



# OIL ANALYSIS REPORT

WEAR	<b>NORMAL</b>
CONTAMINATION	<b>NORMAL</b>
FLUID CONDITION	<b>NORMAL</b>



Area  
**Store 3 - Norton**  
Machine Id  
**JOHN DEERE 250G 1FF250GXKNF612004**  
Component  
**Hydraulic System**  
Fluid  
**HITACHI HYDRAULIC SUPER EX 46HN (63 GAL)**

## RECOMMENDATION

Resample at the next service interval to monitor. ( Customer Sample Comment: RESAMPLE AFTER A FILTER CADDY. WATER CONTAMINATION )

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		<b>LEC0052049</b>	LEC0049653	LEC0045106
Sample Date		Client Info		<b>12 Jul 2024</b>	08 Jul 2024	26 Oct 2023
Machine Age	hrs	Client Info		<b>511</b>	482	461
Oil Age	hrs	Client Info		<b>511</b>	482	461
Filter Age	hrs	Client Info		<b>511</b>	482	461
Oil Changed		Client Info		<b>Changed</b>	Not Changd	Not Changd
Filter Changed		Client Info		<b>Changed</b>	Not Changd	Not Changd
Sample Status				<b>NORMAL</b>	ABNORMAL	NORMAL

## WEAR

All component wear rates are normal.

PQ		ASTM D8184	>50	<b>15</b>	15	9
Iron	ppm	ASTM D5185m	>32	<b>2</b>	4	2
Chromium	ppm	ASTM D5185m	>9	<b>&lt;1</b>	<1	0
Nickel	ppm	ASTM D5185m	>5	<b>0</b>	<1	0
Titanium	ppm	ASTM D5185m		<b>0</b>	<1	<1
Silver	ppm	ASTM D5185m		<b>0</b>	<1	0
Aluminum	ppm	ASTM D5185m	>9	<b>3</b>	2	1
Lead	ppm	ASTM D5185m	>28	<b>0</b>	<1	<1
Copper	ppm	ASTM D5185m	>50	<b>2</b>	4	3
Tin	ppm	ASTM D5185m	>5	<b>0</b>	<1	0
Vanadium	ppm	ASTM D5185m		<b>0</b>	<1	0
White Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE

## CONTAMINATION

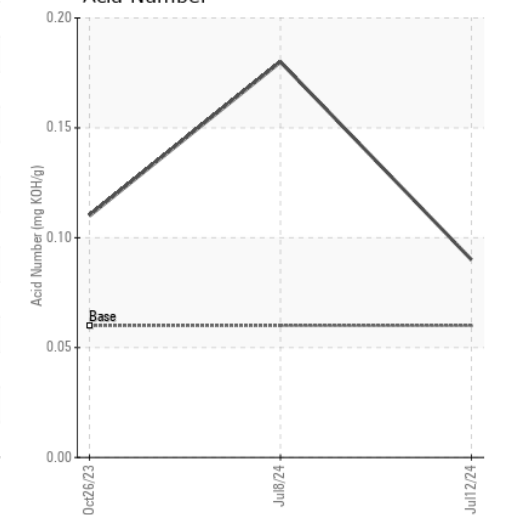
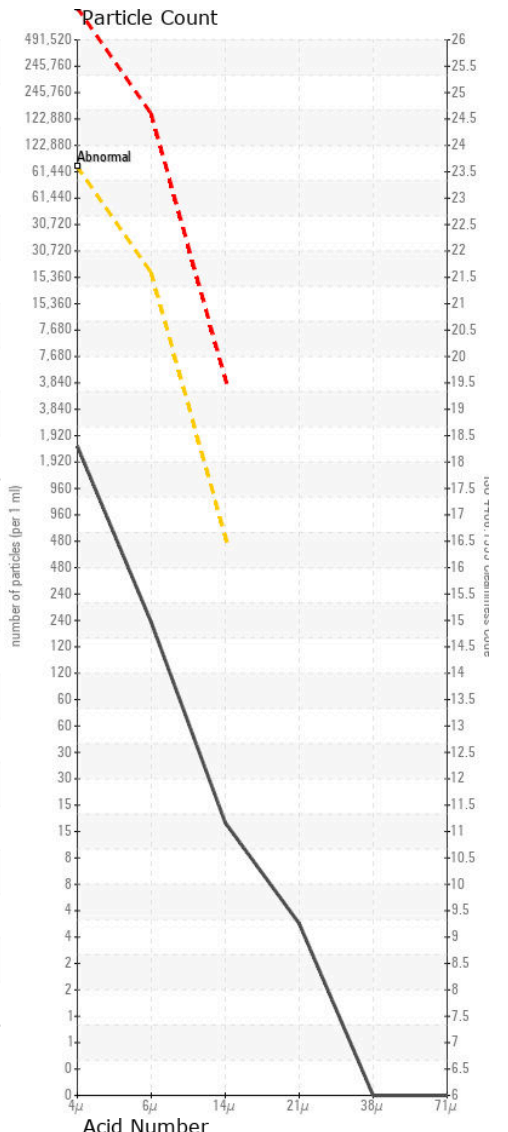
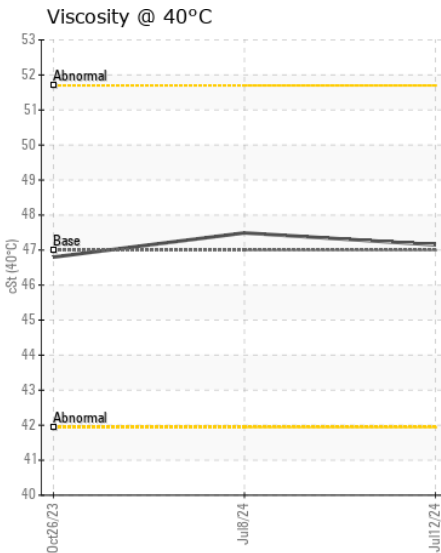
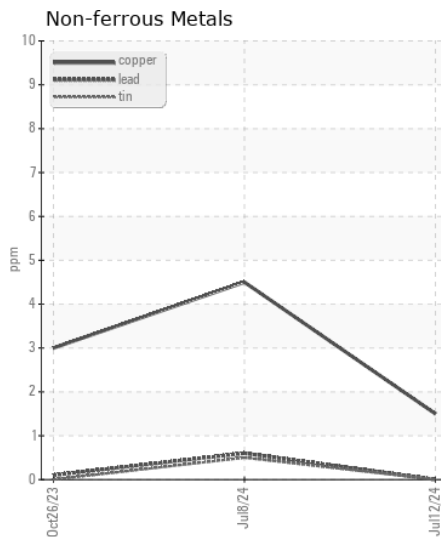
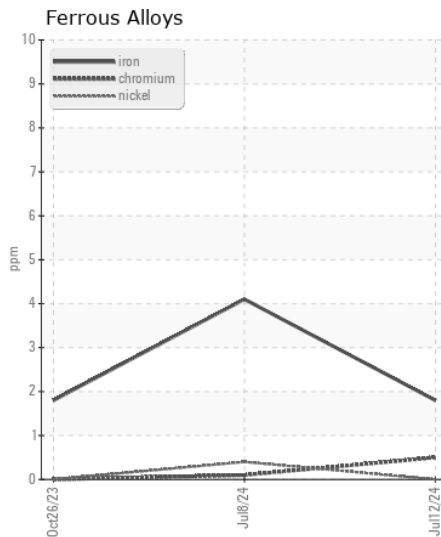
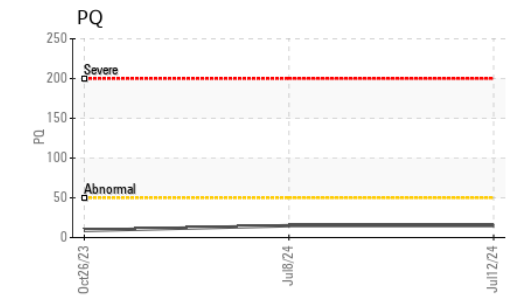
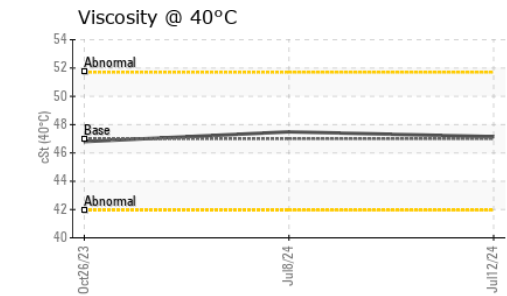
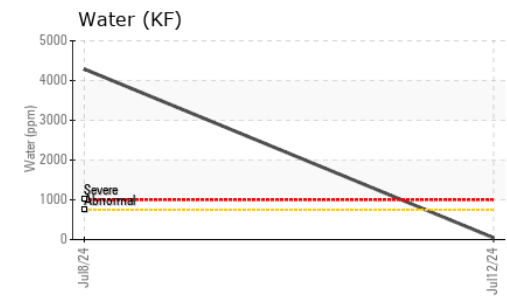
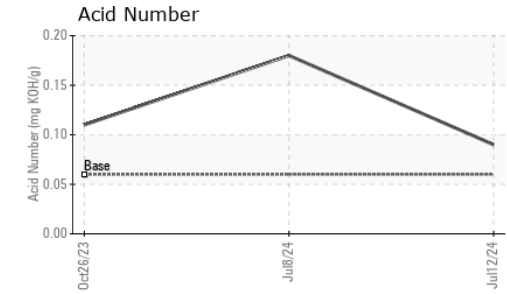
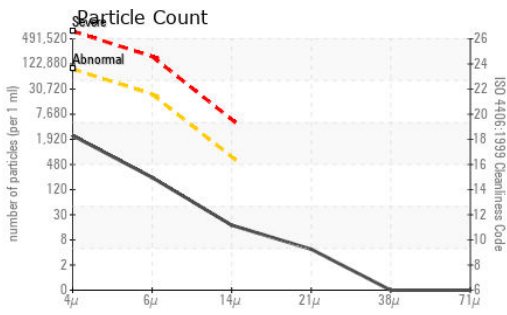
The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The water content is negligible. The system and fluid cleanliness is acceptable.

Silicon	ppm	ASTM D5185m	>11	<b>&lt;1</b>	1	1
Potassium	ppm	ASTM D5185m	>20	<b>1</b>	6	4
Water	%	ASTM D6304	>0.075	<b>0.004</b>	▲ 0.429	---
ppm Water	ppm	ASTM D6304	>750	<b>43.8</b>	▲ 4290	---
Particles >4µm		ASTM D7647	>80000	<b>2069</b>	---	18152
Particles >6µm		ASTM D7647	>20000	<b>206</b>	---	688
Particles >14µm		ASTM D7647	>640	<b>15</b>	---	15
Particles >21µm		ASTM D7647	>160	<b>4</b>	---	5
Particles >38µm		ASTM D7647	>40	<b>0</b>	---	0
Particles >71µm		ASTM D7647	>10	<b>0</b>	---	0
Oil Cleanliness		ISO 4406 (c)	>23/21/16	<b>18/15/11</b>	---	21/17/11
Silt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Debris	scalar	*Visual	NONE	<b>NONE</b>	▲ MODER	NONE
Sand/Dirt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Appearance	scalar	*Visual	NORML	<b>NORML</b>	● HAZY	NORML
Odor	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Emulsified Water	scalar	*Visual	>0.075	<b>NEG</b>	▲ 0.2%	NEG

## FLUID CONDITION

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

Sodium	ppm	ASTM D5185m	>21	<b>0</b>	1	0
Boron	ppm	ASTM D5185m		<b>0</b>	0	0
Barium	ppm	ASTM D5185m		<b>0</b>	1	0
Molybdenum	ppm	ASTM D5185m		<b>0</b>	<1	0
Manganese	ppm	ASTM D5185m		<b>0</b>	<1	0
Magnesium	ppm	ASTM D5185m		<b>&lt;1</b>	<1	<1
Calcium	ppm	ASTM D5185m		<b>0</b>	4	4
Phosphorus	ppm	ASTM D5185m	827	<b>517</b>	465	527
Zinc	ppm	ASTM D5185m	0	<b>24</b>	34	30
Sulfur	ppm	ASTM D5185m	13	<b>86</b>	63	20
Acid Number (AN)	mg KOH/g	ASTM D8045	0.06	<b>0.09</b>	0.18	0.11
Visc @ 40°C	cSt	ASTM D445	47	<b>47.15</b>	47.49	46.8



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : LEC0052049 **Received** : 16 Jul 2024  
**Lab Number** : 06238349 **Tested** : 16 Jul 2024  
**Unique Number** : 11127183 **Diagnosed** : 16 Jul 2024 - Doug Bogart  
**Test Package** : CONST ( Additional Tests: KF, PQ )

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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