



# VOLVO

## OIL ANALYSIS REPORT

WEAR	NORMAL
CONTAMINATION	ABNORMAL
FLUID CONDITION	NORMAL

Area  
**[SPM715231]**  
 Machine Id  
**SENNEBOGEN 835 835.0.3282**  
 Component  
**Hydraulic System**  
 Fluid  
**VOLVO SUPER HYDRAULIC OIL 46 (--- GAL)**

### RECOMMENDATION

We recommend you service the filters on this component. We recommend an early resample to monitor this condition.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		VCP447053	VCP433390	VCP425249
Sample Date		Client Info		25 Jun 2024	08 Dec 2023	07 Dec 2023
Machine Age	hrs	Client Info		1200	216	216
Oil Age	hrs	Client Info		0	0	0
Filter Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		Not Changd	N/A	N/A
Filter Changed		Client Info		Not Changd	N/A	N/A
Sample Status				ABNORMAL	NORMAL	SEVERE

### WEAR

All component wear rates are normal.

Iron	ppm	ASTM D5185m	>20	2	1	9
Chromium	ppm	ASTM D5185m	>10	<1	0	0
Nickel	ppm	ASTM D5185m	>10	0	0	0
Titanium	ppm	ASTM D5185m		<1	0	0
Silver	ppm	ASTM D5185m		<1	0	0
Aluminum	ppm	ASTM D5185m	>10	4	<1	<1
Lead	ppm	ASTM D5185m	>10	<1	0	0
Copper	ppm	ASTM D5185m	>75	2	<1	2
Tin	ppm	ASTM D5185m	>10	<1	0	0
Vanadium	ppm	ASTM D5185m		<1	0	0
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE

### CONTAMINATION

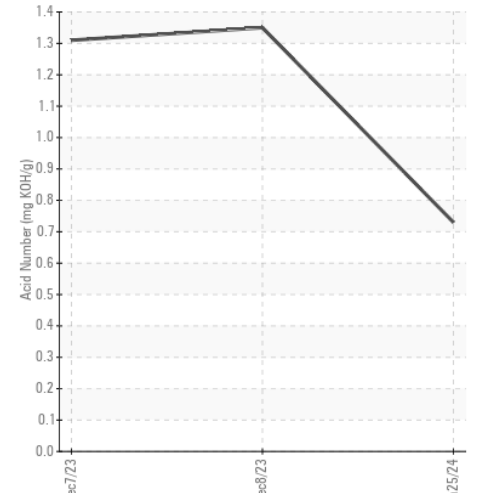
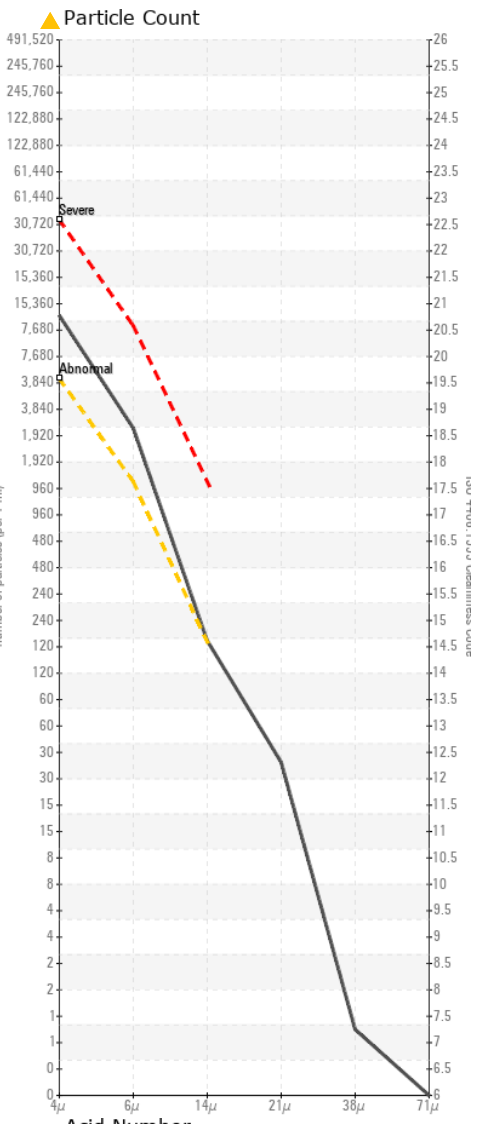
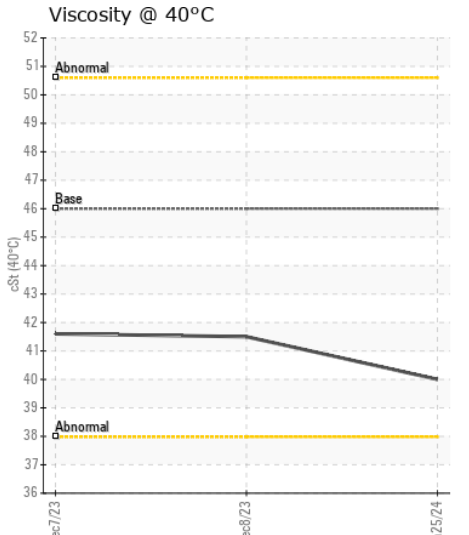
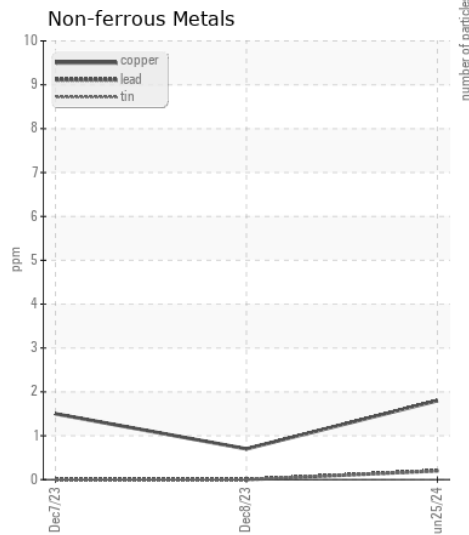
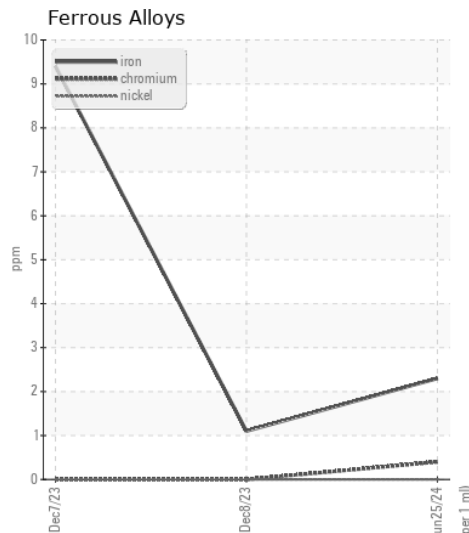
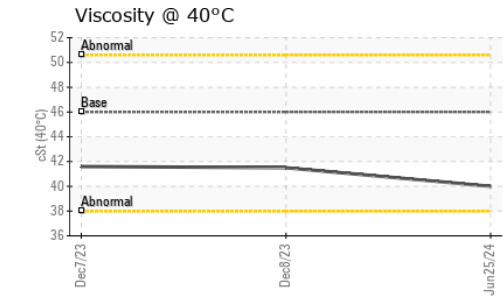
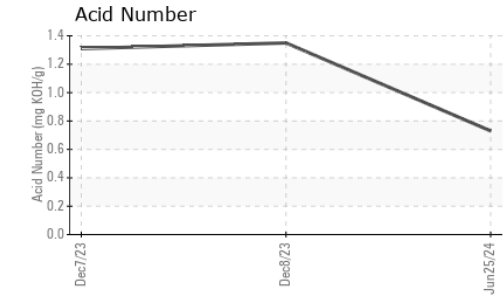
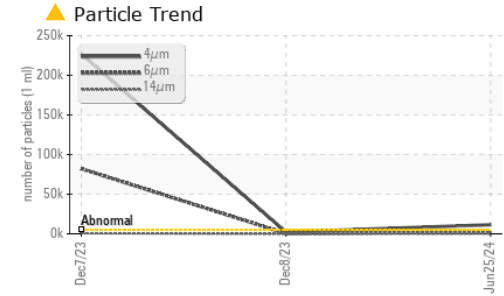
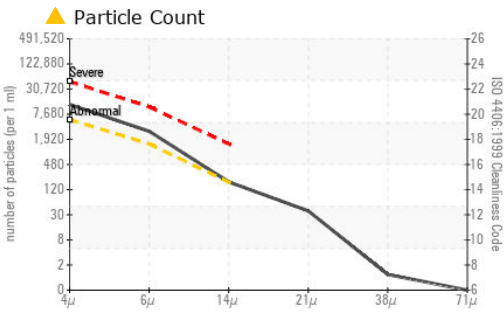
There is a moderate amount of silt (particulates < 14 microns in size) present in the oil.

Silicon	ppm	ASTM D5185m	>20	2	2	5
Potassium	ppm	ASTM D5185m	>20	1	0	0
Water		WC Method	>0.1	NEG	NEG	NEG
Particles >4µm		ASTM D7647	>5000	▲ 11444	2264	▲ 226855
Particles >6µm		ASTM D7647	>1300	▲ 2620	350	▲ 82102
Particles >14µm		ASTM D7647	>160	● 162	24	▲ 737
Particles >21µm		ASTM D7647	>40	33	9	▲ 85
Particles >38µm		ASTM D7647	>10	1	1	1
Particles >71µm		ASTM D7647	>3	0	0	0
Oil Cleanliness		ISO 4406 (c)	>19/17/14	▲ 21/19/15	18/16/12	▲ 25/24/17
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	NEG

### FLUID CONDITION

The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

Sodium	ppm	ASTM D5185m		0	1	2
Boron	ppm	ASTM D5185m	14	0	0	0
Barium	ppm	ASTM D5185m	0.0	0	0	0
Molybdenum	ppm	ASTM D5185m	0.0	<1	0	0
Manganese	ppm	ASTM D5185m	0.0	0	0	<1
Magnesium	ppm	ASTM D5185m	2.6	6	1	2
Calcium	ppm	ASTM D5185m	49	543	1285	1294
Phosphorus	ppm	ASTM D5185m	354	442	624	622
Zinc	ppm	ASTM D5185m	419	604	708	703
Sulfur	ppm	ASTM D5185m	3719	3146	4417	4379
Acid Number (AN)	mg KOH/g	ASTM D8045		0.73	1.35	1.31
Visc @ 40°C	cSt	ASTM D445	46	40.0	41.5	41.6



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : VCP447053  
**Lab Number** : 06240242  
**Unique Number** : 11129076  
**Test Package** : MOB 2  
**Received** : 18 Jul 2024  
**Tested** : 19 Jul 2024  
**Diagnosed** : 19 Jul 2024 - Wes Davis

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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