



TRAAP

Texas Refinery Advanced Analysis Program

# OIL ANALYSIS REPORT

WEAR	<b>ABNORMAL</b>
CONTAMINATION	<b>ABNORMAL</b>
FLUID CONDITION	<b>ABNORMAL</b>

Machine Id  
**WP2**  
 Component  
**Diesel Engine**  
 Fluid  
**DIESEL ENGINE OIL SAE 40 (6 QTS)**

## RECOMMENDATION

We advise that you check for the source of the coolant leak. Check for low coolant level. We advise that you check the air filter, air induction system, and any areas where dirt may enter the component. Oil and filter change at the time of sampling has been noted. We recommend an early resample to monitor this condition.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		<b>TR0001671</b>	TR0000795	TR0000690
Sample Date		Client Info		<b>11 Jul 2024</b>	10 Apr 2023	16 May 2022
Machine Age	hrs	Client Info		<b>17812</b>	15488	13656
Oil Age	hrs	Client Info		<b>17812</b>	1	2262
Filter Age	hrs	Client Info		<b>17812</b>	1	0
Oil Changed		Client Info		<b>Changed</b>	Changed	Changed
Filter Changed		Client Info		<b>Changed</b>	Changed	Changed
Sample Status				<b>ABNORMAL</b>	SEVERE	NORMAL

## WEAR

The lead level is abnormal. All other component wear rates are normal.

Iron	ppm	ASTM D5185m	>100	<b>97</b>	▲ 123	19
Chromium	ppm	ASTM D5185m	>20	<b>3</b>	3	<1
Nickel	ppm	ASTM D5185m	>4	<b>0</b>	4	0
Titanium	ppm	ASTM D5185m		<b>1</b>	3	<1
Silver	ppm	ASTM D5185m	>3	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m	>20	● <b>22</b>	● 31	9
Lead	ppm	ASTM D5185m	>40	▲ <b>68</b>	8	<1
Copper	ppm	ASTM D5185m	>330	<b>13</b>	29	3
Tin	ppm	ASTM D5185m	>15	<b>0</b>	<1	<1
Vanadium	ppm	ASTM D5185m		<b>0</b>	0	<1
White Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE

## CONTAMINATION

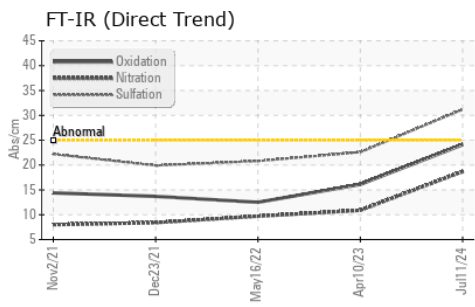
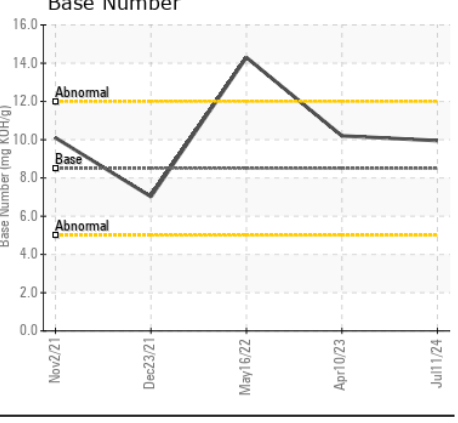
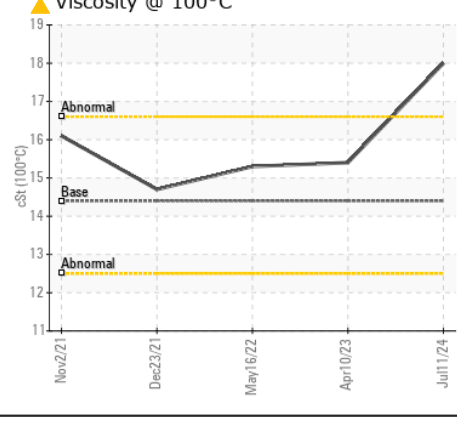
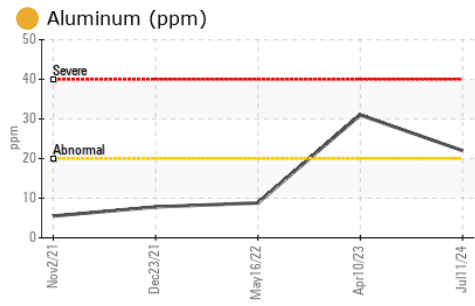
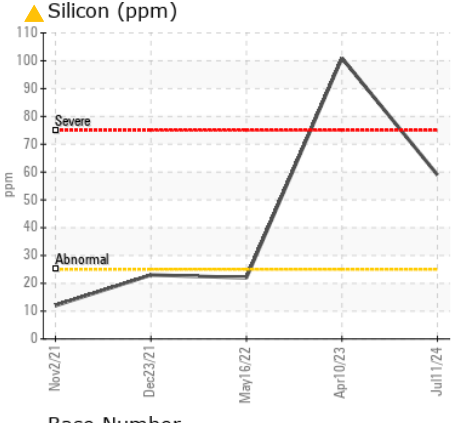
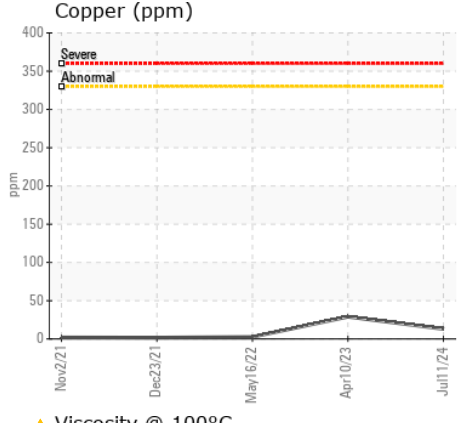
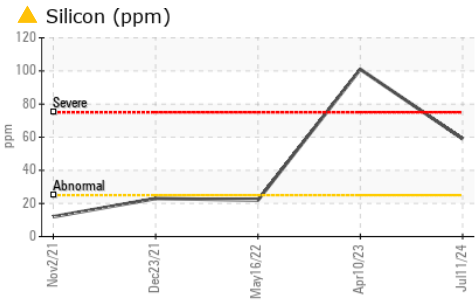
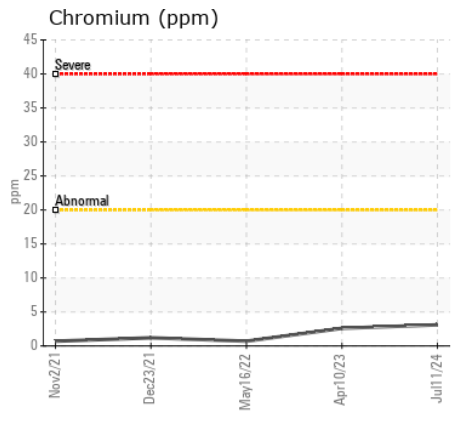
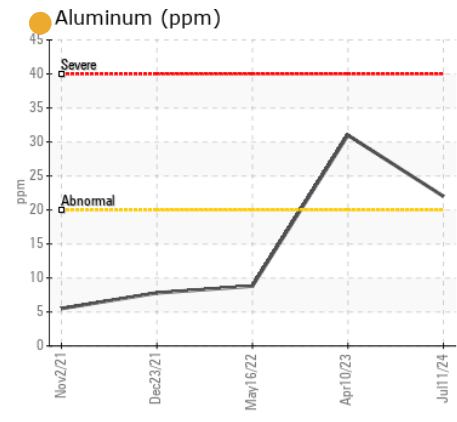
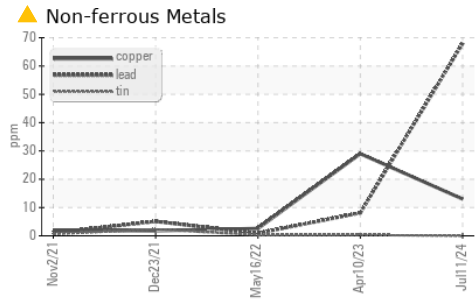
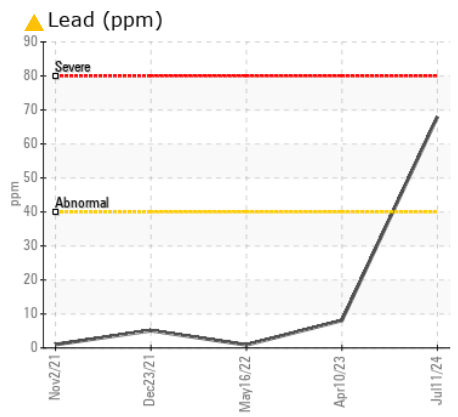
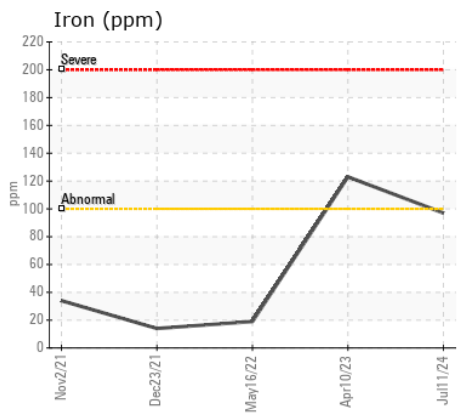
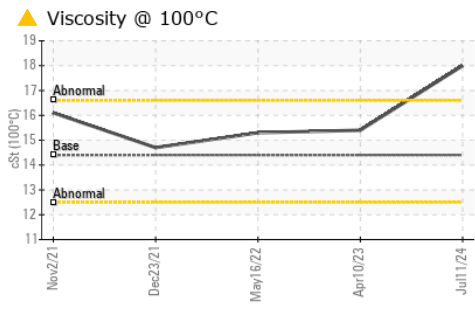
Sodium and/or potassium levels are high. Elemental levels of silicon (Si) and aluminum (Al) indicate alumina-silicate (coarse dirt) ingress.

Silicon	ppm	ASTM D5185m	>25	▲ <b>59</b>	▲ 101	22
Potassium	ppm	ASTM D5185m	>20	▲ <b>22</b>	11	4
Fuel		WC Method	>5	<b>&lt;1.0</b>	<1.0	<1.0
Water		WC Method	>0.2	<b>NEG</b>	NEG	NEG
Glycol	%	*ASTM D2982		<b>NEG</b>	NEG	NEG
Soot %	%	*ASTM D7844	>3	<b>0.1</b>	0.2	0.1
Nitration	Abs/cm	*ASTM D7624	>20	<b>18.7</b>	10.9	9.7
Sulfation	Abs/.1mm	*ASTM D7415	>30	<b>31.2</b>	22.6	20.8
Silt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Debris	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Appearance	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Odor	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	<b>NEG</b>	NEG	NEG

## FLUID CONDITION

The oil viscosity is higher than normal. The BN result indicates that there is suitable alkalinity remaining in the oil.

Sodium	ppm	ASTM D5185m	>216	▲ <b>164</b>	9	6
Boron	ppm	ASTM D5185m	250	<b>16</b>	17	4
Barium	ppm	ASTM D5185m	10	<b>&lt;1</b>	0	0
Molybdenum	ppm	ASTM D5185m	100	<b>140</b>	101	118
Manganese	ppm	ASTM D5185m		<b>1</b>	2	<1
Magnesium	ppm	ASTM D5185m	450	<b>46</b>	116	34
Calcium	ppm	ASTM D5185m	3000	<b>4695</b>	3611	4736
Phosphorus	ppm	ASTM D5185m	1150	<b>1170</b>	933	940
Zinc	ppm	ASTM D5185m	1350	<b>1405</b>	1212	1129
Sulfur	ppm	ASTM D5185m	4250	<b>5666</b>	4471	4211
Oxidation	Abs/.1mm	*ASTM D7414	>25	<b>24.1</b>	16.1	12.5
Base Number (BN)	mg KOH/g	ASTM D2896	8.5	<b>9.95</b>	10.20	14.3
Visc @ 100°C	cSt	ASTM D445	14.4	▲ <b>18.0</b>	15.4	15.3



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : TR0001671 **Received** : 15 Jul 2024  
**Lab Number** : 06236295 **Tested** : 17 Jul 2024  
**Unique Number** : 11125129 **Diagnosed** : 17 Jul 2024 - Jonathan Hester  
**Test Package** : MOB 2 ( Additional Tests: Glycol )

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 T:

To discuss this sample report, contact Customer Service at 1-800-827-0711.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012) F: (928)754-1991