WEAR CONTAMINATION FLUID CONDITION

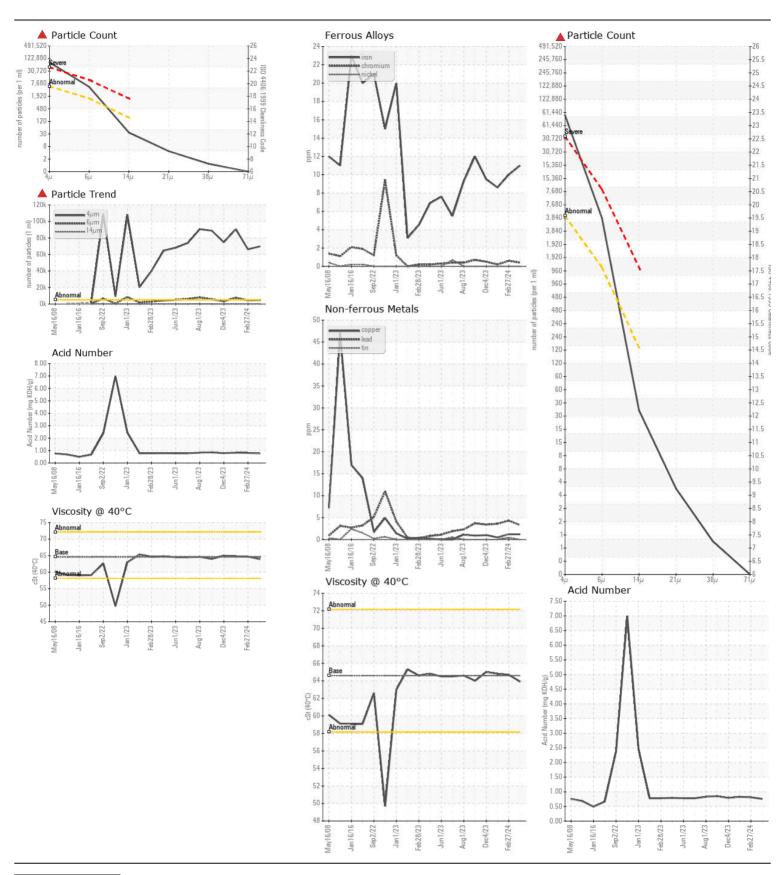
NORMAL SEVERE NORMAL

Machine Id

## **GERALD SHREVE -FL (S/N FLANKING)**

Hydraulic System

| CHEVRON RANDO HD 68 ( GAL)  |                  |          |              |              |                 |                  |                   |
|---|------------------|----------|--------------|--------------|-----------------|------------------|-------------------|
| RECOMMENDATION  | Test             | UOM      | Method       | Limit/Abn    | Current         | History1         | History2          |
| TIEGOWIWIENDATION   | Sample Number    | OOW      | Client Info  | LITTIO7 COTT | MW0066700       | MW0066681        | MW0050342         |
| Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend you service the filters on this component. Resample in 30-45 days to monitor this situation. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. | Sample Date      |          | Client Info  |              | 01 Jul 2024     | 27 Feb 2024      | 30 Jan 2024       |
|   | Machine Age      | mths     | Client Info  |              | 0               | 0                | 0                 |
|   | Oil Age          | mths     | Client Info  |              | 0               | 0                | 0                 |
|   | Filter Age       | mths     | Client Info  |              | 0               | 0                | 0                 |
|   | Oil Changed      |          | Client Info  |              | N/A             | N/A              | Not Changd        |
|   | Filter Changed   |          | Client Info  |              | N/A             | N/A              | Not Changd        |
|   | Sample Status    |          |              |              | SEVERE          | SEVERE           | SEVERE            |
| WEAR  | Iron             | ppm      | ASTM D5185m  | >20          | 11              | 10               | 9                 |
| All component wear rates are normal.  | Chromium         | ppm      | ASTM D5185m  | >10          | <1              | <1               | <1                |
|   | Nickel           | ppm      | ASTM D5185m  | >10          | 0               | 0                | 0                 |
|   | Titanium         | ppm      | ASTM D5185m  |              | <1              | <1               | <1                |
|   | Silver           | ppm      | ASTM D5185m  |              | 0               | 0                | 0                 |
|   | Aluminum         | ppm      | ASTM D5185m  | >10          | 0               | 2                | 0                 |
|   | Lead             | ppm      | ASTM D5185m  | >20          | 3               | 4                | 4                 |
|   | Copper           | ppm      | ASTM D5185m  | >20          | 1               | 1                | <1                |
|   | Tin              | ppm      | ASTM D5185m  |              | 0               | <1               | 0                 |
|   | Vanadium         | ppm      | ASTM D5185m  |              | 0               | 0                | 0                 |
|   | White Metal      | scalar   | *Visual      | NONE         | NONE            | NONE             | NONE              |
|   | Yellow Metal     | scalar   | *Visual      | NONE         | NONE            | NONE             | NONE              |
| CONTAMINATION   | Silicon          | ppm      | ASTM D5185m  | >15          | <1              | <1               | <1                |
| There is a high amount of silt (particulates < 14 microns in size) present in the oil.  | Potassium        | ppm      | ASTM D5185m  | >20          | 0               | 1                | 0                 |
|   | Water            |          | WC Method    | >0.05        | NEG             | NEG              | NEG               |
|   | Particles >4μm   |          | ASTM D7647   | >5000        | <b>4</b> 69851  | <b>▲</b> 66281   | <b>4</b> 90458    |
|   | Particles >6μm   |          | ASTM D7647   | >1300        | <b>4717</b>     | <u>4459</u>      | <u></u> ↑ 7607    |
|   | Particles >14μm  |          | ASTM D7647   | >160         | 31              | 24               | 69                |
|   | Particles >21μm  |          | ASTM D7647   | >40          | 4               | 5                | 8                 |
|   | Particles >38μm  |          | ASTM D7647   | >10          | 1               | 0                | 0                 |
|   | Particles >71μm  |          | ASTM D7647   | >3           | 0               | 0                | 0                 |
|   | Oil Cleanliness  |          | ISO 4406 (c) | >19/17/14    | <b>23/19/12</b> | <b>2</b> 3/19/12 | <b>4</b> 24/20/13 |
|   | Silt             | scalar   | *Visual      | NONE         | NONE            | NONE             | NONE              |
|   | Debris           | scalar   | *Visual      | NONE         | NONE            | NONE             | NONE              |
|   | Sand/Dirt        | scalar   | *Visual      | NONE         | NONE            | NONE             | NONE              |
|   | Appearance       | scalar   | *Visual      | NORML        | NORML           | NORML            | NORML             |
|   | Odor             | scalar   | *Visual      | NORML        | NORML           | NORML            | NORML             |
|   | Emulsified Water | scalar   | *Visual      | >0.05        | NEG             | NEG              | NEG               |
| FLUID CONDITION   | Sodium           | ppm      | ASTM D5185m  |              | <1              | 0                | <1                |
| The AN level is acceptable for this fluid. The oil is still serviceable   | Boron            | ppm      | ASTM D5185m  |              | 0               | 0                | 0                 |
| provided that the contaminant(s) can be reduced to acceptable levels.   | Barium           | ppm      | ASTM D5185m  |              | 0               | 0                | 0                 |
|   | Molybdenum       | ppm      | ASTM D5185m  |              | 0               | 0                | 0                 |
|   | Manganese        | ppm      | ASTM D5185m  |              | 0               | 0                | <1                |
|   | Magnesium        | ppm      | ASTM D5185m  |              | <1              | <1               | <1                |
|   | Calcium          | ppm      | ASTM D5185m  |              | 36              | 40               | 37                |
|   | Phosphorus       | ppm      | ASTM D5185m  |              | 326             | 287              | 312               |
|   | Zinc             | ppm      | ASTM D5185m  |              | 328             | 317              | 335               |
|   | Sulfur           | ppm      | ASTM D5185m  |              | 1206            | 953              | 989               |
|   | Acid Number (AN) | mg KOH/g | ASTM D8045   |              | 0.76            | 0.81             | 0.83              |
|   | Visc @ 40°C      | cSt      | ASTM D445    | 64.6         | 63.9            | 64.7             | 64.8              |





Certificate L2367

Laboratory Sample No. Lab Number

Unique Number : 11127943

: MW0066700 : 06239109

Test Package : MAR 2

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 Received : 17 Jul 2024 **Tested** : 18 Jul 2024

: 18 Jul 2024 - Wes Davis Diagnosed

PO BOX 610, 1701 E. MARKET STREET JEFFERSONVILLE, IN US 47130

**AMERICAN COMMERCIAL LINES** 

Contact: BOAT MAINTENANCE mark.duplantis@aclines.com

To discuss this sample report, contact Customer Service at 1-800-237-1369. \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation. T: (812)288-1777 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

F: (812)288-1606