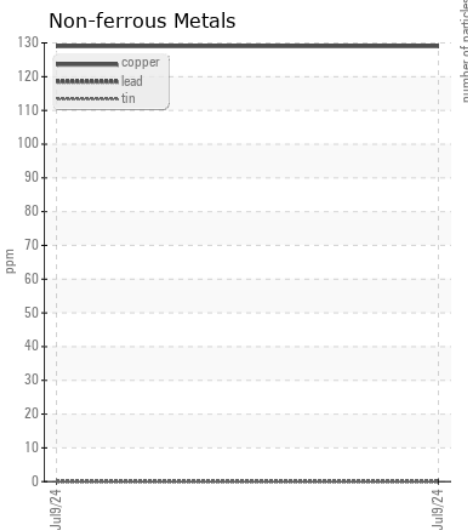
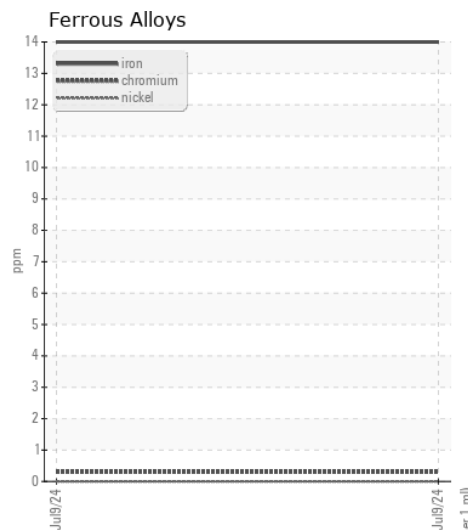
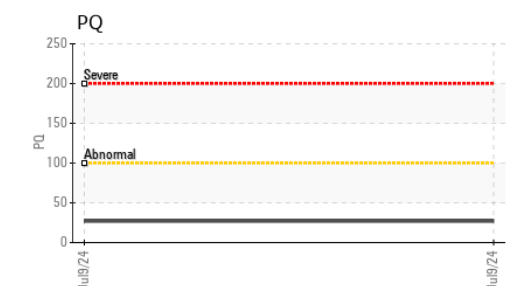
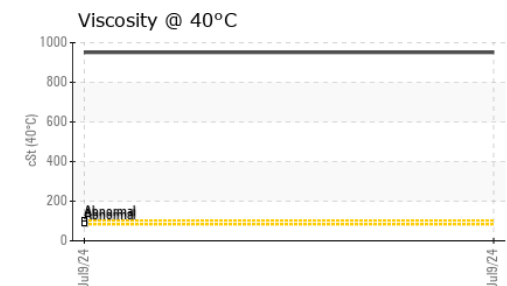
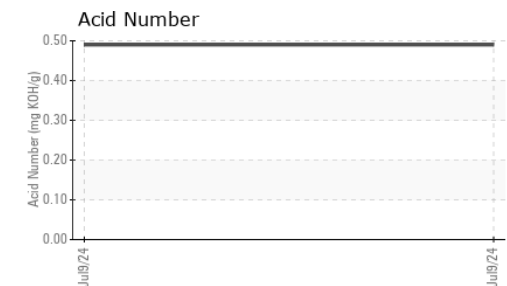
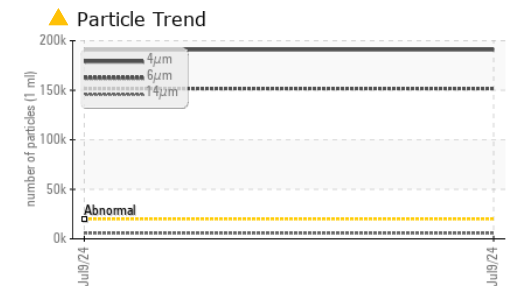
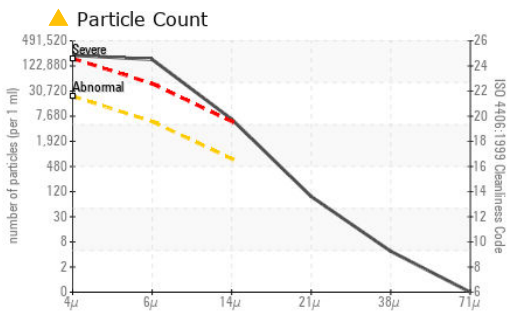
There is a high amount of particulates present in the oil.

Silicon	ppm	ASTM D5185m		2	---	---
Potassium	ppm	ASTM D5185m	>20	2	---	---
Water		WC Method	>0.2	NEG	---	---
Particles >4µm		ASTM D7647	>20000	▲ 190894	---	---
Particles >6µm		ASTM D7647	>5000	▲ 151715	---	---
Particles >14µm		ASTM D7647	>640	▲ 5678	---	---
Particles >21µm		ASTM D7647	>160	81	---	---
Particles >38µm		ASTM D7647	>40	4	---	---
Particles >71µm		ASTM D7647	>10	0	---	---
Oil Cleanliness		ISO 4406 (c)	>21/19/16	▲ 25/24/20	---	---
Silt	scalar	*Visual	NONE	NONE	---	---
Debris	scalar	*Visual	NONE	NONE	---	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---	---
Appearance	scalar	*Visual	NORML	NORML	---	---
Odor	scalar	*Visual	NORML	NORML	---	---
Emulsified Water	scalar	*Visual	>0.2	NEG	---	---

FLUID CONDITION

The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.

Sodium	ppm	ASTM D5185m		0	---	---
Boron	ppm	ASTM D5185m		0	---	---
Barium	ppm	ASTM D5185m		<1	---	---
Molybdenum	ppm	ASTM D5185m		0	---	---
Manganese	ppm	ASTM D5185m		16	---	---
Magnesium	ppm	ASTM D5185m		<1	---	---
Calcium	ppm	ASTM D5185m		0	---	---
Phosphorus	ppm	ASTM D5185m		206	---	---
Zinc	ppm	ASTM D5185m		98	---	---
Sulfur	ppm	ASTM D5185m		456	---	---
Acid Number (AN)	mg KOH/g	ASTM D8045		0.49	---	---
Visc @ 40°C	cSt	ASTM D445		951	---	---



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : PE0001510 **Received** : 15 Jul 2024
Lab Number : 06235774 **Tested** : 16 Jul 2024
Unique Number : 11124608 **Diagnosed** : 16 Jul 2024 - Don Baldridge
Test Package : PLANT (Additional Tests: ICP, KV40, PQ, PrtCount, SCREEN)

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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