

WEAR	NORMAL
CONTAMINATION	NORMAL
FLUID CONDITION	NORMAL

98054 394							
MOTORCRAFT SYNTHETIC BLEND 5W20 (	GAL)						
RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
	Sample Number		Client Info		SBP0001586	SBP0005582	SBP000171
Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.	Sample Date		Client Info		05 Mar 2024	22 Nov 2023	27 Jun 202
	Machine Age	mls	Client Info		201662	196512	189907
	Oil Age	mls	Client Info		5150	6605	6380
	Filter Age	mls	Client Info		5150	6605	6380
	Oil Changed		Client Info		Changed	Changed	Changed
	Filter Changed		Client Info		Changed	Changed	Changed
	Sample Status				NORMAL	NORMAL	NORMAL
WEAR All component wear rates are normal.	Iron	ppm	ASTM D5185m	>150	10	12	21
	Chromium	ppm	ASTM D5185m		<1	0	<1
	Nickel	ppm	ASTM D5185m		<1	0	0
	Titanium	ppm	ASTM D5185m		<1	<1	<1
	Silver	ppm	ASTM D5185m	>2	0	0	0
	Aluminum	ppm	ASTM D5185m	>40	3	2	1
	Lead	ppm	ASTM D5185m	>50	<1	0	0
	Copper	ppm	ASTM D5185m	>155	4	6	5
	Tin	ppm	ASTM D5185m	>10	<1	<1	0
	Vanadium	ppm	ASTM D5185m		0	0	<1
	White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
CONTAMINATION There is no indication of any contamination in the oil.	Silicon	ppm	ASTM D5185m	>30	11	12	14
	Potassium	ppm	ASTM D5185m		2	<1	1
	Fuel		WC Method	>4.0	<1.0	<1.0	<1.0
	Water	%	ASTM D6304	>0.2	NEG	NEG	NEG
	Glycol		WC Method		NEG	NEG	NEG
	Soot %	%	*ASTM D7844		0	0	0.1
	Nitration	Abs/cm	*ASTM D7624		9.2	9.9	9.9
	Sulfation	Abs/.1mm	*ASTM D7415		21.4	22.7	22.7
	Silt	scalar	*Visual	NONE	NONE	NONE	NONE
	Debris		*Visual	NONE	NONE	NONE	NONE
	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
	Appearance Odor	scalar scalar	*Visual *Visual	NORML NORML	NORML NORML	NORML NORML	NORM
	Emulsified Water		*Visual	>0.2	NEG	NEG	NEG
			Visual	20.2			NLG
FLUID CONDITION	Sodium	ppm	ASTM D5185m	>400	<1	2	7
	Boron	ppm	ASTM D5185m		72	35	53
The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.	Barium	ppm	ASTM D5185m		<1	0	0
	Molybdenum	ppm	ASTM D5185m		70	68	79
	Manganese	ppm	ASTM D5185m		1	2	2
	-		ASTM D5185m		486	518	494
	Magnesium	ppm					
	Magnesium Calcium	ppm	ASTM D5185m		905	887	1002
	Magnesium Calcium Phosphorus	ppm ppm	ASTM D5185m ASTM D5185m		637	622	619
	Magnesium Calcium Phosphorus Zinc	ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m		637 757	622 764	619 719
	Magnesium Calcium Phosphorus	ppm ppm	ASTM D5185m ASTM D5185m	. 05	637	622	619

Acid Number (AN) mg KOH/g ASTM D8045

ASTM D445 8.8

Visc @ 100°C cSt

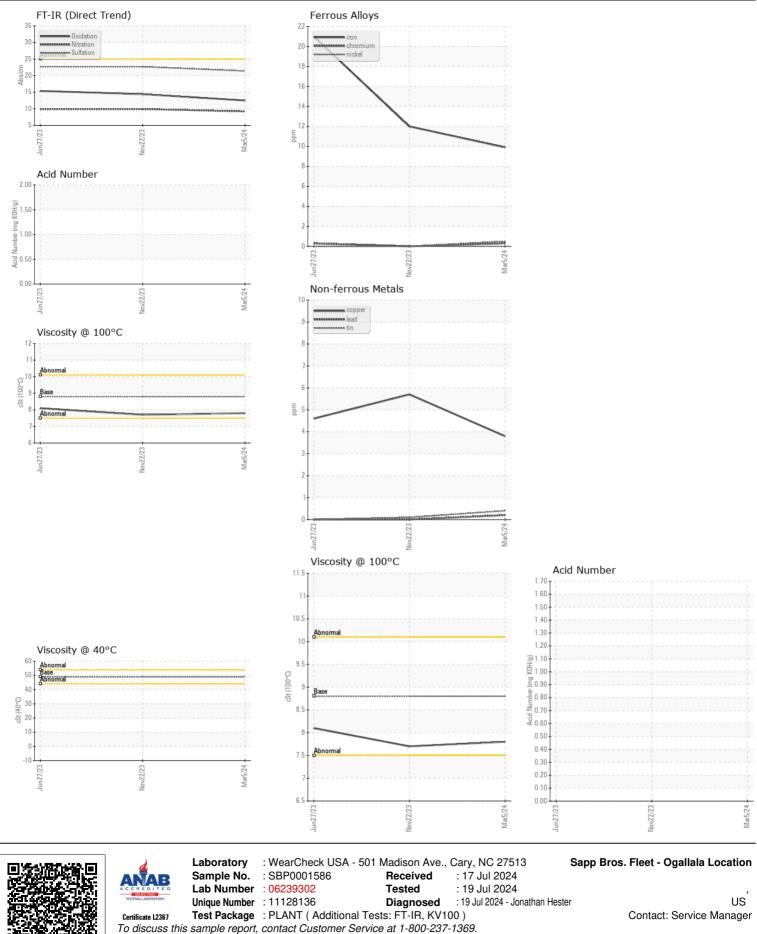
7.7

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8.1

1.65

7.8



\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T: F: