# LABORATORY ANALYSIS

#### NIDEC MOTOR CORPORATION

**500 MORROW STREET** MENA, AR US 719532599 Contact: Dawn Cecil Dawn.cecil@nidec-motor.com T: F:

## Department Equipment No. System Oil Type

## **1-ASSEMBLY** R1-2782 RECOVERY TANK (00003) Oil

ENGINEERED LUBRICANTS ENLUBE 500-LAW (--- GAL)

DIAGNOSIS

We advise that you check all areas where contaminants can enter the system. We advise that you perform a filter service, and use offline filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Resample in 30-45 days to monitor this situation.All component wear rates are normal. There is a high amount of particulates (2 to 100 microns in size) present in the oil. The oil viscosity is lower than typical, possibly indicating the addition of lighter grade oil. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

Customer Id: NIDMEN Sample No.: EN23020483 Lab Number: 23020483 Test Package: TEST



To discuss the diagnosis or test data: David Godwin +1 dgodwin@englube.com

To change component or sample information: Tracy Weaks +1 (314)872-9540 tweaks@englube.com

SAMPLE INFORMATION					
Lab Number		New	2302-00483	2210-00792	2204-00449
Date of Sample		(Typical)	03 Feb 2023	20 Oct 2022	05 Apr 2022
Oil Added			UNK	UNK	UNK
Last Drain Date					
Last Filter Service					
Sample Point					
Sample Status			SEVERE	SEVERE	SEVERE
VISCOSITY @ 100F OR 40C (ASTM D-445)					
SSU Vis. @ 100F	SSU		468.6	453.7	462.5
cSt Vis. @ 40C	cSt	100	<u> </u>	▲ 87.03	▲ 88.68
PARTICLE COUNT (PER 1ML)					
ISO CODE	ISO 4406(c)	>19/17/14	24/22/18	24/22/17	24/22/18
4 Micron & Larger		>5000	<b>119,913</b>	▲ 93,538	▲ 109,701
6 Micron & Larger		>1300	▲ 37,572	▲ 27,113	▲ 37,551
14 Micron & Larger		>160	▲ 1,734	▲ 1,131	▲ 2,237
21 Micron & Larger	particles/1ml		▲ 343	▲ 216	▲ 526
38 Micron & Larger	particles/1ml		<b>1</b> 9	5	▲ 30
70 Micron & Larger	particles/1ml		0	0	1
ICP - OILS (REPORTED IN PARTS PER MILLION)					
Aluminum (Al)	ppm		■<5	_<5	<5
Antimony (Sb)	ppm		<5	<5	<5
Cadmium (Cd)	ppm		<5	<5	<5
Chromium (Cr)	ppm		<b>■</b> <5	_<5	□<5
Cobalt (Co)	ppm		<5	<5	<5
Copper (Cu)	ppm		<5	<5	□<5
Iron (Fe)	ppm		∎5	<5	□<5
Lead (Pb)	ppm		<b>□</b> 7	<5	□<5
Manganese (Mn)	ppm		<5	<5	<5
Molybdenum(Mo)	ppm		<5	<5	<5
Nickel (Ni)	ppm		<b>□</b> <5	□<5	□<5
Silver (Ag)	ppm		<5	<5	<5
Tin (Sn)	ppm		<b>  </b> <5	□<5	■<5
Titanium (Ti)	ppm		<5	<5	<5
Vanadium (V)	ppm		<5	<5	<5
Barium (Ba)	ppm		<5	<5	<5
Boron (B)	ppm		<5	<5	<5
Calcium (Ca)	ppm		7	<5	20
Magnesium (Mg)	ppm		<5	<5	<5
Phosphorus(P)	ppm	645	<b>568</b>	517	537
Silicon (Si)	ppm		<5	<5	
Zinc (Zn)	ppm	25	<5	6	7
Sulfur (S)	ppm		2,060	1,960	1,550
CONTAMINATION					
Water			NEG	NEG	NEG



# **OIL ANALYSIS REPORT**

