



OIL ANALYSIS REPORT

WEAR	NORMAL
CONTAMINATION	NORMAL
FLUID CONDITION	NORMAL

Machine Id
ELMES 1000 TON PRESS
 Component
Hydraulic System
 Fluid
AW HYDRAULIC OIL ISO 46 (--- GAL)

RECOMMENDATION

Resample at the next service interval to monitor.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		Y2K0001669	Y2K0001665	Y2K0001359
Sample Date		Client Info		08 Jul 2024	31 Jan 2024	05 Dec 2023
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Filter Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	Not Changd	Not Changd
Filter Changed		Client Info		N/A	Not Changd	Not Changd
Sample Status				NORMAL	NORMAL	NORMAL

WEAR

All component wear rates are normal.

Iron	ppm	ASTM D5185m	>20	1	0	0
Chromium	ppm	ASTM D5185m	>20	<1	0	0
Nickel	ppm	ASTM D5185m	>20	<1	0	0
Titanium	ppm	ASTM D5185m		<1	0	0
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>20	2	0	0
Lead	ppm	ASTM D5185m	>20	<1	0	<1
Copper	ppm	ASTM D5185m	>20	24	27	24
Tin	ppm	ASTM D5185m	>20	<1	0	<1
Vanadium	ppm	ASTM D5185m		0	0	<1
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE

CONTAMINATION

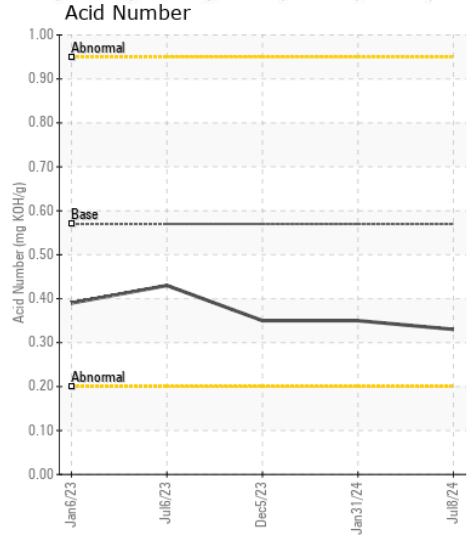
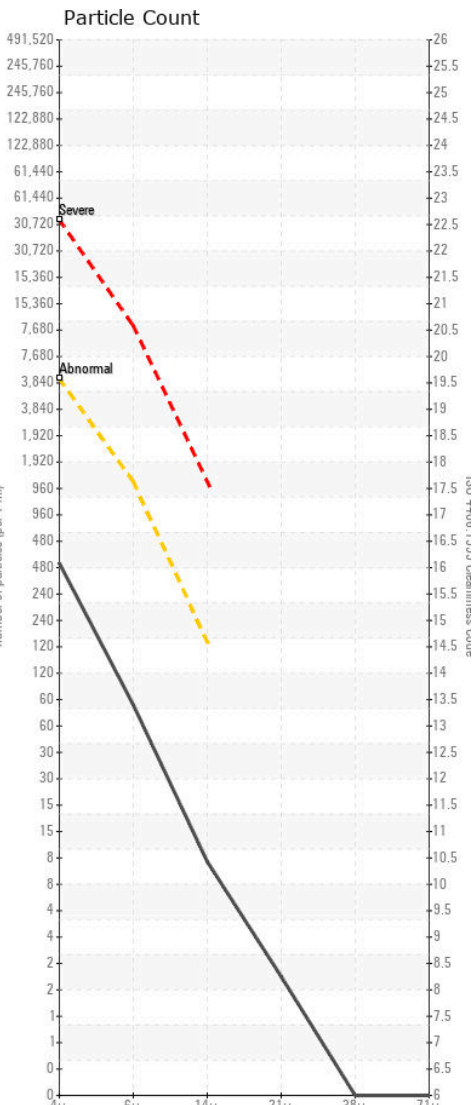
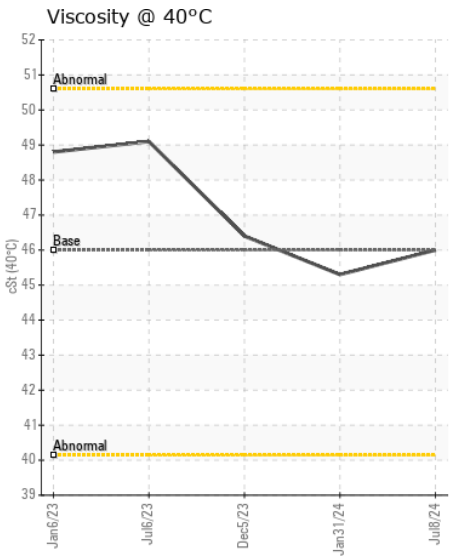
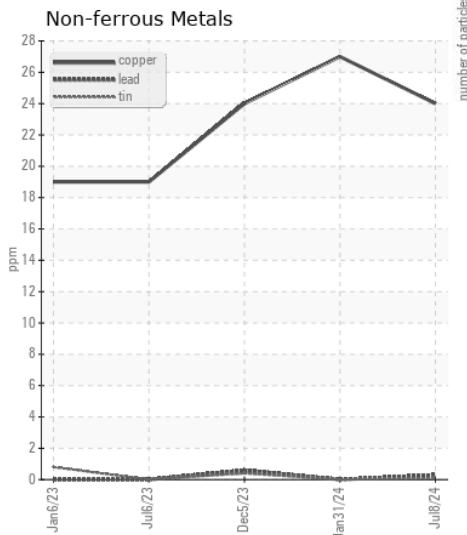
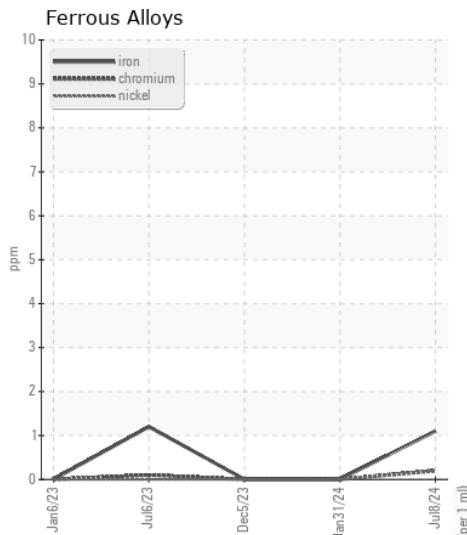
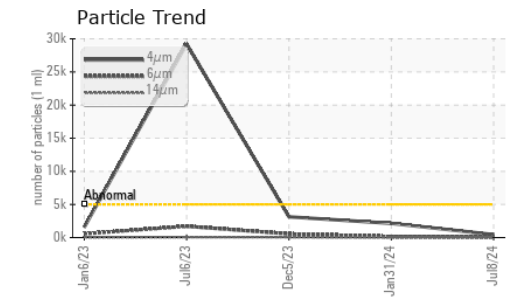
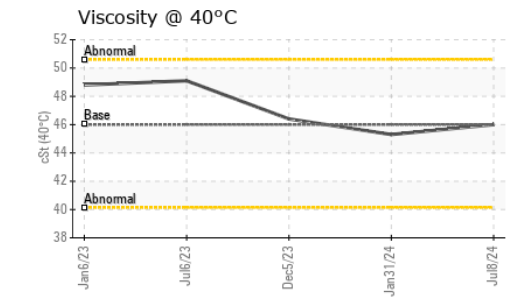
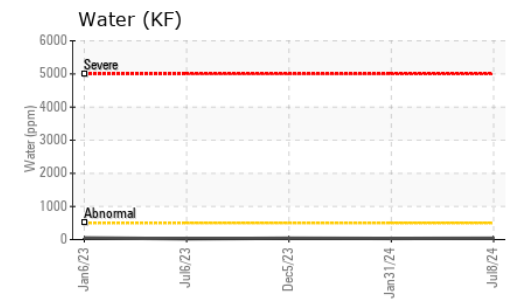
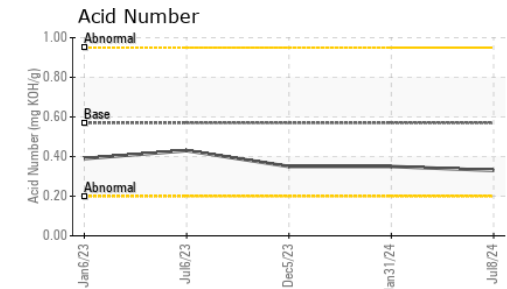
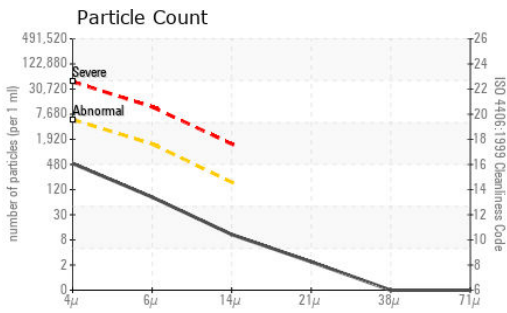
The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The water content is negligible. The system and fluid cleanliness is acceptable.

Silicon	ppm	ASTM D5185m	>15	<1	0	<1
Potassium	ppm	ASTM D5185m	>20	1	0	<1
Water	%	ASTM D6304	>0.05	0.004	0.003	0.004
ppm Water	ppm	ASTM D6304	>500	40	34	41
Particles >4µm		ASTM D7647	>5000	447	2145	3131
Particles >6µm		ASTM D7647	>1300	70	141	558
Particles >14µm		ASTM D7647	>160	9	7	48
Particles >21µm		ASTM D7647	>40	2	2	11
Particles >38µm		ASTM D7647	>10	0	0	1
Particles >71µm		ASTM D7647	>3	0	0	0
Oil Cleanliness		ISO 4406 (c)	>19/17/14	16/13/10	18/14/10	19/16/13
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG	NEG

FLUID CONDITION

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

Sodium	ppm	ASTM D5185m		0	<1	2
Boron	ppm	ASTM D5185m	5	0	0	0
Barium	ppm	ASTM D5185m	5	0	0	0
Molybdenum	ppm	ASTM D5185m	5	<1	<1	<1
Manganese	ppm	ASTM D5185m		0	0	0
Magnesium	ppm	ASTM D5185m	25	2	0	0
Calcium	ppm	ASTM D5185m	200	27	7	43
Phosphorus	ppm	ASTM D5185m	300	318	303	327
Zinc	ppm	ASTM D5185m	370	397	359	385
Sulfur	ppm	ASTM D5185m	2500	712	533	794
Acid Number (AN)	mg KOH/g	ASTM D8045	0.57	0.33	0.35	0.35
Visc @ 40°C	cSt	ASTM D445	46	46.0	45.3	46.4



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : Y2K0001669
Lab Number : 06235929
Unique Number : 11124763
Test Package : MOB 2 (Additional Tests: KF)

Received : 15 Jul 2024
Tested : 16 Jul 2024
Diagnosed : 16 Jul 2024 - Wes Davis

INDUSTRIAL POWER SYSTEMS
 5151 OLD SALEM RD
 ALBANY, OR
 US 97322

Contact: CURTIS STECKLER
 curtis@ipowersystems.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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F: