

LABORATORY ANALYSIS



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Department **GRINDING ROOM**
Equipment No. **H-01 Hurco Vertical Machine Center (X0009)**
System **Machining Fluid**
Oil Type **ENGINEERED LUBRICANTS ENCOOL SS-7478EP-AS (18 GAL)**

DIAGNOSIS

Add make up dilution of 50:1 ENGINEERED LUBRICANTS ENCOOL SS-7478EP-AS lean dilution until reaching recommended dilution of 15:1. The desired refractometer reading for this reservoir is 3.59.{not applicable} There is no indication of any contamination in the machining fluid. Ratio is slightly strong.

SAMPLE INFORMATION

Lab Number	New	2307-00258	2305-00424	2303-00060
Date of Sample	(Typical)	07 Jul 2023	08 May 2023	06 Mar 2023
Oil Added		UNK	UNK	UNK
Last Drain Date		--	--	--
Last Filter Service		--	--	--
Sample Point		---	---	---
Sample Status		ABNORMAL	NORMAL	NORMAL

RATIO PER REFRACTOMETER

Refract. Reading		5.8	4.2	3.8
Refract. Model		DIGITAL	DIGITAL	DIGITAL
Refract. Ratio	oil:water	▲ 9:1	■ 13:1	■ 14:1

PH (ASTM E-70)

pH	Scale 0-14	■ 9.1	■ 9.1	■ 9.1
Ratio Rec'd	oil:water	AS REC'D	AS REC'D	AS REC'D

BACTERIA COUNT (CLASS RANGE 0 TO 6)

Bacteria Class	Scale 0-6	■ 1	■ 0	■ 0
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FUNGUS COUNT (CLASS RANGES: YEAST 0 TO 4/MOLD 0 TO 3)

Yeast Class	Scale 0-4	■ 0	■ 0	■ 0
Mold Class	Scale 0-3	■ 1	■ 0	■ 0

Customer Id: ENC0303701
Sample No.: EN23070258
Lab Number: 23070258
Test Package: TEST



To manage this report scan the QR code

To discuss the diagnosis or test data:

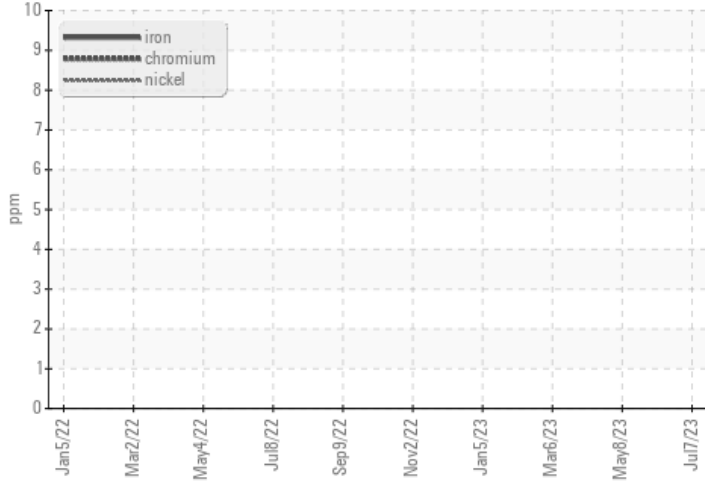
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To change component or sample information:

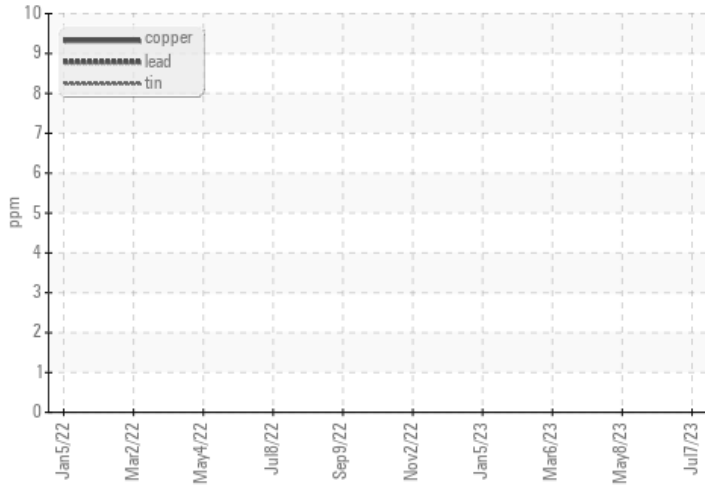
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FUEL REPORT

Ferrous Alloys



Non-ferrous Metals



Viscosity @ 40°C

