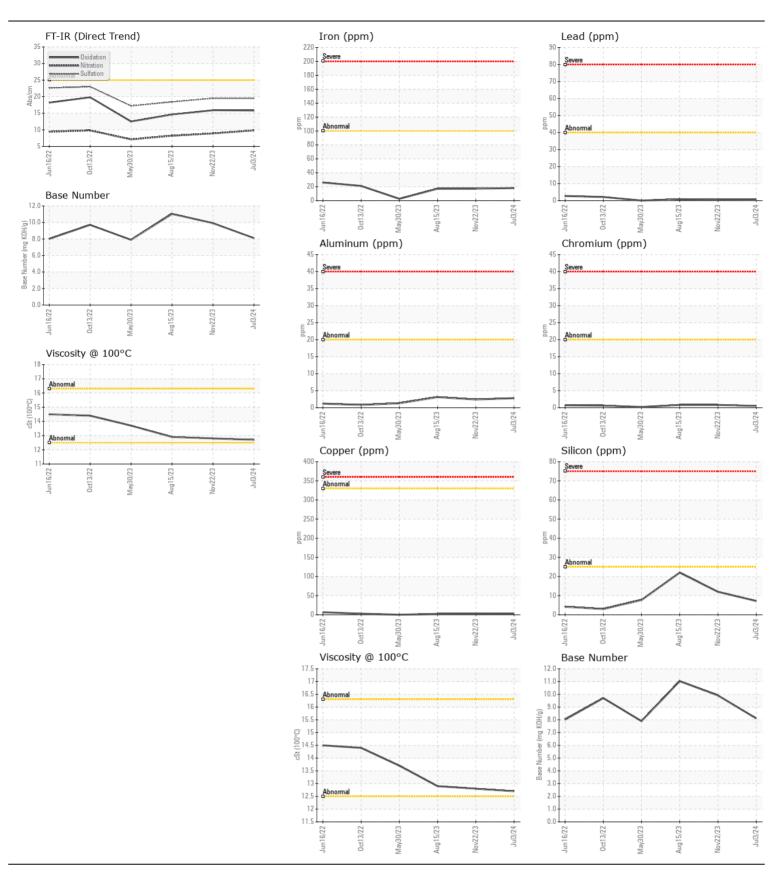
**WEAR CONTAMINATION FLUID CONDITION**  **NORMAL NORMAL NORMAL** 

MIXERS

[MIXERS] M291
Component
Diesel Engine

RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
Resample at the next service interval to monitor.	Sample Number		Client Info		LP0001277	LP0001119	LP0000432
	Sample Date		Client Info		03 Jul 2024	22 Nov 2023	15 Aug 202
	Machine Age	hrs	Client Info		10356	9585	9048
	Oil Age	hrs	Client Info		600	600	600
	Filter Age	hrs	Client Info		600	600	600
	Oil Changed		Client Info		Changed	Changed	Changed
	Filter Changed		Client Info		Changed	Changed	Changed
	Sample Status				NORMAL	NORMAL	NORMAL
WEAR	Iron	ppm	ASTM D5185m	>100	18	17	17
	Chromium	ppm	ASTM D5185m		<1	<1	<1
All component wear rates are normal.	Nickel	ppm	ASTM D5185m		0	<1	<1
	Titanium	ppm	ASTM D5185m		<1	1	2
	Silver	ppm	ASTM D5185m	>3	0	0	0
	Aluminum	ppm	ASTM D5185m	>20	3	2	3
	Lead	ppm	ASTM D5185m	>40	<1	<1	<1
	Copper	ppm	ASTM D5185m	>330	3	3	2
	Tin	ppm	ASTM D5185m	>15	0	<1	<1
	Vanadium	ppm	ASTM D5185m		0	0	<1
	White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
CONTAMINATION	Silicon	ppm	ASTM D5185m	<b>\25</b>	7	12	22
CONTAMINATION	Potassium	ppm	ASTM D5185m		2	3	5
There is no indication of any contamination in the oil.	Fuel	ррпп	WC Method		<1.0	<1.0	<1.0
	Water		WC Method		NEG	NEG	NEG
	Glycol		WC Method	7 0.2	NEG	NEG	NEG
	Soot %	%	*ASTM D7844	>3	0.2	0.2	0.2
	Nitration	Abs/cm		>20	9.8	8.9	8.2
	Sulfation	Abs/.1mm	*ASTM D7415	>30	19.5	19.5	18.4
	Silt	scalar	*Visual	NONE	NONE	NONE	NONE
	Debris	scalar	*Visual	NONE	NONE	NONE	NONE
	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
	Appearance	scalar	*Visual	NORML	NORML	NORML	NORM
	Odor	scalar	*Visual	NORML	NORML	NORML	NORM
	<b>Emulsified Water</b>	scalar	*Visual	>0.2	NEG	NEG	NEG
FLUID CONDITION	Sodium	nnm	ASTM D5185m		2	4	9
-LOID CONDITION	Boron	ppm	ASTM D5185m	6.2	3 43	42	72
The BN result indicates that there is suitable alkalinity remaining in the	Barium		ASTM D5185m		0	0	2
oil. The condition of the oil is suitable for further service.	Molybdenum	ppm	ASTM D5185m		86	82	122
	Manganese	ppm	ASTM D5185m	0.4	0	<1	<1
	Magnesium	ppm	ASTM D5185m	277	108	149	285
	Calcium	ppm	ASTM D5185m		2148	1975	2910
	Phosphorus	ppm	ASTM D5185m		1035	871	1412
	Zinc	ppm	ASTM D5185m		1229	1161	1705
	Sulfur	ppm	ASTM D5185m		3541	4073	5527
	Oxidation	Abs/.1mm	*ASTM D7414		15.8	15.9	14.6
	Base Number (BN)				8.11	9.91	11.03
		99					12.9







Certificate L2367

Laboratory Sample No.

: LP0001277 Lab Number : 06237067 Unique Number : 11125901 Test Package : MOB 2

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 Received : 15 Jul 2024 **Tested** 

Diagnosed

: 17 Jul 2024 : 17 Jul 2024 - Wes Davis

US 01095 Contact: Michael Dupuis mdupuis@cs-ma.us

**CONSTRUCTION SERVICES** 

2420 BOSTON RD

WILBRAHAM, MA

T: (413)733-6331

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)