LABORATORY ANALYSIS

Department Equipment No.

REYLAM - DIECAST PROTECH06 IHS ANNEAL QUENCH (X0075)

Quenching Fluid

System Oil Type

ENGINEERED LUBRICANTS ENCOOL SOL-6465GF-ND-XL-RO (--- GAL)

DIAGNOSIS

Leaning the concentration to 10-15:1 will bring down the alkaline reserve and amine levels. Add some distilled water to this system.{not applicable} There is no indication of any contamination in the quenching fluid. Total amine content is out of range. Primary amine content is out of range. Alkaline Reserve is marginally high.

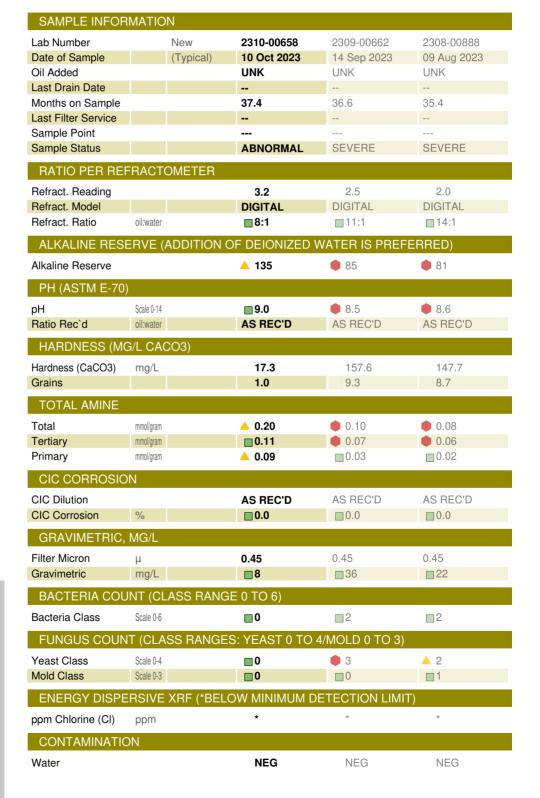
Customer Id: MOTMCA Sample No.: EN23100658 Lab Number: 23100658 Test Package: TEST



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