



OIL ANALYSIS REPORT

WEAR	ABNORMAL
CONTAMINATION	NORMAL
FLUID CONDITION	NORMAL



Machine Id
LIEBHERR 944B-HD C-41 (S/N 022530-744)
Component
Splitter Box
Fluid
CHEVRON MULTIGEAR EP5 80W90 (3 GAL)

RECOMMENDATION

The oil change at the time of sampling has been noted. No corrective action is recommended at this time. Resample at the next service interval to monitor.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		WC0948360	WC0879514	WC0828412
Sample Date		Client Info		12 Jul 2024	29 Jan 2024	04 Aug 2023
Machine Age	hrs	Client Info		39080	39252	37154
Oil Age	hrs	Client Info		1926	938	290
Filter Age	hrs	Client Info		0	938	0
Oil Changed		Client Info		Changed	Changed	N/A
Filter Changed		Client Info		Changed	Not Changed	N/A
Sample Status				ABNORMAL	ABNORMAL	ABNORMAL

WEAR

The aluminum level is abnormal. All other component wear rates are normal.

Iron	ppm	ASTM D5185m	>205	38	70	37
Chromium	ppm	ASTM D5185m	>3	<1	<1	<1
Nickel	ppm	ASTM D5185m	>5	0	0	0
Titanium	ppm	ASTM D5185m	>2	<1	<1	<1
Silver	ppm	ASTM D5185m		0	0	<1
Aluminum	ppm	ASTM D5185m	>7	▲ 28	▲ 44	▲ 23
Lead	ppm	ASTM D5185m	>3	0	0	<1
Copper	ppm	ASTM D5185m	>30	<1	1	<1
Tin	ppm	ASTM D5185m	>2	0	0	0
Vanadium	ppm	ASTM D5185m		0	0	0
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE

CONTAMINATION

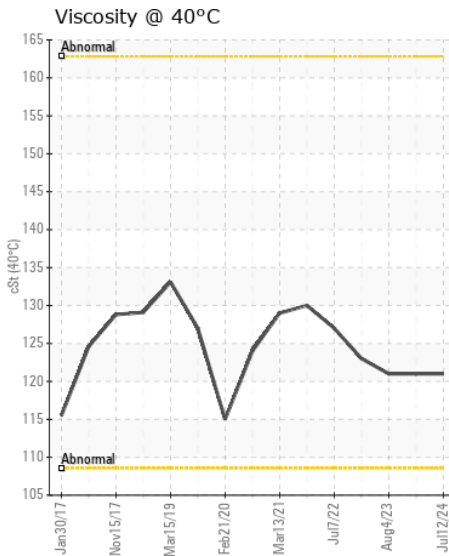
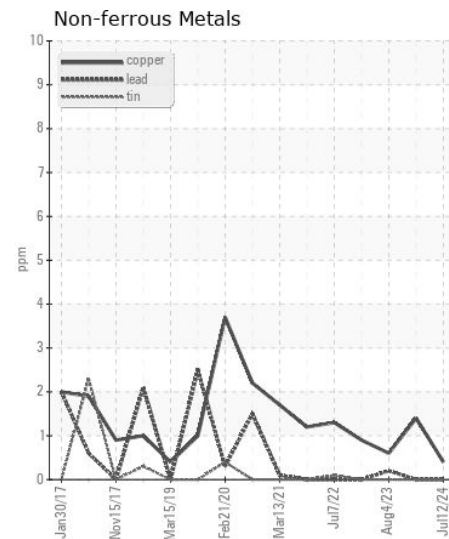
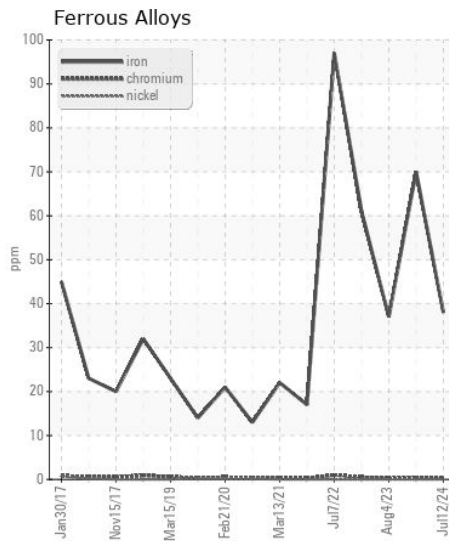
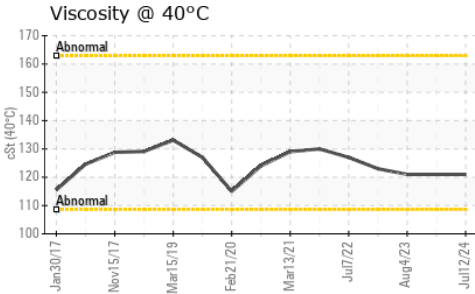
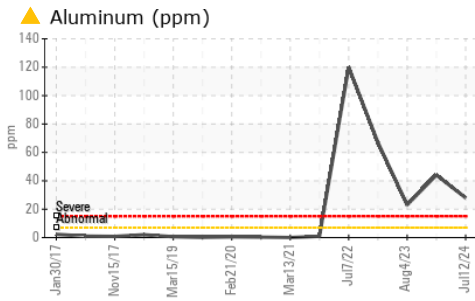
There is no indication of any contamination in the oil.

Silicon	ppm	ASTM D5185m	>20	9	8	7
Potassium	ppm	ASTM D5185m	>20	0	3	<1
Water		WC Method	>0.1	NEG	NEG	NEG
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	NEG

FLUID CONDITION

The condition of the oil is acceptable for the time in service.

Sodium	ppm	ASTM D5185m	>25	2	0	0
Boron	ppm	ASTM D5185m		11	13	18
Barium	ppm	ASTM D5185m		0	<1	0
Molybdenum	ppm	ASTM D5185m		0	1	2
Manganese	ppm	ASTM D5185m		1	2	1
Magnesium	ppm	ASTM D5185m		2	4	0
Calcium	ppm	ASTM D5185m		22	26	20
Phosphorus	ppm	ASTM D5185m		440	567	474
Zinc	ppm	ASTM D5185m		78	99	65
Sulfur	ppm	ASTM D5185m		15902	23631	18233
Visc @ 40°C	cSt	ASTM D445		121	121	121



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0948360
Lab Number : 06239491
Unique Number : 11128325
Test Package : CONST
Received : 17 Jul 2024
Tested : 18 Jul 2024
Diagnosed : 19 Jul 2024 - Sean Felton

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To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)