

Machine Id **21935** Component **Hydraulic System** Fluid **{not provided} (--- GAL)**

RECOMMENDATION

We advise that you check all areas where contaminants can enter the system. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Resample in 30-45 days to monitor this situation. Please specify the component make and model with your next sample. Please specify the brand, type, and viscosity of the oil on your next sample.

WEAR

All component wear rates are normal.

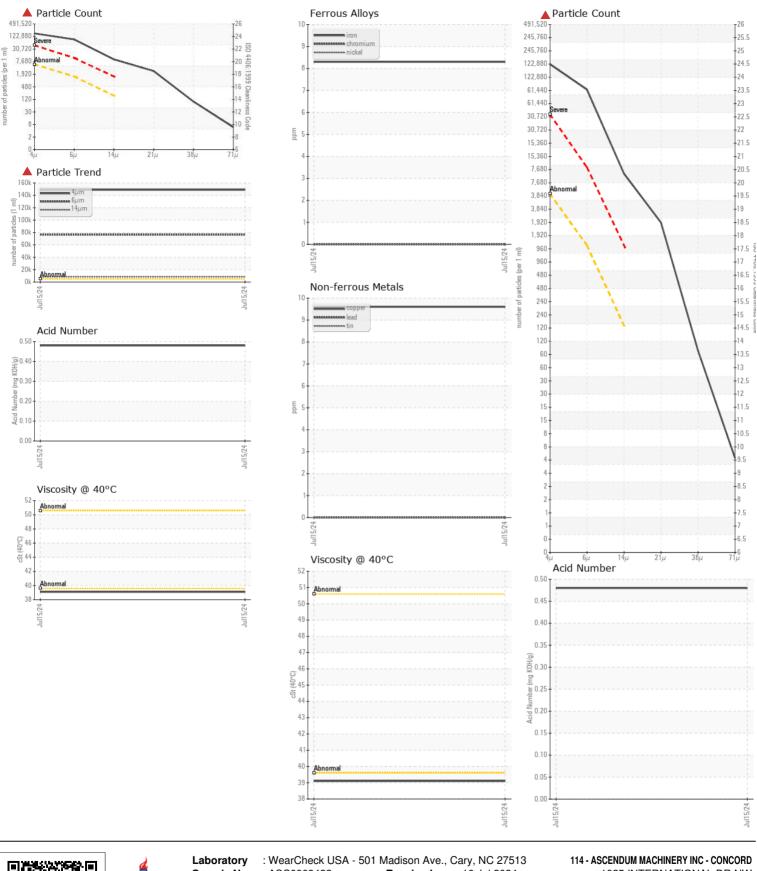
CONTAMINATION

There is a high amount of particulates (2 to 100 microns in size) present in the oil.

FLUID CONDITION

The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

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Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		ASC0009432		
Sample Date		Client Info		15 Jul 2024		
Machine Age	hrs	Client Info		0		
Oil Age	hrs	Client Info		0		
Filter Age	hrs	Client Info		0		
Oil Changed		Client Info		N/A		
Filter Changed		Client Info		N/A		
Sample Status				SEVERE		
Iron	ppm	ASTM D5185m	>20	8		
Chromium	ppm	ASTM D5185m	>10	0		
Nickel	ppm	ASTM D5185m	>10	0		
Titanium	ppm	ASTM D5185m		0		
Silver	ppm	ASTM D5185m		0		
Aluminum	ppm	ASTM D5185m	>10	1		
Lead	ppm	ASTM D5185m	>10	0		
Copper	ppm	ASTM D5185m	>75	10		
Tin	ppm	ASTM D5185m	>10	0		
Vanadium	ppm	ASTM D5185m		0		
White Metal	scalar	*Visual	NONE	NONE		
Yellow Metal	scalar	*Visual	NONE	NONE		
Silicon	ppm	ASTM D5185m	>20	11		
Potassium	ppm	ASTM D5185m	>20	<1		
Water		WC Method	>0.1	NEG		
Particles >4µm		ASTM D7647		148889		
Particles >6µm		ASTM D7647	>1300	A 76513		
Particles >14µm		ASTM D7647		A 8499		
Particles >21µm		ASTM D7647	>40	A 2361		
Particles >38µm		ASTM D7647	-	8 3		
Particles >71µm		ASTM D7647	>3	5		
Oil Cleanliness		ISO 4406 (c)		4 24/23/20		
Silt	scalar	*Visual	NONE	NONE		
Debris	scalar	*Visual	NONE	NONE		
Sand/Dirt	scalar	*Visual	NONE	NONE		
Appearance	scalar	*Visual	NORML	NORML		
Odor	scalar	*Visual	NORML	NORML		
Emulsified Water	scalar	*Visual	>0.1	NEG		
Sodium	nnm	ASTM D5185m		2		
Boron	ppm ppm	ASTM D5185m		0		
Barium	ppm	ASTM D5185m		0		
Molybdenum	ppm	ASTM D5185m		0		
Manganese	ppm	ASTM D5185m		ہ <1		
Magnesium	ppm	ASTM D5185m		2		
Calcium	ppm	ASTM D5185m		93		
Phosphorus	ppm	ASTM D5185m		453		
Zinc	ppm	ASTM D5185m		455 559		
Sulfur	ppm	ASTM D5185m		1468		
Acid Number (AN)	mg KOH/g	ASTM D5105III ASTM D8045		0.48		
Visc @ 40°C	cSt	ASTM D8045 ASTM D445				
	001	A3110 D443		39.1		



Sample No. : ASC0009432 1025 INTERNATIONAL DR NW Received : 16 Jul 2024 威 Lab Number : 06238358 CONCORD, NC Tested : 17 Jul 2024 : 17 Jul 2024 - Wes Davis US 28027 Unique Number : 11127192 Diagnosed Test Package : CONST Contact: JEFF WILBANKS Certificate L2367 To discuss this sample report, contact Customer Service at 1-800-237-1369. jeff.wilbanks@ascendummachinery.com * - Denotes test methods that are outside of the ISO 17025 scope of accreditation. T: (704)599-8179 F: (704)596-1362 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

Contact/Location: JEFF WILBANKS - VOLVO0016