

# WEAR SEVERE CONTAMINATION ABNORMAL FLUID CONDITION NORMAL

#### Machine Id pm 061248 (S/N A37586) Component Pump Drive Fluid

{not provided} (--- GAL)

# RECOMMENDATION

We advise that you check all areas where dirt can enter the system. The oil change at the time of sampling has been noted. We advise that you inspect for the source(s) of wear. We recommend an early resample to monitor this condition.

### **WEAR**

Gear wear is indicated.

# CONTAMINATION

Elemental level of silicon (Si) above normal.

# **FLUID CONDITION**

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The oil is no longer serviceable due to the presence of contaminants.

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Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		JR0221235	JR0210310	
Sample Date		Client Info		15 Jul 2024	07 Mar 2024	
Machine Age	hrs	Client Info		5946	5444	
Oil Age	hrs	Client Info		5444	0	
Filter Age	hrs	Client Info		5444	0	
Oil Changed		Client Info		Changed	Not Changd	
Filter Changed		Client Info		None	N/A	
Sample Status				SEVERE	SEVERE	
PQ		ASTM D8184		471	547	
Iron	ppm	ASTM D5185m	>500	▲ 3686	▲ 3577	
Chromium	ppm	ASTM D5185m	>15	▲ 28	▲ 28	
Nickel	ppm	ASTM D5185m	>10	<1	<1	
Titanium	ppm	ASTM D5185m		2	1	
Silver	ppm	ASTM D5185m		- <1	<1	
Aluminum	ppm	ASTM D5185m	>20	10	9	
Lead	ppm	ASTM D5185m	-	1	2	
Copper	ppm	ASTM D5185m	>35	132	119	
Tin	ppm	ASTM D5185m	>4	<1	0	
Vanadium	ppm	ASTM D5185m		<1	<1	
White Metal	scalar	*Visual	NONE	NONE	NONE	
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	
Silicon	ppm	ACTM DE10Em				
	ppm	ASTM D5185m	>75	<b>1</b> 46	🔺 136	
Potassium	ppm	ASTM D5185m	>20	11	10	
Water	ppm	ASTM D5185m WC Method	>20 >0.2	11 NEG	10 NEG	
Water Silt	ppm scalar	ASTM D5185m WC Method *Visual	>20 >0.2 NONE	11 NEG NONE	10 NEG NONE	
Water Silt Debris	ppm scalar scalar	ASTM D5185m WC Method *Visual *Visual	>20 >0.2 NONE NONE	11 NEG NONE NONE	10 NEG NONE NONE	
Water Silt Debris Sand/Dirt	ppm scalar scalar scalar	ASTM D5185m WC Method *Visual *Visual *Visual	>20 >0.2 NONE NONE NONE	11 NEG NONE NONE	10 NEG NONE NONE NONE	
Water Silt Debris Sand/Dirt Appearance	ppm scalar scalar scalar scalar	ASTM D5185m WC Method *Visual *Visual *Visual *Visual	>20 >0.2 NONE NONE NONE NORML	11 NEG NONE NONE NONE NORML	10 NEG NONE NONE NONE NORML	  
Water Silt Debris Sand/Dirt Appearance Odor	ppm scalar scalar scalar scalar scalar	ASTM D5185m WC Method *Visual *Visual *Visual *Visual *Visual	>20 >0.2 NONE NONE NORML NORML	11 NEG NONE NONE NORE NORML	10 NEG NONE NONE NONE NORML NORML	
Water Silt Debris Sand/Dirt Appearance	ppm scalar scalar scalar scalar	ASTM D5185m WC Method *Visual *Visual *Visual *Visual	>20 >0.2 NONE NONE NONE NORML	11 NEG NONE NONE NONE NORML	10 NEG NONE NONE NONE NORML	  
Water Silt Debris Sand/Dirt Appearance Odor	ppm scalar scalar scalar scalar scalar scalar	ASTM D5185m WC Method *Visual *Visual *Visual *Visual *Visual	>20 >0.2 NONE NONE NORML NORML	11 NEG NONE NONE NORE NORML	10 NEG NONE NONE NONE NORML NORML	  
Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water	ppm scalar scalar scalar scalar scalar	ASTM D5185m WC Method *Visual *Visual *Visual *Visual *Visual *Visual	>20 >0.2 NONE NONE NORML NORML	11 NEG NONE NONE NORE NORML NEG	10 NEG NONE NONE NORML NORML NEG	  
Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium	ppm scalar scalar scalar scalar scalar scalar ppm	ASTM D5185m WC Method *Visual *Visual *Visual *Visual *Visual ASTM D5185m	>20 >0.2 NONE NONE NORML NORML	11 NEG NONE NONE NORML NORML NEG 4	10 NEG NONE NONE NORML NORML NEG 5	  
Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron	ppm scalar scalar scalar scalar scalar scalar ppm	ASTM D5185m WC Method *Visual *Visual *Visual *Visual *Visual *Visual ASTM D5185m	>20 >0.2 NONE NONE NORML NORML	11 NEG NONE NONE NORML NORML NEG 4 37	10 NEG NONE NONE NORML NORML NEG 5 26	
Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron Barium	ppm scalar scalar scalar scalar scalar scalar ppm ppm	ASTM D5185m WC Method *Visual *Visual *Visual *Visual *Visual *Visual ASTM D5185m ASTM D5185m	>20 >0.2 NONE NONE NORML NORML	11 NEG NONE NONE NORML NORML NEG 4 37 5	10 NEG NONE NONE NORML NORML NEG 5 26 <1	
Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron Barium	ppm scalar scalar scalar scalar scalar scalar ppm ppm ppm	ASTM D5185m WC Method *Visual *Visual *Visual *Visual *Visual ASTM D5185m ASTM D5185m ASTM D5185m	>20 >0.2 NONE NONE NORML NORML	11 NEG NONE NONE NORML NORML NEG 4 37 5 76	10 NEG NONE NONE NORML NORML NEG 5 26 <1 60	
Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron Barium Molybdenum Manganese	ppm scalar scalar scalar scalar scalar ppm ppm ppm ppm	ASTM D5185m WC Method *Visual *Visual *Visual *Visual *Visual ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	>20 >0.2 NONE NONE NORML NORML	11 NEG NONE NONE NORML NORML NEG 4 37 5 76 27	10 NEG NONE NONE NORML NORML NEG 5 26 <1 60 28	
Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron Barium Malybdenum Manganese Magnesium	ppm scalar scalar scalar scalar scalar ppm ppm ppm ppm ppm	ASTM D5185m WC Method *Visual *Visual *Visual *Visual *Visual *Visual ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	>20 >0.2 NONE NONE NORML NORML	11 NEG NONE NONE NORML NORML NEG 4 37 5 76 27 117	10 NEG NONE NONE NORML NORML NEG 5 26 <1 60 28 80	
Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron Barium Molybdenum Manganese Magnesium	ppm scalar scalar scalar scalar scalar ppm ppm ppm ppm ppm ppm	ASTM D5185m WC Method *Visual *Visual *Visual *Visual *Visual *Visual ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	>20 >0.2 NONE NONE NORML NORML	11 NEG NONE NONE NORML NORML NEG 4 37 5 76 27 117 3581	10 NEG NONE NONE NORML NORML NEG 5 26 <1 60 28 80 3659	
Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron Barium Malybdenum Manganese Magnesium Calcium	ppm scalar scalar scalar scalar scalar ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m WC Method *Visual *Visual *Visual *Visual *Visual ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	>20 >0.2 NONE NONE NORML NORML	11 NEG NONE NONE NORML NORML NEG 4 37 5 76 27 117 3581 947	10 NEG NONE NONE NORML NORML NEG 5 26 <1 60 28 80 3659 943	
Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus	ppm scalar scalar scalar scalar scalar ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m WC Method *Visual *Visual *Visual *Visual *Visual ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	>20 >0.2 NONE NONE NORML NORML	11 NEG NONE NONE NORML NORML NEG 4 37 5 76 27 117 3581 947 1048	10 NEG NONE NONE NORML NORML NEG 5 26 <1 60 28 80 3659 943 1038	

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Submitted By: COTY MAGAHA



