

Machine Id

WEAR NORMAL CONTAMINATION ABNORMAL FLUID CONDITION ATTENTION



834047 Component Hydraulic System Fluid PETRO CANADA HYDREX MV 46 (--- GAL)

RECOMMENDATION

No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.



All component wear rates are normal.

CONTAMINATION

There is a high amount of silt (particulates < 14 microns in size) present in the oil.

FLUID CONDITION

The oil viscosity is lower than normal. The AN level is acceptable for this fluid.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		GFL0122869		
Sample Date		Client Info		10 Jul 2024		
Machine Age	hrs	Client Info		1903		
Oil Age	hrs	Client Info		1903		
Filter Age	hrs	Client Info		0		
Oil Changed		Client Info		Not Changd		
Filter Changed		Client Info		Changed		
Sample Status				ABNORMAL		
Iron	ppm	ASTM D5185m	>50	19		
Chromium	ppm	ASTM D5185m	>10	0		
Nickel	ppm	ASTM D5185m	>4	<1		
Titanium	ppm	ASTM D5185m		0		
Silver	ppm	ASTM D5185m		0		
Aluminum	ppm	ASTM D5185m	>5	1		
Lead	ppm	ASTM D5185m	>4	0		
Copper	ppm	ASTM D5185m	>15	1		
Tin	ppm	ASTM D5185m	>4	0		
Vanadium	ppm	ASTM D5185m		0		
White Metal	scalar	*Visual	NONE	NONE		
Yellow Metal	scalar	*Visual	NONE	NONE		
Ciliaan			4 5	A		
Silicon	ppm	ASTM D5185m	>15	4		
Potassium	ppm	ASTM D5185m	>20	3		
Water		WC Method	>0.1	NEG		
Particles >4µm		ASTM D7647	>5000	A 46218		
Particles >6µm		ASTM D7647	>1300	2463		
Particles >14µm		ASTM D7647	>160	14		
Particles >21µm		ASTM D7647	>40	3 0		
Particles >38µm Particles >71µm		ASTM D7647 ASTM D7647	>10	-		
Oil Cleanliness			>3	0 <u> </u>		
Silt	scalar	ISO 4406 (c) *Visual	>19/17/14 NONE			
Debris	scalar	*Visual	NONE	NONE NONE		
Sand/Dirt	scalar	*Visual	NONE	NONE		
	scalar	*Visual	NORML	NORML		
Appearance Odor	scalar	*Visual	NORML	NORML		
Emulsified Water		*Visual	>0.1	NORME		
	300101	visual	20.1			
Sodium	ppm	ASTM D5185m		6		
Boron	ppm	ASTM D5185m	0	0		
Barium	ppm	ASTM D5185m	0	0		
Molybdenum	ppm	ASTM D5185m	0	0		
Manganese	ppm	ASTM D5185m	1	0		
Magnesium	ppm	ASTM D5185m	0	4		
Calcium	ppm	ASTM D5185m	50	52		
Phosphorus	ppm	ASTM D5185m	330	362		
Zinc	ppm	ASTM D5185m	430	436		
Sulfur	ppm	ASTM D5185m	760	1015		
Acid Number (AN)	mg KOH/g	ASTM D8045	0.70	0.38		
Visc @ 40°C	cSt	ASTM D445	45.4	35.0		



GFL Environmental - 837 - Harrison TS Sample No. 22820 S State Route 291 : GFL0122869 Received : 16 Jul 2024 Lab Number : 06238357 Harrisonville, MO Tested : 17 Jul 2024 : 18 Jul 2024 - Don Baldridge US 64701 Unique Number : 11127191 Diagnosed Test Package : FLEET (Additional Tests: PrtCount) Contact: JEREMY BROWN Certificate L2367 jeremyb@gflenv.com To discuss this sample report, contact Customer Service at 1-800-237-1369. * - Denotes test methods that are outside of the ISO 17025 scope of accreditation. T: F: Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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24.5

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12

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8 5

7.5

6 5

17