

LABORATORY ANALYSIS



11525 Rock Island Court, St. Louis, MO 63043
Tel: 1-800-876-0008 info@englube.com

PLANET TOOL & ENGINEERING
315 COOL SPRINGS ROAD
O'FALLON, MO
US 63366
Contact: Dave Diedrich
ddiedrich@planet-tool.com
T: (636)379-9800
F:

Department **CNC**
Equipment No. **O-05 VMC Okuma (X0018)**
System **Machining Fluid**
Oil Type **ENGINEERED LUBRICANTS ENCOOL SS-7478EP-AS (80 GAL)**

DIAGNOSIS

Add ENGINEERED LUBRICANTS ENCOOL SS-7478EP-AS concentrate until reaching a dilution of 15:1. The desired refractometer reading for this reservoir is 3.59. (not applicable) There is no indication of any contamination in the machining fluid. Ratio is slightly lean. Maintaining the desired ratio is the top priority for optimum coolant performance and longevity.

SAMPLE INFORMATION

Lab Number	New	2307-00260	2305-00426	2303-00062
Date of Sample	(Typical)	07 Jul 2023	08 May 2023	06 Mar 2023
Oil Added		UNK	UNK	UNK
Last Drain Date		--	--	--
Months on Sample		69.8	67.8	65.8
Last Filter Service		--	--	--
Sample Point		---	---	---
Sample Status		ABNORMAL	NORMAL	ABNORMAL

RATIO PER REFRACTOMETER

Refract. Reading		2.5	3.6	2.9
Refract. Model		DIGITAL	DIGITAL	DIGITAL
Refract. Ratio	oil:water	▲ 22:1	■ 15:1	▲ 19:1

PH (ASTM E-70)

pH	Scale 0-14	■ 9.0	■ 9.1	■ 9.0
Ratio Rec'd	oil:water	AS REC'D	AS REC'D	AS REC'D

BACTERIA COUNT (CLASS RANGE 0 TO 6)

Bacteria Class	Scale 0-6	■ 2	■ 2	■ 0
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FUNGUS COUNT (CLASS RANGES: YEAST 0 TO 4/MOLD 0 TO 3)

Yeast Class	Scale 0-4	■ 0	■ 0	■ 1
Mold Class	Scale 0-3	■ 0	■ 0	■ 0

Customer Id: ENC0303701
Sample No.: EN23070260
Lab Number: 23070260
Test Package: TEST



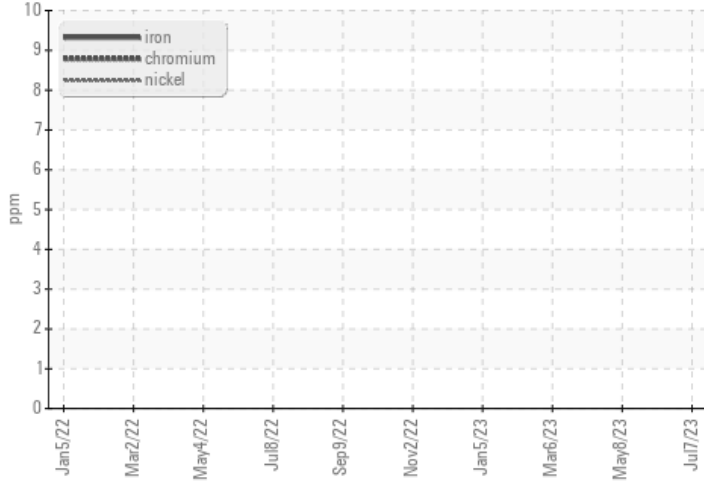
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To discuss the diagnosis or test data:
Brad Fritz +1 (314)872-9540
bfritz@englube.com

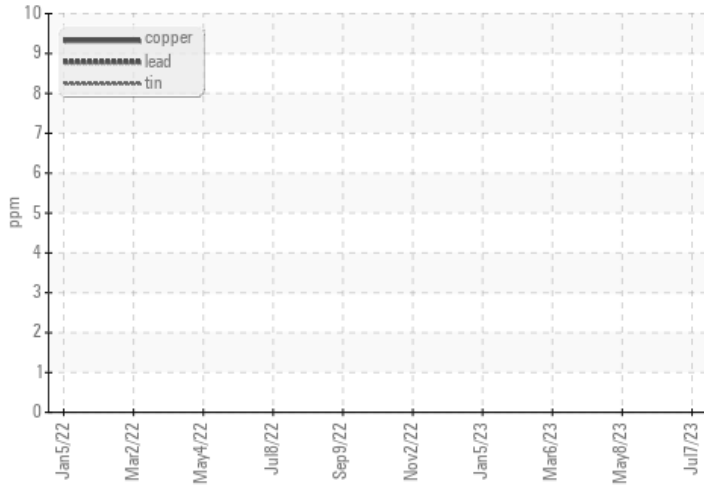
To change component or sample information:
Tracy Weaks +1 (314)872-9540
tweaks@englube.com

FUEL REPORT

Ferrous Alloys



Non-ferrous Metals



Viscosity @ 40°C

