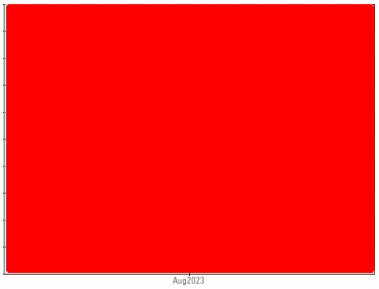
PROBLEM SUMMARY

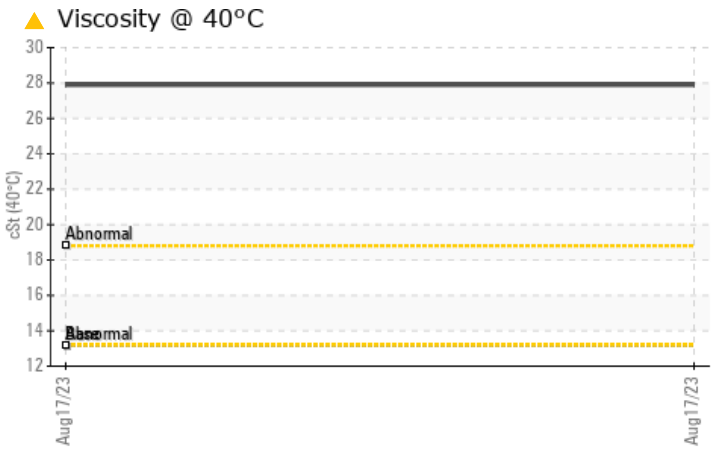
Sample Rating Trend



VISUAL METAL

Machine Id
[C-FJGG] BOMBARDIER LEARJET 60 C-FJGG PRESSURE FILTER
Component
Left Hydraulic System
Fluid
MIL-PRF-5606H (--- GAL)

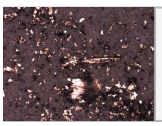
COMPONENT CONDITION SUMMARY



RECOMMENDATION

We advise that you check for visible metal particles in the oil. We recommend that you drain the oil from the component if this has not already been done. An inspection for the source(s) of wear may be warranted at this time. We recommend an early resample to monitor this condition. Re-sampling is suggested to confirm test results prior to significant maintenance activities being performed. Please indicate that this is a resample on your Sample Information Form (SIF). NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

PROBLEMATIC TEST RESULTS

Sample Status				**SEVERE**	---	---
Nonferrous Sliding	Scale 0-10	ASTM D7684*		**6**		
Nonferrous Rolling	Scale 0-10	ASTM D7684*		**4**		
Yellow Metal	scalar	Visual*	NONE	**HEAVY**	---	---
Visc @ 40°C	cSt	ASTM D7279(m)	13.2	**27.9**	---	---
PrtFilter					*no image*	*no image*

Customer Id: CUSANY
Sample No.: WC1234567
Lab Number: 01234567
Test Package: AVI 3

To manage this report scan the QR code

To discuss the diagnosis or test data:
Kevin Marson +1 (289)291-4644 x4644
Kevin.Marson@wearcheck.com

To change component or sample information:
Gloria Gonzalez +1 (289)291-4643 x4643
gloria.gonzalez@wearcheck.com

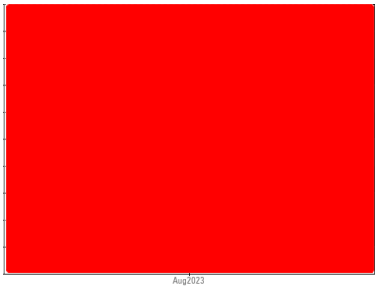
RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Inspect Wear Source	---	---	?	An inspection for the source(s) of wear may be warranted at this time.
Change Fluid	---	---	?	We recommend that you drain the oil from the component if this has not already been done.
Resample	---	---	?	We recommend an early resample to monitor this condition. Re-sampling is suggested to confirm test results prior to significant maintenance activities being performed. Please indicate that this is a resample on your Sample Information Form (SIF).
Information Required	---	---	?	NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.
Check For Visual Metal	---	---	?	We advise that you check for visible metal particles in the oil.

HISTORICAL DIAGNOSIS

OIL ANALYSIS REPORT

Sample Rating Trend



VISUAL METAL

Machine Id
[C-FJGG] BOMBARDIER LEARJET 60 C-FJGG PRESSURE FILTER
Component
Left Hydraulic System
Fluid
MIL-PRF-5606H (--- GAL)

DIAGNOSIS

Recommendation

We advise that you check for visible metal particles in the oil. We recommend that you drain the oil from the component if this has not already been done. An inspection for the source(s) of wear may be warranted at this time. We recommend an early resample to monitor this condition. Re-sampling is suggested to confirm test results prior to significant maintenance activities being performed. Please indicate that this is a resample on your Sample Information Form (SIF). NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

Wear

Wear particle analysis indicates that the nonferrous rolling and nonferrous sliding particles are severe. High concentration of visible metal present. Bearing and/or bushing wear is indicated. Cutting wear particles are caused by either hard protuberances (mis-aligned components, etc.), or abrasives entering the system and embedding themselves in softer materials (sand, etc.), and gouging out mating surfaces. The most likely alloy matches are Low alloy steel 41XX (41XX), Grade 13 Lead Babbitt (Babbitt Grade 13), Aluminum brass (Aluminum brass) and Copper alloy (C23000).

Contaminants

There is no indication of any contamination in the oil.

Oil Condition

Viscosity of sample indicates oil is within ISO 32 range, advise investigate. The AN level is acceptable for this fluid. The oil is no longer serviceable as a result of the abnormal and/or severe wear.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**WC0767698**	---	---
Sample Date		Client Info		**17 Aug 2023**	---	---
TSN	hrs	Client Info		**7368**	---	---
TSO	hrs	Client Info		**7368**	---	---
Oil Age	hrs	Client Info		**0**	---	---
Oil Changed		Client Info		**Not Changd**	---	---
Sample Status				**SEVERE**	---	---

CONTAMINATION		method	limit/base	current	history1	history2
Water		WC Method	>0.05	**NEG**	---	---

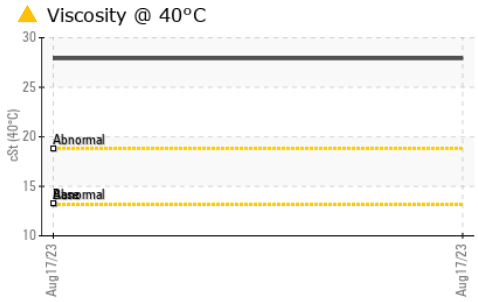
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>20	**2**	---	---
Chromium	ppm	ASTM D5185(m)	>10	**<1**	---	---
Nickel	ppm	ASTM D5185(m)	>10	**0**	---	---
Titanium	ppm	ASTM D5185(m)		**0**	---	---
Silver	ppm	ASTM D5185(m)		**0**	---	---
Aluminum	ppm	ASTM D5185(m)	>10	**1**	---	---
Lead	ppm	ASTM D5185(m)	>20	**1**	---	---
Copper	ppm	ASTM D5185(m)	>20	**12**	---	---
Tin	ppm	ASTM D5185(m)	>10	**0**	---	---
Antimony	ppm	ASTM D5185(m)		**0**	---	---
Vanadium	ppm	ASTM D5185(m)		**0**	---	---
Beryllium	ppm	ASTM D5185(m)		**0**	---	---
Cadmium	ppm	ASTM D5185(m)		**<1**	---	---

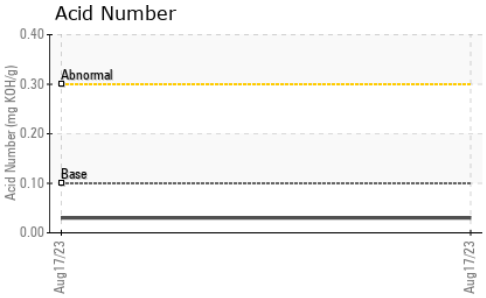
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)		**<1**	---	---
Barium	ppm	ASTM D5185(m)		**<1**	---	---
Molybdenum	ppm	ASTM D5185(m)		**0**	---	---
Manganese	ppm	ASTM D5185(m)		**<1**	---	---
Magnesium	ppm	ASTM D5185(m)		**<1**	---	---
Calcium	ppm	ASTM D5185(m)		**<1**	---	---
Phosphorus	ppm	ASTM D5185(m)		**442**	---	---
Zinc	ppm	ASTM D5185(m)		**15**	---	---
Sulfur	ppm	ASTM D5185(m)		**108**	---	---
Lithium	ppm	ASTM D5185(m)		**<1**	---	---

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>15	**3**	---	---
Sodium	ppm	ASTM D5185(m)		**<1**	---	---
Potassium	ppm	ASTM D5185(m)	>20	**<1**	---	---

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	0.1	**0.03**	---	---

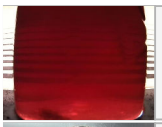
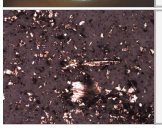
OIL ANALYSIS REPORT



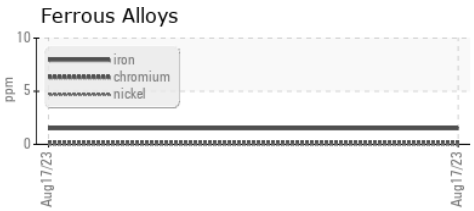


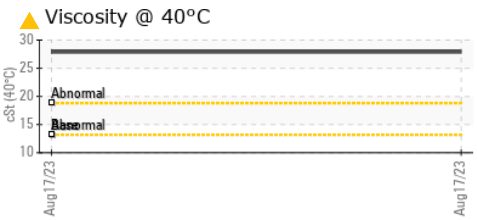
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	**NONE**	---	---
Yellow Metal	scalar	Visual*	NONE	**HEAVY**	---	---
Precipitate	scalar	Visual*	NONE	**NONE**	---	---
Silt	scalar	Visual*	NONE	**NONE**	---	---
Debris	scalar	Visual*	NONE	**NONE**	---	---
Sand/Dirt	scalar	Visual*	NONE	**NONE**	---	---
Appearance	scalar	Visual*	NORML	**NORML**	---	---
Odor	scalar	Visual*	NORML	**NORML**	---	---
Emulsified Water	scalar	Visual*	>0.05	**NEG**	---	---
Free Water	scalar	Visual*		**NEG**	---	---

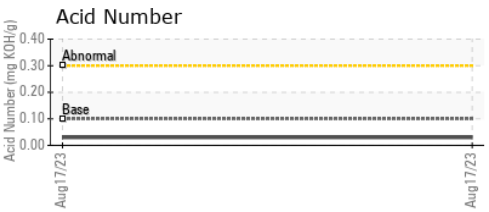
FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	13.2	**27.9**	---	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
Color				*no image*	*no image*
Bottom				*no image*	*no image*
PrtFilter				*no image*	*no image*

GRAPHS







ISO 17025:2017 Accredited Laboratory

Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : WC1234567 **Recieved** : 18 Aug 2023
Lab Number : 01234567 **Diagnosed** : 18 Aug 2023
Unique Number : 12345678 **Diagnostician** : Kevin Marson
Test Package : AVI 3 (Additional Tests: Bottom, BottomAnalysis, FilterPatch, ICP-DIGEST)

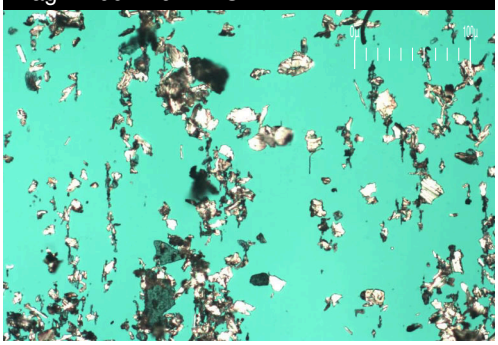
To discuss this sample report, contact Customer Service at 1-800-268-2131.
Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
Validity of results and interpretation are based on the sample and information as supplied.

Cusany Logistics Inc.
1212 Industrial Place
Centerville, OH
USA 75900
Contact: Jim Leduc
jim.leduc@cusanylogisticsinc.com
T: (305)555-1212
F: (305)555-1222

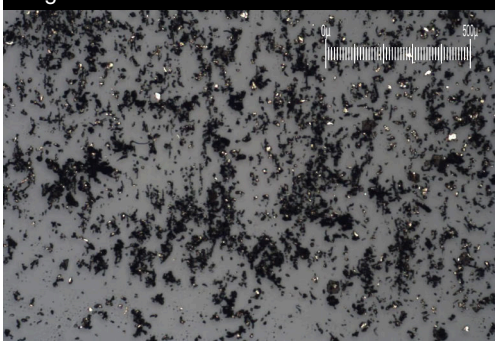
FERROGRAPHY REPORT

Machine Id
[C-FJGG] BOMBARDIER LEARJET 60 C-FJGG PRESSURE FILTER
Component
Left Hydraulic System
Fluid
MIL-PRF-5606H (--- GAL)

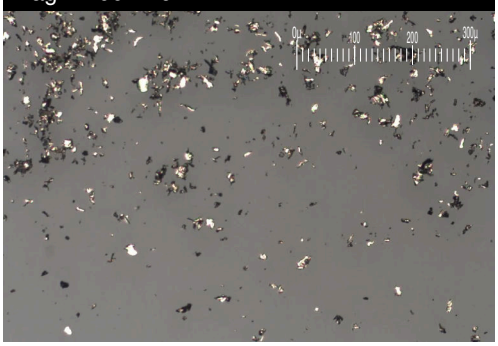
Magn: 200x Illum: BC



Magn: 50x Illum: RW



Magn: 100x Illum: RW

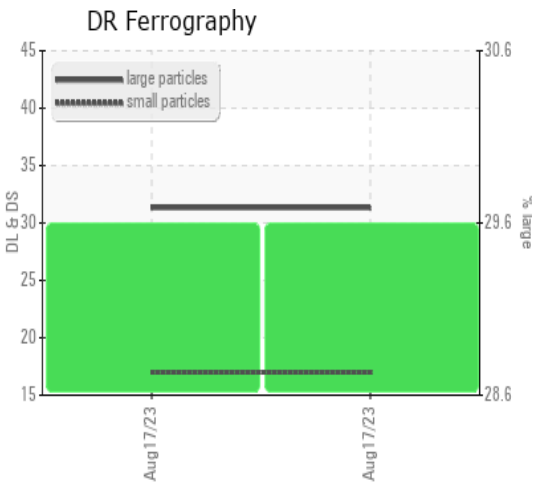


DR-FERROGRAPHY		method	limit/base	current	history1	history2
Large Particles		DR-Ferr*		31.3	---	---
Small Particles		DR-Ferr*		17.0	---	---
Total Particles		DR-Ferr*	>---	48.3	---	---
Large Particles Percentage	%	DR-Ferr*		29.6	---	---
Severity Index		DR-Ferr*		448	---	---

FERROGRAPHY		method	limit/base	current	history1	history2
Ferrous Rubbing	Scale 0-10	ASTM D7684*		2		
Ferrous Sliding	Scale 0-10	ASTM D7684*				
Ferrous Cutting	Scale 0-10	ASTM D7684*				
Ferrous Rolling	Scale 0-10	ASTM D7684*		1		
Ferrous Break-in	Scale 0-10	ASTM D7684*				
Ferrous Spheres	Scale 0-10	ASTM D7684*				
Ferrous Black Oxides	Scale 0-10	ASTM D7684*				
Ferrous Red Oxides	Scale 0-10	ASTM D7684*				
Ferrous Corrosive	Scale 0-10	ASTM D7684*				
Ferrous Other	Scale 0-10	ASTM D7684*				
Nonferrous Rubbing	Scale 0-10	ASTM D7684*		3		
Nonferrous Sliding	Scale 0-10	ASTM D7684*		6		
Nonferrous Cutting	Scale 0-10	ASTM D7684*				
Nonferrous Rolling	Scale 0-10	ASTM D7684*		4		
Nonferrous Other	Scale 0-10	ASTM D7684*				
Carbonaceous Material	Scale 0-10	ASTM D7684*				
Lubricant Degradation	Scale 0-10	ASTM D7684*				
Sand/Dirt	Scale 0-10	ASTM D7684*		1		
Fibres	Scale 0-10	ASTM D7684*				
Spheres	Scale 0-10	ASTM D7684*				
Other	Scale 0-10	ASTM D7684*		2		

WEAR

Wear particle analysis indicates that the nonferrous rolling and nonferrous sliding particles are severe. High concentration of visible metal present. Bearing and/or bushing wear is indicated. Cutting wear particles are caused by either hard protuberances (mis-aligned components, etc.), or abrasives entering the system and embedding themselves in softer materials (sand, etc.), and gouging out mating surfaces. The most likely alloy matches are Low alloy steel 41XX (41XX), Grade 13 Lead Babbitt (Babbitt Grade 13), Aluminum brass (Aluminum brass) and Copper alloy (C23000).



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