



# OIL ANALYSIS REPORT

WEAR	<b>ABNORMAL</b>
CONTAMINATION	<b>ABNORMAL</b>
FLUID CONDITION	<b>NORMAL</b>

Machine Id  
**AVIENT BUILDING 47 CH 5 CIRC A**  
 Component  
**Refrigeration Compressor**  
 Fluid  
**{not provided} (--- GAL)**

## RECOMMENDATION

No corrective action is recommended at this time. Resample at the next service interval to monitor.

## WEAR

The copper level is abnormal. All other component wear rates are normal.

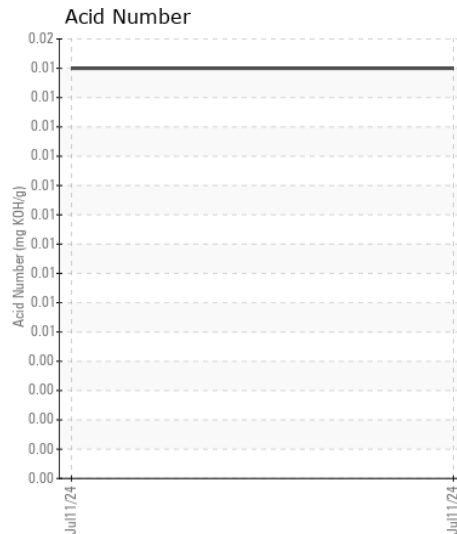
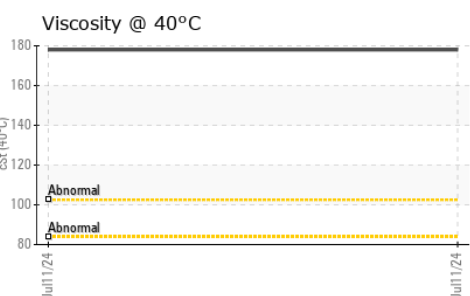
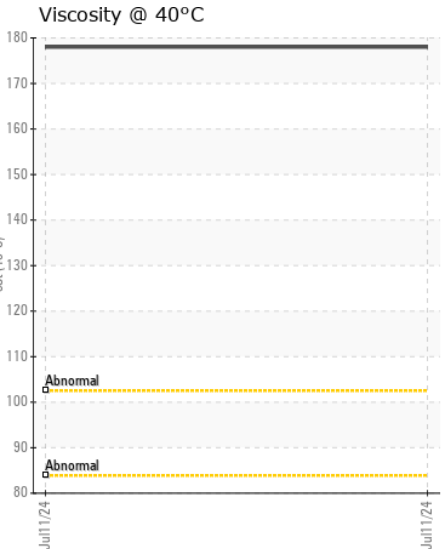
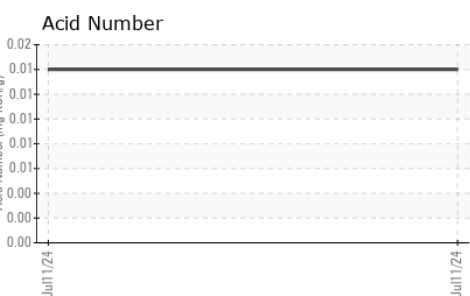
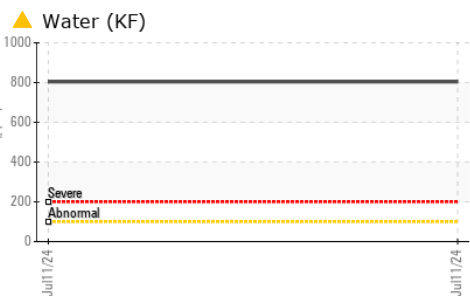
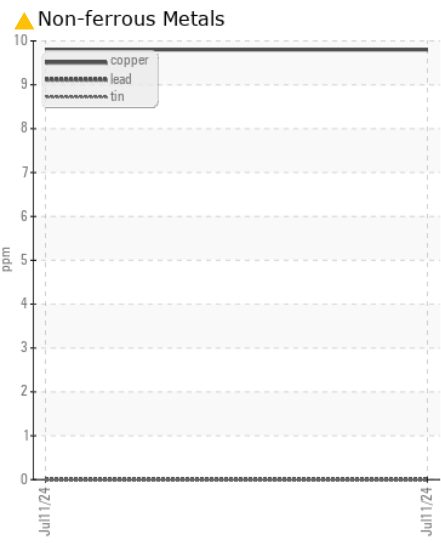
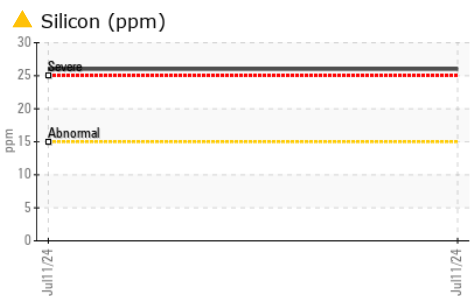
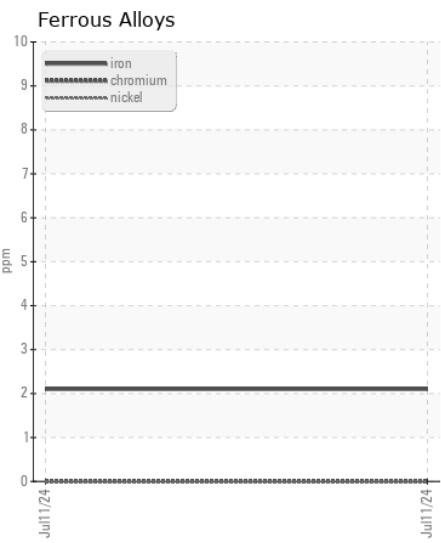
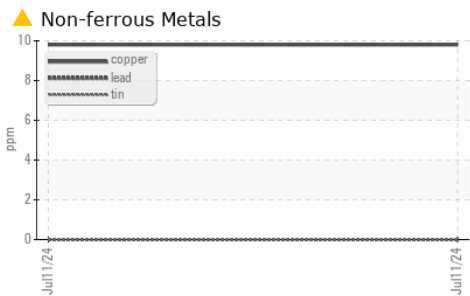
## CONTAMINATION

There is a trace of moisture present in the oil. Elemental level of silicon (Si) above normal.

## FLUID CONDITION

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		<b>WC0899762</b>	---	---
Sample Date		Client Info		<b>11 Jul 2024</b>	---	---
Machine Age	hrs	Client Info		<b>0</b>	---	---
Oil Age	hrs	Client Info		<b>0</b>	---	---
Filter Age	hrs	Client Info		<b>0</b>	---	---
Oil Changed		Client Info		<b>N/A</b>	---	---
Filter Changed		Client Info		<b>N/A</b>	---	---
Sample Status				<b>ABNORMAL</b>	---	---
Iron	ppm	ASTM D5185m	>8	<b>2</b>	---	---
Chromium	ppm	ASTM D5185m	>2	<b>0</b>	---	---
Nickel	ppm	ASTM D5185m		<b>0</b>	---	---
Titanium	ppm	ASTM D5185m		<b>0</b>	---	---
Silver	ppm	ASTM D5185m	>2	<b>0</b>	---	---
Aluminum	ppm	ASTM D5185m	>3	<b>0</b>	---	---
Lead	ppm	ASTM D5185m	>2	<b>0</b>	---	---
Copper	ppm	ASTM D5185m	>8	<b>▲ 10</b>	---	---
Tin	ppm	ASTM D5185m	>4	<b>0</b>	---	---
Vanadium	ppm	ASTM D5185m		<b>0</b>	---	---
White Metal	scalar	*Visual	NONE	<b>NONE</b>	---	---
Yellow Metal	scalar	*Visual	NONE	<b>NONE</b>	---	---
Silicon	ppm	ASTM D5185m	>15	<b>▲ 26</b>	---	---
Potassium	ppm	ASTM D5185m	>20	<b>&lt;1</b>	---	---
Water	%	ASTM D6304	>0.01	<b>▲ 0.080</b>	---	---
ppm Water	ppm	ASTM D6304	>100	<b>▲ 804</b>	---	---
Silt	scalar	*Visual	NONE	<b>NONE</b>	---	---
Debris	scalar	*Visual	NONE	<b>NONE</b>	---	---
Sand/Dirt	scalar	*Visual	NONE	<b>NONE</b>	---	---
Appearance	scalar	*Visual	NORML	<b>NORML</b>	---	---
Odor	scalar	*Visual	NORML	<b>NORML</b>	---	---
Emulsified Water	scalar	*Visual	>0.01	<b>NEG</b>	---	---
Sodium	ppm	ASTM D5185m		<b>&lt;1</b>	---	---
Boron	ppm	ASTM D5185m		<b>0</b>	---	---
Barium	ppm	ASTM D5185m		<b>0</b>	---	---
Molybdenum	ppm	ASTM D5185m		<b>0</b>	---	---
Manganese	ppm	ASTM D5185m		<b>&lt;1</b>	---	---
Magnesium	ppm	ASTM D5185m		<b>0</b>	---	---
Calcium	ppm	ASTM D5185m		<b>0</b>	---	---
Phosphorus	ppm	ASTM D5185m		<b>57</b>	---	---
Zinc	ppm	ASTM D5185m		<b>0</b>	---	---
Sulfur	ppm	ASTM D5185m		<b>0</b>	---	---
Acid Number (AN)	mg KOH/g	ASTM D974		<b>0.014</b>	---	---
Visc @ 40°C	cSt	ASTM D445		<b>178</b>	---	---



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : WC0899762  
**Lab Number** : 06236912  
**Unique Number** : 11125746  
**Test Package** : IND 2  
**Received** : 15 Jul 2024  
**Tested** : 16 Jul 2024  
**Diagnosed** : 17 Jul 2024 - Jonathan Hester

**SCHNEIDER ELECTRIC**  
 PO DRAWER 185  
 MORRISVILLE, NC  
 US 27560  
 Contact: ERICH WEBBER  
 erich.webber@se.com  
 T: (919)274-4145  
 F: (919)467-7466

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)