

## JOHN DEERE 250G 1FF250GXCLF611640

## Swing Drive Gear Case

## JOHN DEERE GL-5 80W90 (--- GAL)

Resample at the next service interval to monitor.	Test	UOM	Method	Limit/Abn	Current	History1	History2
	Sample Number		Client Info		JR0224463	JR0180069	
	Sample Date		Client Info		12 Jul 2024	13 Sep 2023	
	Machine Age	hrs	Client Info		3012	1941	
	Oil Age	hrs	Client Info		0	0	
	Filter Age	hrs	Client Info		0	0	
	Oil Changed		Client Info		Changed	Changed	
	Filter Changed		Client Info		N/A	N/A	
	Sample Status				NORMAL	NORMAL	
WEAR	PQ		ASTM D8184		56	137	
All component wear rates are normal.	Iron	ppm	ASTM D5185m	>200	65	146	
	Chromium	ppm	ASTM D5185m	>10	<1	1	
	Nickel	ppm	ASTM D5185m	>10	<1	<1	
	Titanium	ppm	ASTM D5185m		<1	0	
	Silver	ppm	ASTM D5185m		0	0	
	Aluminum	ppm	ASTM D5185m		2	<1	
	Lead	ppm	ASTM D5185m		<1	0	
	Copper	ppm	ASTM D5185m		<1	0	
	Tin	ppm	ASTM D5185m		0	0	
	Vanadium	ppm	ASTM D5185m		0	0	
	White Metal	scalar	*Visual	NONE	NONE	NONE	
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	
CONTAMINATION	Silicon	ppm	ASTM D5185m		5	12	
There is no indication of any contamination in the oil.	Potassium	ppm	ASTM D5185m	>20	3	0	
	Water		WC Method	>0.2	NEG	NEG	
	Silt	scalar	*Visual	NONE	NONE	NONE	
	Debris	scalar	*Visual	NONE	NONE	NONE	
	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	
	Appearance	scalar	*Visual	NORML	NORML	NORML	
	Odor	scalar	*Visual	NORML	NORML	NORML	
	Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	
FLUID CONDITION	Sodium	ppm	ASTM D5185m		0	2	
The condition of the oil is acceptable for the time in service.	Boron	ppm	ASTM D5185m		21	161	
	Barium	ppm	ASTM D5185m		0	1	
	Molybdenum	ppm	ASTM D5185m		<1	0	
	Manganese	ppm	ASTM D5185m		<1	1	
	Magnesium	ppm	ASTM D5185m		5	2	
	Calcium	ppm	ASTM D5185m		80	14	
	Phosphorus	ppm	ASTM D5185m		435	921	

Zinc

Sulfur

Visc @ 40°C

ASTM D5185m

ASTM D5185m

ASTM D445

ppm

ppm

cSt

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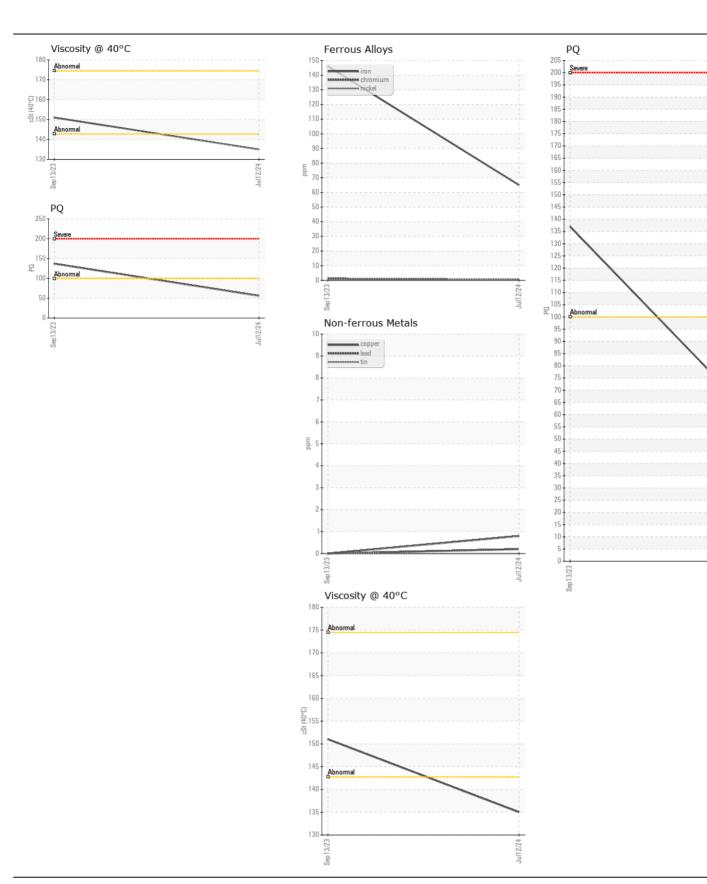
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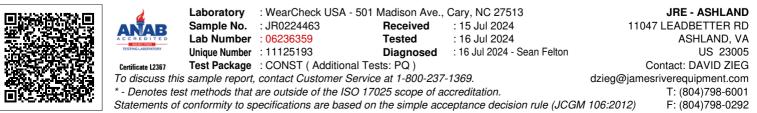
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