



VOLVO PENTA

OIL ANALYSIS REPORT

WEAR	ABNORMAL
CONTAMINATION	NORMAL
FLUID CONDITION	NORMAL

Area
AQUINO [AQUINO]
Machine Id
VOLVO PENTA 3940020991
Component
Starboard IPS
Fluid
GEAR OIL SAE 75W90 (4 GAL)

RECOMMENDATION

Oil and filter change at the time of sampling has been noted. No corrective action is recommended at this time. Resample at the next service interval to monitor.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		VPA059570	VPA047033	---
Sample Date		Client Info		10 Jul 2024	06 May 2022	---
Machine Age	hrs	Client Info		331	251	---
Oil Age	hrs	Client Info		0	0	---
Filter Age	hrs	Client Info		0	0	---
Oil Changed		Client Info		Changed	Changed	---
Filter Changed		Client Info		Changed	Changed	---
Sample Status				ABNORMAL	ABNORMAL	---

WEAR

The aluminum level is abnormal. All other component wear rates are normal.

PQ		ASTM D8184		24	30	---
Iron	ppm	ASTM D5185m	>275	117	▲ 287	---
Chromium	ppm	ASTM D5185m	>4	1	2	---
Nickel	ppm	ASTM D5185m	>4	2	2	---
Titanium	ppm	ASTM D5185m	>3	<1	0	---
Silver	ppm	ASTM D5185m		0	<1	---
Aluminum	ppm	ASTM D5185m	>10	▲ 17	4	---
Lead	ppm	ASTM D5185m	>4	1	0	---
Copper	ppm	ASTM D5185m	>30	15	52	---
Tin	ppm	ASTM D5185m	>3	0	<1	---
Vanadium	ppm	ASTM D5185m		0	0	---
White Metal	scalar	*Visual	NONE	NONE	LIGHT	---
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	---

CONTAMINATION

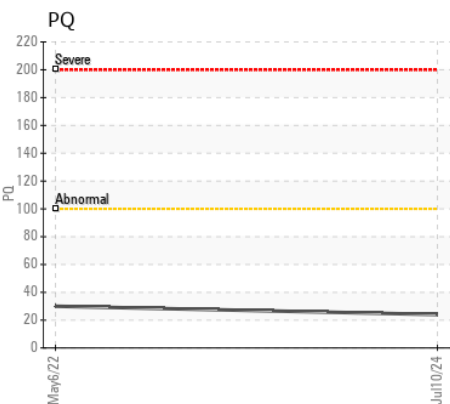
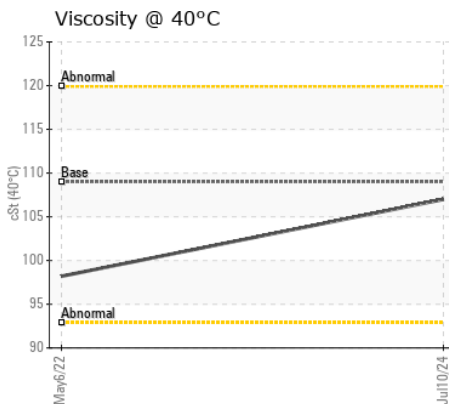
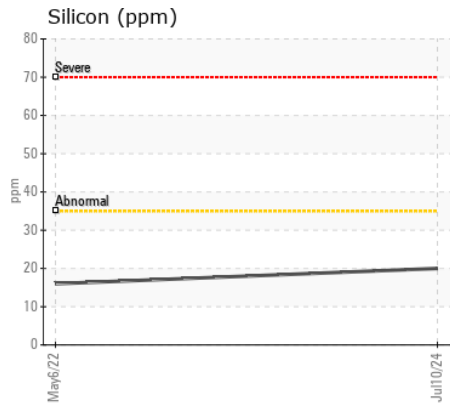
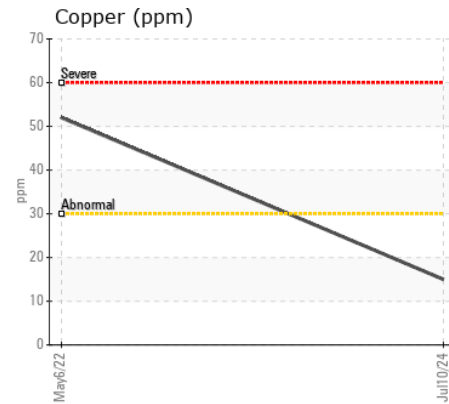
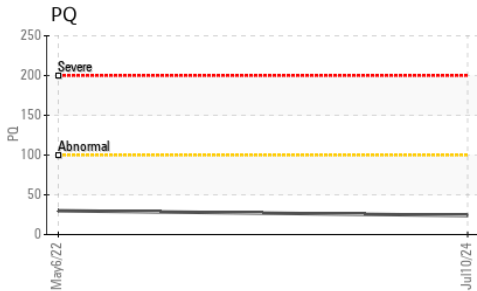
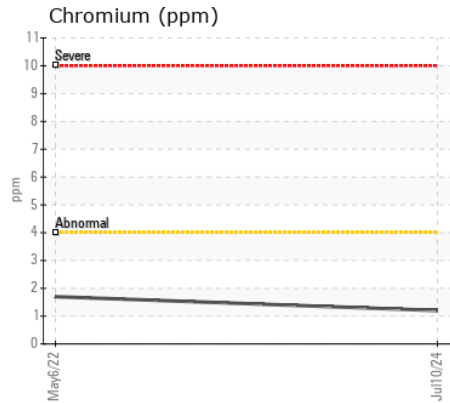
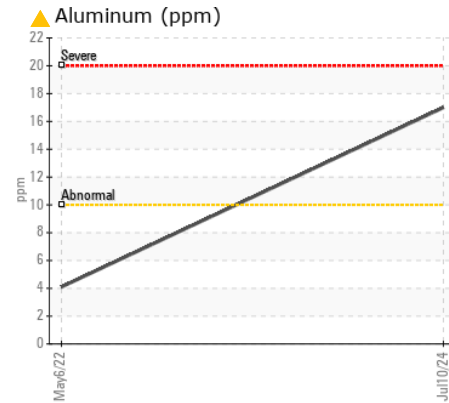
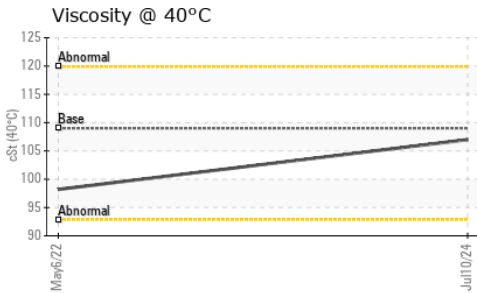
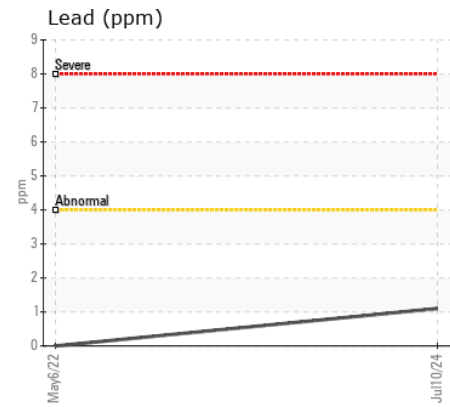
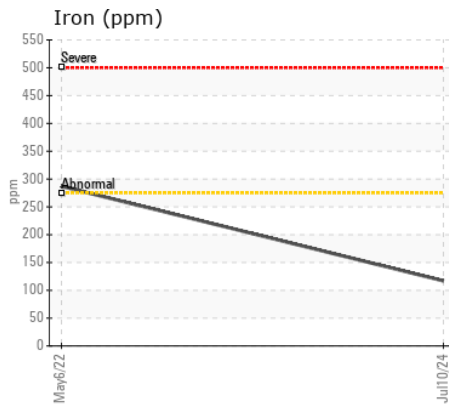
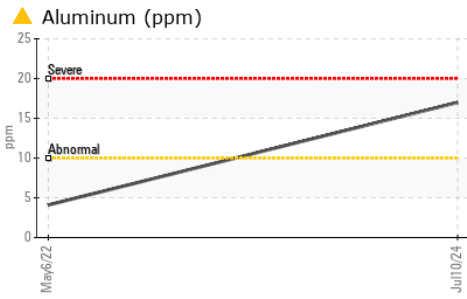
There is no indication of any contamination in the oil.

Silicon	ppm	ASTM D5185m	>35	20	16	---
Potassium	ppm	ASTM D5185m	>20	2	<1	---
Water		WC Method	>0.2	NEG	NEG	---
Silt	scalar	*Visual	NONE	NONE	NONE	---
Debris	scalar	*Visual	NONE	NONE	NONE	---
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.2	NEG	0.2%	---

FLUID CONDITION

The condition of the oil is acceptable for the time in service.

Sodium	ppm	ASTM D5185m		6	21	---
Boron	ppm	ASTM D5185m	400	301	137	---
Barium	ppm	ASTM D5185m	200	28	0	---
Molybdenum	ppm	ASTM D5185m	12	<1	<1	---
Manganese	ppm	ASTM D5185m		2	12	---
Magnesium	ppm	ASTM D5185m	12	6	53	---
Calcium	ppm	ASTM D5185m	150	0	6	---
Phosphorus	ppm	ASTM D5185m	1650	1388	1393	---
Zinc	ppm	ASTM D5185m	125	32	22	---
Sulfur	ppm	ASTM D5185m	22500	22312	20120	---
Visc @ 40°C	cSt	ASTM D445	109	107	98.2	---



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : VPA059570 **Received** : 15 Jul 2024
Lab Number : 06236477 **Tested** : 16 Jul 2024
Unique Number : 11125311 **Diagnosed** : 17 Jul 2024 - Sean Felton
Test Package : MOB 1 (Additional Tests: PQ)

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To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)