

## WEAR NORMAL CONTAMINATION NORMAL FLUID CONDITION NORMAL

## Machine Id WDM 182 - INVERTRANS Component Diesel Engine

## MAXTER 15W40 (11 GAL)

RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
	Sample Number		Client Info		KLFK202286	KLKL202281	
Resample at the next service interval to monitor. Please specify the	Sample Date		Client Info		14 Jun 2024	24 Feb 2024	
component make and model with your next sample.	Machine Age	hrs	Client Info		8767	8122	
	Oil Age	hrs	Client Info		874	229	
	Filter Age	hrs	Client Info		874	229	
	Oil Changed		Client Info		Not Changd	Not Changd	
	Filter Changed		Client Info		Not Changd	Not Changd	
	Sample Status				NORMAL	ATTENTION	
WEAR	Iron	ppm	ASTM D5185m	>100	6	9	
	Chromium	ppm	ASTM D5185m	>20	<1	0	
All component wear rates are normal.	Nickel	ppm	ASTM D5185m	>4	0	0	
	Titanium	ppm	ASTM D5185m		<1	0	
	Silver	ppm	ASTM D5185m	>3	0	0	
	Aluminum	ppm	ASTM D5185m		2	2	
	Lead	ppm	ASTM D5185m		<1	<1	
	Copper	ppm	ASTM D5185m		<1	2	
	Tin	ppm	ASTM D5185m		<1	<1	
	Vanadium	ppm	ASTM D5185m	-	<1	0	
	White Metal	scalar	*Visual	NONE	NONE	NONE	
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	
CONTAMINATION	Silicon	ppm	ASTM D5185m	>25	3	4	
	Potassium	ppm	ASTM D5185m	>20	2	0	
The system cleanliness is acceptable for your target ISO 4406	Fuel		WC Method	>5	<1.0	0.9	
cleanliness code. The system and fluid cleanliness is acceptable.	Water		WC Method	>0.2	NEG	NEG	
	Glycol		WC Method		NEG	NEG	
	Soot %	%	*ASTM D7844	>3	0.2	0.2	
	Nitration	Abs/cm	*ASTM D7624	>20	6.4	6.8	
	Sulfation	Abs/.1mm	*ASTM D7415	>30	17.7	22.3	
	Particles >4µm		ASTM D7647		2488	4402	
	Particles >6µm		ASTM D7647	>5000	1355	2398	
	Particles >14µm		ASTM D7647	>640	231	408	
	Particles >21µm		ASTM D7647	>160	78	137	
	Particles >38µm		ASTM D7647	>40	12	21	
	Particles >71µm		ASTM D7647	>10	1	2	
	Oil Cleanliness		ISO 4406 (c)	>19/16	18/15	18/16	
	Silt	scalar	*Visual	NONE	NONE	NONE	
	Debris	scalar	*Visual	NONE	NONE	NONE	
	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	
	Appearance	scalar	*Visual	NORML	NORML	NORML	
	Odor	scalar	*Visual	NORML	NORML	NORML	
	Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	
FLUID CONDITION	Sodium	ppm	ASTM D5185m		<1	2	
	Boron	ppm	ASTM D5185m		34	311	
The BN result indicates that there is suitable alkalinity remaining in the	Barium	ppm	ASTM D5185m		0	0	
oil. The condition of the oil is suitable for further service.	Molybdenum	ppm	ASTM D5185m		11	77	
	Manganese	ppm	ASTM D5185m		0	0	
	Magnesium	ppm	ASTM D5185m		48	351	
	Calcium	ppm	ASTM D5185m		2135	1547	
	Phoenhorus	nnm	ASTM D5185m		867	102/	

Zinc

Sulfur

Oxidation

Visc @ 100°C cSt

Phosphorus ppm ASTM D5185m

ppm

Base Number (BN) mg KOH/g ASTM D2896

ASTM D5185m

Abs/.1mm \*ASTM D7414 >25

ASTM D445

ppm ASTM D5185m

867

1041

3335

11.2

9.36

13.6

1024

1193

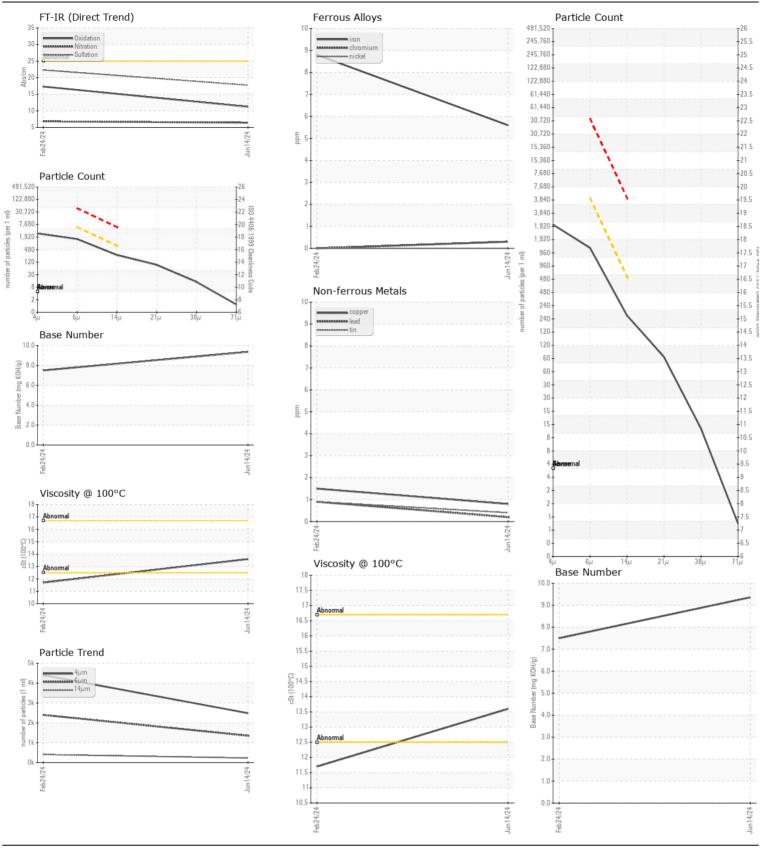
3733

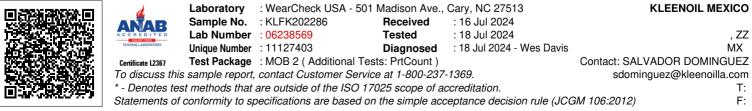
17.3

7.50

11.7

----





Contact/Location: SALVADOR DOMINGUEZ - KLEMEX Page 2 of 2