WEAR CONTAMINATION FLUID CONDITION

NORMAL NORMAL NORMAL

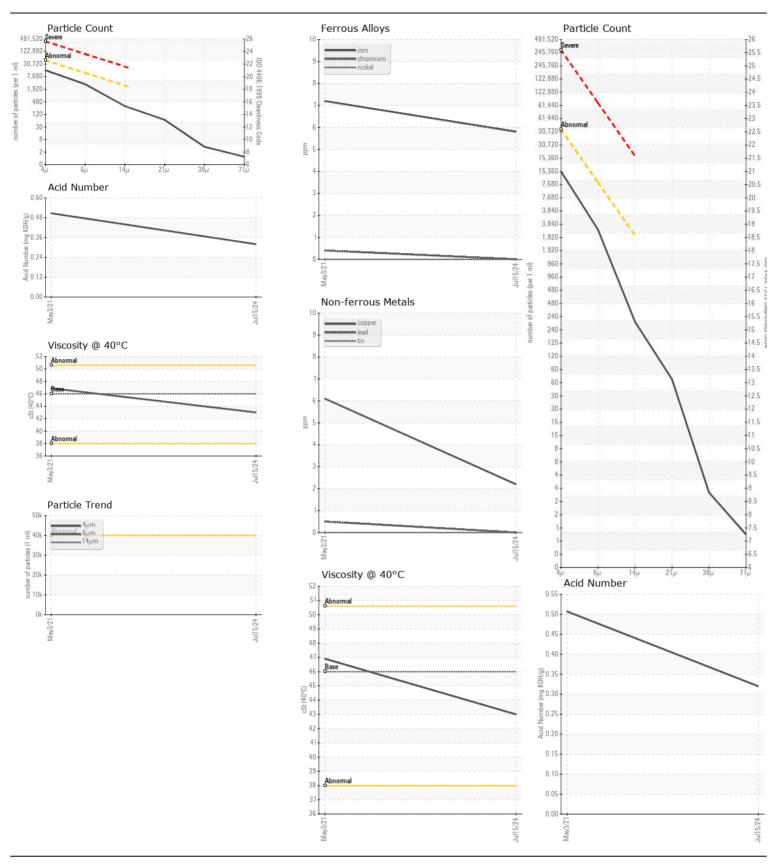
Area

## Blythe & Zachary JV CSA - I85 SC VOLVO ECR88D 3005197 (S/N ECR88D214489)

Hydraulic System

**VOLVO SUPER HYDRAULIC OIL 46 (--- GAL)** 

VOLVO SUPER HIDRAULIC C		<del></del> /					
RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
Resample at the next service interval to monitor.	Sample Number		Client Info		ASC0003146	VCP308032	
	Sample Date		Client Info		15 Jul 2024	03 May 2021	
	Machine Age	hrs	Client Info		2477	1493	
	Oil Age	hrs	Client Info		2477	0	
	Filter Age	hrs	Client Info		0	0	
	Oil Changed		Client Info		N/A	Not Changd	
	Filter Changed		Client Info		N/A	Not Changd	
	Sample Status				NORMAL	ABNORMAL	
WEAR All component wear rates are normal.	Iron	ppm	ASTM D5185m	<b>&gt;</b> 25	6	7	
	Chromium	ppm	ASTM D5185m	-	0	<1	
	Nickel	ppm	ASTM D5185m		0	0	
	Titanium	ppm	ASTM D5185m	>10	0	0	
	Silver	ppm	ASTM D5185m		0	<1	
	Aluminum	ppm	ASTM D5185m	>20	0	1	
	Lead	ppm	ASTM D5185m		0	<1	
	Copper	ppm	ASTM D5185m		2	6	
	Tin	ppm	ASTM D5185m		0	0	
	Vanadium	ppm	ASTM D5185m		0	0	
	White Metal	scalar	*Visual	NONE	NONE	NONE	
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	
CONTAMINATION	Silicon	ppm	ASTM D5185m		3	0	
The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable.	Potassium	ppm	ASTM D5185m		0	0	
	Water		WC Method		NEG	NEG	
	Particles >4µm		ASTM D7647		13357		
	Particles >6µm		ASTM D7647		2906		
	Particles >14µm		ASTM D7647		261		
	Particles >21µm		ASTM D7647		58		
	Particles >38μm Particles >71μm		ASTM D7647 ASTM D7647		3 1		
	Oil Cleanliness		ISO 4406 (c)		21/19/15		
	Silt	scalar	*Visual	NONE	NONE	NONE	
	Debris	scalar	*Visual	NONE	NONE	▲ MODER	
	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	
	Appearance	scalar	*Visual	NORML	NORML	NORML	
	Odor	scalar	*Visual	NORML	NORML	NORML	
	Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	
FLUID CONDITION	Sodium	ppm	ASTM D5185m		<1	<1	
The AN level is acceptable for this fluid. The condition of the oil is	Boron	ppm	ASTM D5185m		0	9	
suitable for further service.	Barium	ppm	ASTM D5185m		0	0	
	Molybdenum	ppm	ASTM D5185m		0	4	
	Manganese	ppm	ASTM D5185m		<1	<1	
	Magnesium	ppm	ASTM D5185m		18	48	
	Calcium	ppm	ASTM D5185m		119	258	
	Phosphorus	ppm	ASTM D5185m		375	432	
	Zinc	ppm	ASTM D5185m		464	533	
	Sulfur	ppm ma I/OU/a	ASTM D5185m	3/19	2114	1199	
	Acid Number (AN)	mg KOH/g	ASTM DA45	16	0.32	0.507	
	Visc @ 40°C	cSt	ASTM D445	46	43.0	46.9	





Certificate L2367

Laboratory Sample No.

: ASC0003146 Lab Number : 06237682 Unique Number : 11126516

Test Package : CONST

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 Received : 16 Jul 2024 **Tested** : 17 Jul 2024

: 17 Jul 2024 - Wes Davis Diagnosed

**BLYTHE CONSTRUCTION INC** 2911 N GRAHAM STREET

CHARLOTTE, NC US 28231

F: (704)373-2960

Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)