

[05W48014]

JOHN DEERE 345G 1FF345GXLKF020612

Swing Drive Gear Case

JOHN DEERE GL-5 80W90 (13 QTS)

RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
Resample at the next service interval to monitor.	Sample Number		Client Info		JR0225536	JR0187487	JR0168909
	Sample Date		Client Info		11 Jul 2024	26 Sep 2023	24 Apr 202
	Machine Age	hrs	Client Info		2453	1942	1440
	Oil Age	hrs	Client Info		511	1452	490
	Filter Age	hrs	Client Info		0	0	0
	Oil Changed		Client Info		Not Changd	Changed	Not Chang
	Filter Changed		Client Info		N/A	N/A	N/A
	Sample Status				NORMAL	NORMAL	NORMAL
WEAR	PQ		ASTM D8184		44	32	30
All component wear rates are normal.	Iron	ppm	ASTM D5185m	>200	47	33	34
	Chromium	ppm	ASTM D5185m	>10	<1	<1	0
	Nickel	ppm	ASTM D5185m	>10	<1	<1	0
	Titanium	ppm	ASTM D5185m		<1	0	0
	Silver	ppm	ASTM D5185m		0	0	0
	Aluminum	ppm	ASTM D5185m		2	0	<1
	Lead	ppm	ASTM D5185m		<1	0	0
	Copper	ppm	ASTM D5185m		<1	<1	0
	Tin	ppm	ASTM D5185m		0	0	0
	Vanadium	ppm	ASTM D5185m		0	0	0
	White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
CONTAMINATION	Silicon	ppm	ASTM D5185m		6	4	4
There is no indication of any contamination in the oil.	Potassium	ppm	ASTM D5185m	>20	<1	<1	0
	Water		WC Method	>0.2	NEG	NEG	NEG
	Silt	scalar	*Visual	NONE	NONE	NONE	NONE
	Debris	scalar	*Visual	NONE	NONE	LIGHT	NONE
	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
	Appearance	scalar	*Visual	NORML	NORML	NORML	NORM
	Odor	scalar	*Visual	NORML	NORML	NORML	NORM
	Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	NEG
FLUID CONDITION	Sodium	ppm	ASTM D5185m		0	<1	0
The condition of the oil is acceptable for the time in service.	Boron	ppm	ASTM D5185m		34	146	138
	Barium	ppm	ASTM D5185m		0	0	0
	Molybdenum	ppm	ASTM D5185m		<1	<1	<1
	Manganese	ppm	ASTM D5185m		1	<1	<1

ppm

ppm

ppm

ppm

ppm

cSt

ASTM D5185m

ASTM D5185m

ASTM D5185m

ASTM D5185m

ASTM D5185m

ASTM D445

Magnesium

Phosphorus

Visc @ 40°C

Calcium

Zinc

Sulfur

146 Submitted By: TECHNICIAN ACCOUNT

2

15

809

19150

8

1

0

2

2005

24173

146

147

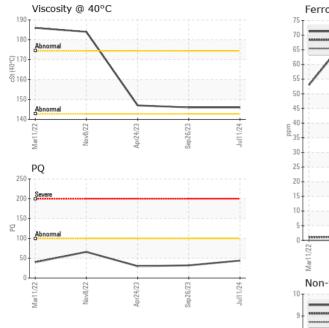
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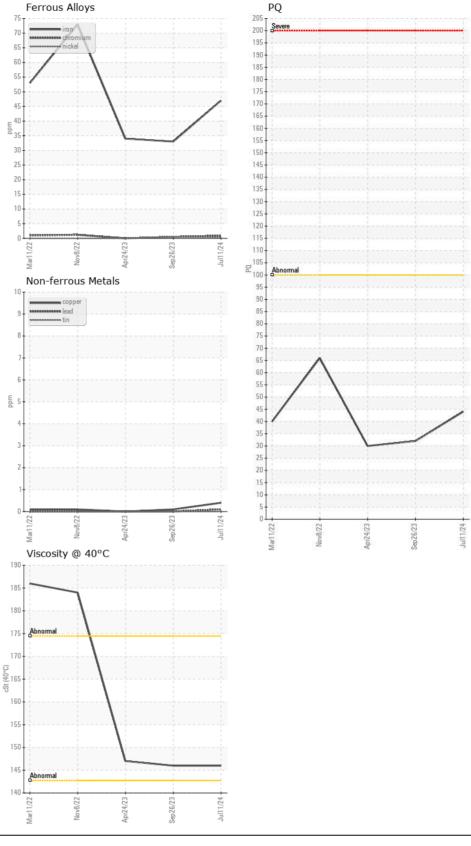


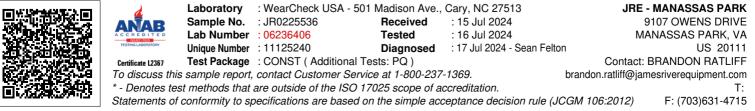
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190 18

170

160





Submitted By: TECHNICIAN ACCOUNT Page 2 of 2