WEAR CONTAMINATION **FLUID CONDITION**

NORMAL ABNORMAL NORMAL

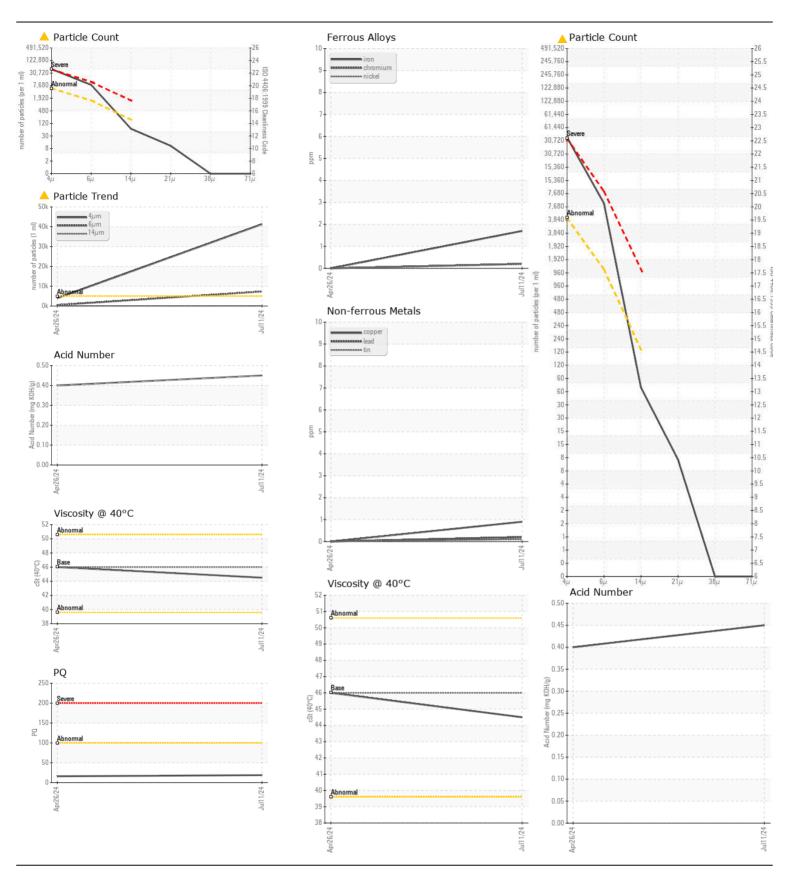
[W67884]

WIRTGEN WR240I 10WR1576

Hydraulic System

ISO 46 (100 GAL)

| 15U 46 (10U GAL) | | | | | | | |
|--|----------------------------------|----------|-------------------------|--------------|-------------------|-------------|----------|
| RECOMMENDATION | Test | UOM | Method | Limit/Abn | Current | History1 | History2 |
| TILOGIANALION | Sample Number | OOW | Client Info | Limit / torr | JR0220540 | JR0205968 | |
| No corrective action is recommended at this time. The filter change at | Sample Date | | Client Info | | 11 Jul 2024 | 26 Apr 2024 | |
| the time of sampling has been noted. Resample at the next service interval to monitor. (Customer Sample Comment: W67884) | Machine Age | hrs | Client Info | | 232 | 9 | |
| | Oil Age | hrs | Client Info | | 232 | 0 | |
| | Filter Age | hrs | Client Info | | 0 | 0 | |
| | Oil Changed | | Client Info | | Not Changd | Not Changd | |
| | Filter Changed | | Client Info | | Changed | Not Changd | |
| | Sample Status | | | | ABNORMAL | NORMAL | |
| WEAR | PQ | | ASTM D8184 | | 19 | 16 | |
| WLAN | Iron | ppm | ASTM D5185m | >20 | 2 | 0 | |
| All component wear rates are normal. | Chromium | ppm | ASTM D5185m | | <1 | 0 | |
| | Nickel | ppm | ASTM D5185m | | <1 | 0 | |
| | Titanium | ppm | ASTM D5185m | 710 | <1 | 0 | |
| | Silver | ppm | ASTM D5185m | | 0 | 0 | |
| | Aluminum | ppm | ASTM D5185m | >10 | 2 | 0 | |
| | Lead | ppm | ASTM D5185m | >10 | <1 | 0 | |
| | Copper | ppm | ASTM D5185m | >75 | <1 | 0 | |
| | Tin | ppm | ASTM D5185m | >10 | <1 | 0 | |
| | Vanadium | ppm | ASTM D5185m | | 0 | 0 | |
| | White Metal | scalar | *Visual | NONE | NONE | NONE | |
| | Yellow Metal | scalar | *Visual | NONE | NONE | NONE | |
| CONTAMINATION | Ciliaan | | ACTM DE10E | 00 | 4 | 0 | |
| CONTAMINATION | Silicon | ppm | ASTM D5185m | | 1 | 0 | |
| There is a high amount of silt (particulates < 14 microns in size) present in the oil. | Potassium Water | ppm | ASTM D5185m | | 1 NEG | 0 NEG | |
| | | | WC Method ASTM D7647 | | NEG ▲ 41248 | 3953 | |
| | Particles >4µm Particles >6µm | | ASTM D7647 | | ▲ 7325 | 504 | |
| | Particles >14µm | | ASTM D7647 | | 59 | 35 | |
| | Particles >21µm | | ASTM D7647 | | 9 | 10 | |
| | Particles >38µm | | ASTM D7647 | | 0 | 1 | |
| | Particles >71µm | | ASTM D7647 | | 0 | 0 | |
| | Oil Cleanliness | | ISO 4406 (c) | | <u>^</u> 23/20/13 | 19/16/12 | |
| | Silt | scalar | *Visual | NONE | NONE | NONE | |
| | Debris | scalar | *Visual | NONE | LIGHT | NONE | |
| | Sand/Dirt | scalar | *Visual | NONE | NONE | NONE | |
| | Appearance | scalar | *Visual | NORML | NORML | NORML | |
| | Odor | scalar | *Visual | NORML | NORML | NORML | |
| | Emulsified Water | scalar | *Visual | >0.1 | NEG | NEG | |
| FLUID CONDITION | Sodium | ppm | ASTM D5185m | | 0 | <1 | |
| I LOID CONDITION | Boron | ppm | ASTM D5185m | | 0 | 0 | |
| The AN level is acceptable for this fluid. The condition of the oil is suitable for further service. | Barium | ppm | ASTM D5185m | | 0 | 0 | |
| | Molybdenum | ppm | ASTM D5185m | | <1 | 0 | |
| | Manganese | ppm | ASTM D5185m | | <1 | 0 | |
| | Magnesium | ppm | ASTM D5185m | | 63 | 62 | |
| | Calcium | ppm | ASTM D5185m | | 0 | 14 | |
| | Phosphorus | ppm | ASTM D5185m | | 264 | 276 | |
| | Zinc | ppm | ASTM D5185m | | 344 | 336 | |
| | Sulfur | ppm | ASTM D5185m | | 693 | 897 | |
| | Acid Number (AN) | mg KOH/g | ASTM D8045 | | 0.45 | 0.40 | |
| | ACIO INUITIDEI (AIN) | mg nomg | 710 TWI D00-10 | | 0.40 | 0.10 | |





Certificate L2367

Laboratory Sample No. Lab Number

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 : JR0220540 : 06235821

Received Unique Number : 11124655

Tested Diagnosed Test Package : CONST (Additional Tests: PQ)

: 15 Jul 2024 : 16 Jul 2024

: 16 Jul 2024 - Don Baldridge

JRE - CHARLOTTE 9550 STATESVILLE ROAD CHARLOTTE, NC

US 28269 Contact: CHARLOTTE SHOP

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To discuss this sample report, contact Customer Service at 1-800-237-1369. * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)